

# DB2-B721,723 DB2-B722,724

パーツブック  
PARTS BOOK  
TEILEKATALOG  
LIVRE DES PIECES  
LIBRO DE REFERENCIA DE PIEZAS

本縫針送りミシン

本縫針送り自動糸切りミシン

SINGLE NEEDLE NEEDLE FEED LOCK STITCHER

SINGLE NEEDLE NEEDLE FEED LOCK STITCHER WITH THREAD TRIMMER

EINNADEL-STEPSTICH-SCHNELLNÄHER MIT NADELTRANSPORT

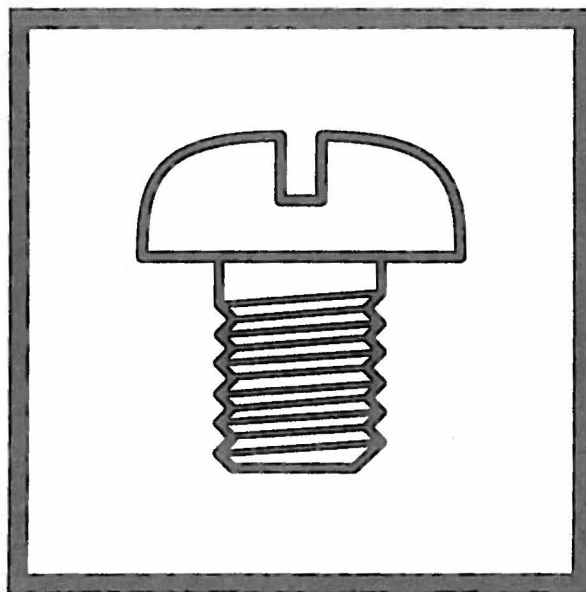
EINNADEL-STEPSTICH-SCHNELLNÄHER MIT NADELTRANSPORT UND  
FADENABSCHNEIDER

PIQUEUSE 1 AIGUILLE-POINT NOUE DOUBLE ENTRAINEMENT

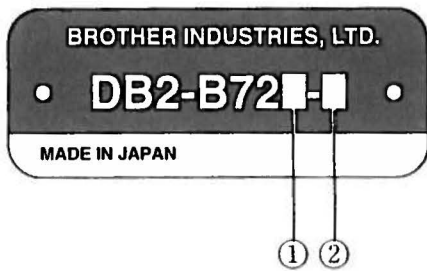
PIQUEUSE 1 AIGUILLE-POINT NOUE DOUBLE ENTRAINEMENT- COUPE-FILS

1 AGUJA DOBLE ARRASTRE

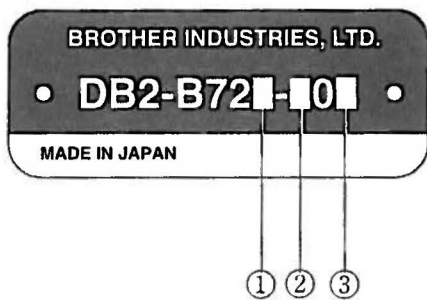
1 AGUJA DOBLE ARRASTRE CON CORTAHILOS



brother®



- ① ... B721 : 本縫針送りミシン  
SINGLE NEEDLE NEEDLE FEED LOCK STITCHER  
B723 : 本縫針送り大釜ミシン  
SINGLE NEEDLE NEEDLE FEED LOCK STITCHER WITH LARGE HOOK
- ② ... 3. 中厚物用 (B721 のみ) / Medium-weight materials (Only B721)  
5. 厚物用 / Heavy-weight materials



- ① ... B722 : 本縫針送り自動糸切りミシン  
SINGLE NEEDLE NEEDLE FEED LOCK STITCHER  
WITH THREAD TRIMMER  
B724 : 本縫針送り大釜自動糸切りミシン  
SINGLE NEEDLE NEEDLE FEED LOCK STITCHER WITH LARGE HOOK  
AND THREAD TRIMMER
- ② ... 1. 糸切り / Thread trimmer  
3. 糸切り+クイックバック / Thread trimmer + Quick reverse  
4. 糸切り+クイックバック+糸払い / Thread trimmer + Quick reverse  
+ Thread wiper  
9. 糸切り+クイックバック+糸払い+電磁押え上げ  
/ Thread trimmer + Quick reverse + Thread wiper  
+ Automatic presser foot lifter (Solenoid type)
- ③ ... 3. 中厚物用 (B722 のみ) / Medium-weight materials (Only B722)  
5. 厚物用 / Heavy-weight materials



## パーツブックご利用に際して

1. この本は、1999年6月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、  破線で示しております。

## 目 次

|   |   |
|---|---|
| <p>A. 主体関係 ..... 1</p> <p>B. 上軸・天秤関係 ..... 3</p> <p>C. 針送り関係 ..... 7</p> <p>D. 押工関係 ..... 9</p> <p>E. 送り関係 ..... 11</p> <p>F. 膝上げ関係 ..... 19</p> <p>G. 逆転関係<br/>(B722, B724: -30□, -40□, -90□) ..... 19</p> <p>H. カマ関係 ..... 21</p> <p>J1. 給油潤滑関係 ..... 25</p> <p>J2. 給油潤滑関係 ..... 29</p> <p>K. 糸通シ関係 ..... 31</p> <p>L1. 糸切り関係 (B722) ..... 35</p> <p>L2. 糸切り関係 (B724) ..... 39</p> <p>M. 押工上げ関係<br/>(B722, B724: -90□) ..... 43</p> <p>N. 糸緩メ関係 (B722, B724) ..... 43</p> <p>P. 糸払イ関係<br/>(B722, B724: -40□, -90□) ..... 45</p> <p>Q. 針位置検出器関係<br/>(B722, B724) ..... 47</p> <p>R. コントロールボックス関係<br/>(B722, B724) ..... 47</p> | <p>S. ヒザスイッチ関係<br/>(B722, B724: -90□) ..... 49</p> <p>T. 逆転スイッチ関係<br/>(B722, B724) ..... 49</p> <p>U. 踏板関係 (オプション部品) ..... 51</p> <p>V1. 電磁押工上げ関係<br/>(B722, B724輸出用) ..... 51</p> <p>V2. 電磁押工上げ関係<br/>(B722, B724: オプション部品) .. 53</p> <p>W. 糸払イセット関係<br/>(B722, B724: オプション部品) .. 55</p> <p>Z. 付属品関係 ..... 57</p> <p>Ga1. ゲージ部品一覧表<br/>(B721, B722) ..... 61</p> <p>Ga2. ゲージ部品一覧表<br/>(B721, B722) ..... 62</p> <p>Ga3. ゲージ部品一覧表<br/>(B721, B722) ..... 63</p> <p>Ga4. ゲージ部品一覧表<br/>(B723, B724) ..... 64</p> <p>Wa. 警告ラベル ..... 65</p> <p>索引 ..... 66</p> |
|---|---|

# Notes for using this parts book

1. This book was prepared based on information available in June 1999.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line [ ] .

## CONTENTS

|  |    |  |    |
|--|----|--|----|
| A . Machine body .....   | 1  | Q . Synchronizer (B722, B724) .....  | 47 |
| B . Upper shaft and thread take-up<br>mechanism .....                | 3  | R . Control box mechanism (B722, B724) ...                                 | 47 |
| C . Needle feed mechanism .....                                      | 7  | S . Knee switch mechanism<br>(B722, B724: -90□) .....                      | 49 |
| D . Presser foot mechanism .....                                     | 9  | T . Quick reverse switch mechanism<br>(B722, B724) .....                   | 49 |
| E . Feed mechanism .....   | 11 | U . Foot switch pedal mechanism<br>(Option parts) .....                    | 51 |
| F . Knee lifter mechanism .....                                      | 19 | V1 . Presser foot lifting solenoid set<br>(B722, B724: -90□) .....         | 51 |
| G . Quick reverse mechanism<br>(B722, B724 : -30□, -40□, -90□) ..... | 19 | V2 . Presser foot lifting solenoid set<br>(B722, B724: Option parts) ..... | 53 |
| H . Rotary hook mechanism .....                                      | 21 | W . Thread wiper set<br>(B722, B724: Option parts) .....                   | 55 |
| J1 . Lubrication .....   | 25 | Z . Accessories .....  | 57 |
| J2 . Lubrication .....   | 29 | Ga1 . Gauge parts List (B721, B722) .....                                  | 61 |
| K . Threading mechanism .....  | 31 | Ga2 . Gauge parts List (B721, B722) .....                                  | 62 |
| L1 . Thread trimmer mechanism (B722) .....                           | 35 | Ga3 . Gauge parts List (B721, B722) .....                                  | 63 |
| L2 . Thread trimmer mechanism (B724) .....                           | 39 | Ga4 . Gauge parts List (B723, B724) .....                                  | 64 |
| M . Presser foot lifter mechanism<br>(B722, B724) .....              | 43 | Wa . Warning labels .....  | 65 |
| N . Tension release mechanism<br>(B722, B724 : -40□, -90□) .....     | 43 | Index .....  | 66 |
| P . Thread wiper mechanism<br>(B722 & B724: -40□, -90□) .....        | 45 |  |    |

# Hinweise zur Verwendung dieser Teileliste

1. Dieses Buch basiert auf den Informationen vom Juni 1999.
2. Modelländerungen sind vorbehalten.
3. Die Teile, die als kompletter Satz geliefert werden, sind mit einer  gestrichelten Linie umrandet.

## INHALTSVERZEICHNIS

|  |    |  |    |
|--|----|--|----|
| A . Maschinengehäuse .....   | 1  | Q . Synchronisator (B722, B724) .....  | 47 |
| B . Obere Welle und<br>Fadenabnahmevorrichtung .....                     | 3  | R . Schaltkasten (B722, B724) .....  | 47 |
| C . Nadelstange transportvorrichtung .....                               | 7  | S . Knieschalter (B722, B724: -90□) .....  | 49 |
| D . Stoffdrückerfuß .....  | 9  | T . Umkehrschalter (B722, B724) .....  | 49 |
| E . Transportvorrichtung .....   | 11 | U . Fußbetätigung (Sonderzubehör) .....  | 51 |
| F . Kniehebel .....  | 19 | V1 . Solenoidsatz für die anhebung des<br>stoffdrückerfußes<br>(B722, B724: -90□) .....          | 51 |
| G . Umkehr<br>(B722, B724 : -30□, -40□, -90□) .....                      | 19 | V2 . Solenoidsatz für die anhebung des<br>stoffdrückerfußes<br>(B722, B724: Sonderzubehör) ..... | 53 |
| H . Greifervorrichtung .....   | 21 | W . Fadenspannvorrichtung<br>(B722, B724: Sonderzubehör) .....                                   | 55 |
| J1 . Schmierung .....  | 25 | Z . Zubehör .....  | 57 |
| J2 . Schmierung .....  | 29 | Ga1 . Lehrenliste (B721, B722) .....   | 61 |
| K . Fadenführungsvorrichtung .....                                       | 31 | Ga2 . Lehrenliste (B721, B722) .....   | 62 |
| L1 . Fadenabschneidevorrichtung (B722) ...                               | 35 | Ga3 . Lehrenliste (B721, B722) .....   | 63 |
| L2 . Fadenabschneidevorrichtung (B724) ...                               | 39 | Ga4 . Lehrenliste (B723, B724) .....   | 64 |
| M . Stoffhalterhebevorrichtung<br>(B722, B724) .....                     | 43 | Wa . Warnschilder .....  | 65 |
| N . Spannungsverminderungsvorrichtung<br>(B722, B724 : -40□, -90□) ..... | 43 | Verzeichnis .....  | 66 |
| P . Fadenwischvorrichtung<br>(B722, B724: -40□, -90□) .....              | 45 |  |    |

# Notes sur l'utilisation de ce manuel de pièces détachées

1. Ce manuel a été fait d'après les renseignements valables au mois de Juin 1999.
2. Les pièces peuvent être sujettes à des modifications sans préavis.
3. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé [ ] .

## TABLE DES MATIERES

|   |    |  |    |
|---|----|--|----|
| A . Corps de la machine   | 1  | R . Mécanisme du boîtier de contrôle<br>(B722, B724)                         | 47 |
| B . Mécanisme de l'arbre supérieur et<br>releveur de fil                  | 3  | S . Mécanisme de interrupteur de genou<br>(B722, B724: -90□)                 | 49 |
| C . Mécanisme de l'entraînement<br>aiguille                               | 7  | T . Mécanisme de interrupteur de marche<br>arrière rapide (B722, B724)       | 49 |
| D . Mécanisme de pied presseur  | 9  | U . Mécanisme de la pédale<br>(Pièces en option)                             | 51 |
| E . Mécanisme de l'entraînement   | 11 | V1 . Conjunto aéreo del levantador del pie<br>(B722, B724: -90□)             | 51 |
| F . Mécanisme de genouillère  | 19 | V2 . Conjunto aéreo del levantador del pie<br>(B722, B724: Pièces en option) | 53 |
| G . Mécanisme de marche arrière rapide<br>(B722, B724 : -30□, -40□, -90□) | 19 | W . Mécanisme de tire-fil<br>(B722, B724: Pièces en option)                  | 55 |
| H . Mécanisme du crochet rotatif  | 21 | Z . Accessoires  | 57 |
| J1 . Lubrification  | 25 | Ga1 . Liste des Pièces decartment<br>(B721, B722)                            | 61 |
| J2 . Lubrification  | 29 | Ga2 . Liste des Pièces decartment<br>(B721, B722)                            | 62 |
| K . Mécanisme de l'enfilage   | 31 | Ga3 . Liste des Pièces decartment<br>(B721, B722)                            | 63 |
| L1 . Mécanisme de coupe-fil (B722)  | 35 | Ga4 . Liste des Pièces decartment<br>(B723, B724)                            | 64 |
| L2 . Mécanisme de coupe-fil (B724)  | 39 | Wa . Etiquettes d'avertissement  | 65 |
| M . Mécanisme de leueur du pinceur<br>(B722, B724)                        | 43 | Index  | 66 |
| N . Mécanisme de la lâche de tension<br>(B722, B724)                      | 43 |  |    |
| P . Mécanisme de tire-fil<br>(B722, B724: -40□, -90□)                     | 45 |  |    |
| Q . Synchronisateur (B722, B724)  | 47 |  |    |

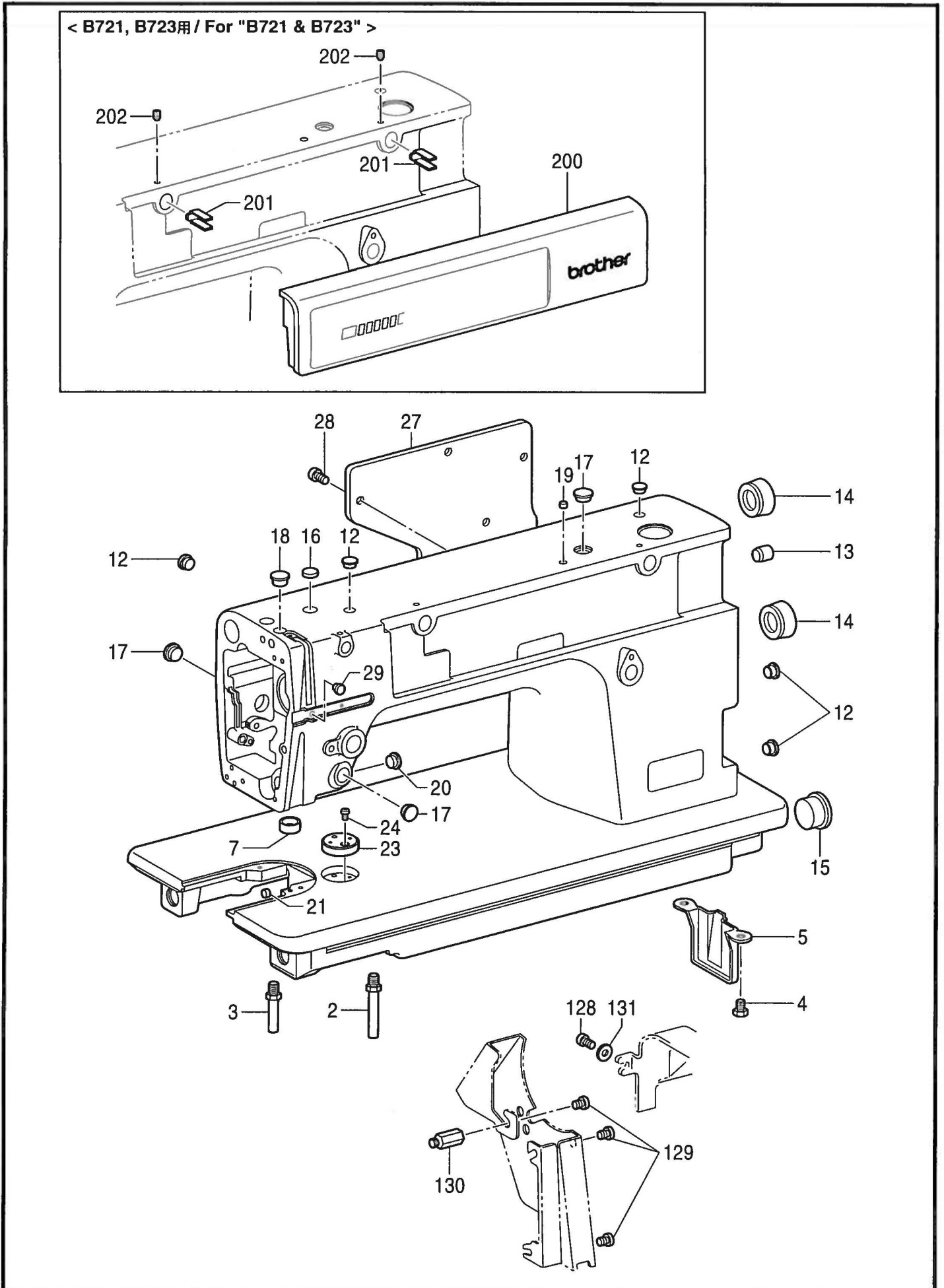


## Notas para usar este Manual de Piezas

1. Este libro ha sido compilado basándose en los datos de que se disponía en junio 1999.
2. Las piezas quedan sujetas a cambios de diseño sin aviso previo.
3. Las piezas suministradas como conjuntos completos se enmarcan con una línea punteada [ ] .

### INDICE

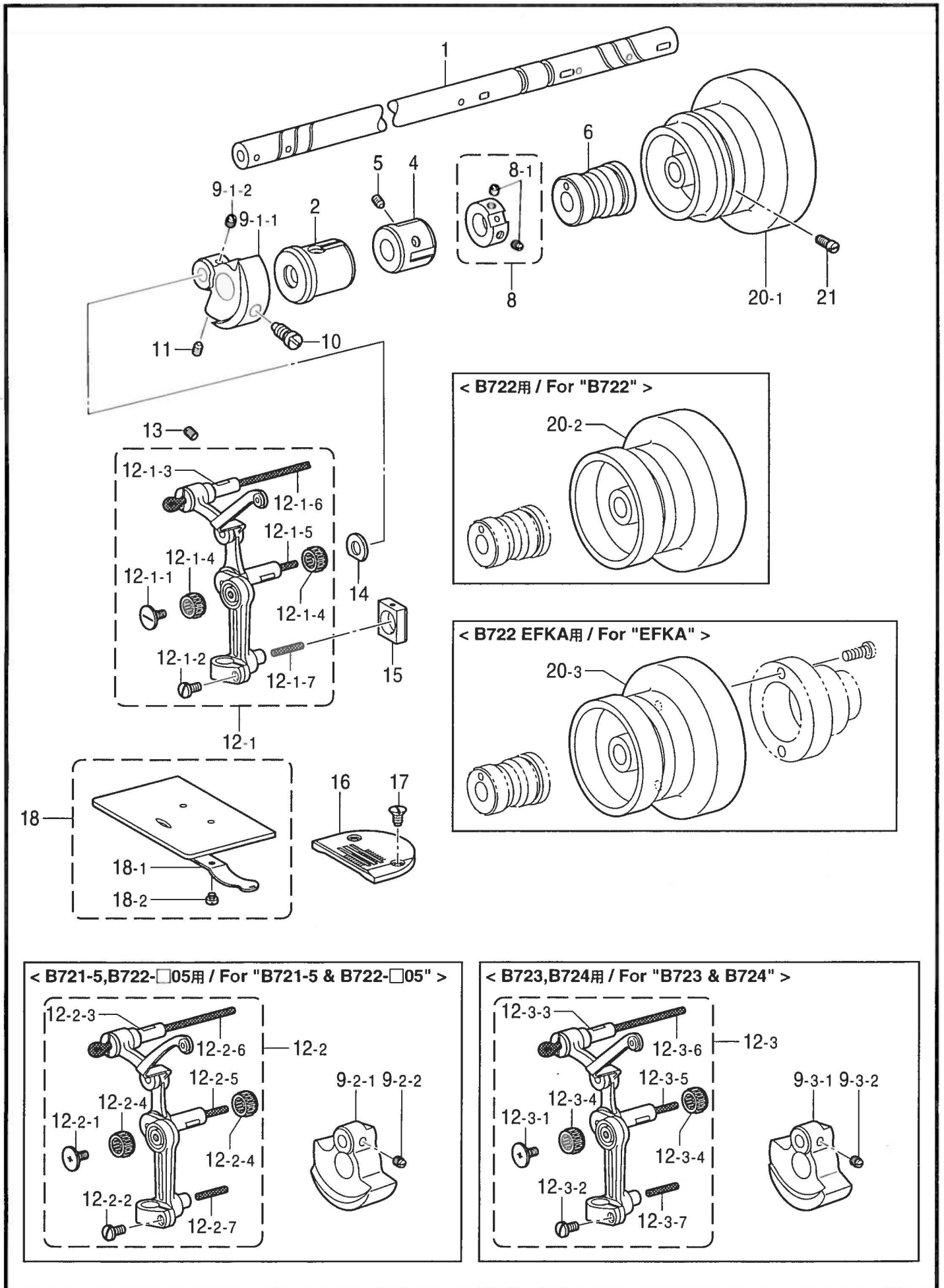
|  |    |   |    |
|--|----|---|----|
| A . Cuerpo de la máquina .....   | 1  | R . Mecanismo de la caja de controles<br>(B722, B724)                     | 47 |
| B . Mecanismo del árbol superior<br>y trirahílos .....                 | 3  | S . Mecanismo del conmutador de rodilla<br>(B722, B724: -90□)             | 49 |
| C . Mecanismo de la alimentación aguja ...                             | 7  | T . Mecanismo del conmutador de inversión<br>rápida (B722, B724)          | 49 |
| D . Mecanismo de la prensa tela .....                                  | 9  | U . Mecanismo del pedal<br>(Piezas opcionales)                            | 51 |
| E . Mecanismo de la alimentación .....                                 | 11 | V1 . Conjunto solenoide del levantador<br>(B722, B724: -90□)              | 51 |
| F . Mecanismo de levantador de rodilla ...                             | 19 | V2 . Conjunto solenoide del levantador<br>(B722, B724: Piezas opcionales) | 53 |
| G . Mecanismo de la inversión rápida<br>(B722, B724: -30□, -40□, -90□) | 19 | W . Mecanismo del limpiador de hilo<br>(B722, B724: Piezas opcionales)    | 55 |
| H . Mecanismo del cangrejo .....                                       | 21 | Z . Accesorios .....  | 57 |
| J1 . Lubricación .....   | 25 | Ga1 . Lista d'ePiezas de calibradores<br>(B721, B722)                     | 61 |
| J2 . Lubricación .....   | 29 | Ga2 . Lista d'ePiezas de calibradores<br>(B721, B722)                     | 62 |
| K . Mecanismo del enhebrado .....                                      | 31 | Ga3 . Lista d'ePiezas de calibradores<br>(B721, B722)                     | 63 |
| L1 . Mecanismo de la cortadura de hiros<br>(B722)                      | 35 | Ga4 . Lista d'ePiezas de calibradores<br>(B723, B724)                     | 64 |
| L2 . Mecanismo de la cortadura de hiros<br>(B724)                      | 39 | Wa . Etiquetas de advertencia   | 65 |
| M . Mecanismo del levantador de ménsula<br>de trabajo (B722, B724)     | 43 | Indice  | 66 |
| N . Mecanismo relajador de tensión<br>(B722, B724)                     | 43 |   |    |
| P . Mecanismo del limpiador de hilo<br>(B722, B724: -40□, -90□)        | 45 |   |    |
| Q . Sincronizador (B722, B724)   | 47 |   |    |



A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

| REF.NO. | CODE      | Q'TY | ヒンメイ                         | NAME OF PARTS                               | RM |
|---------|-----------|------|------------------------------|---|----|
| 2       | 104829101 | 1    | キヤクチュウL                      | BED LEG, L                                  |    |
| 3       | 104830101 | 1    | キヤクチュウS                      | BED LEG, S                                  |    |
| 4       | 140704001 | 2    | ボルト7.14                      | BOLT, SM7.14                                |    |
| 5       | 118672001 | 1    | ホンフカバー                       | PUMP COVER                                  |    |
| 7       | S01416000 | 1    | オイルヨケリング                     | RING, OIL STOPPER                           |    |
| 12      | 104450109 | 5    | ゴムセン8                        | RUBBER CAP, 8                               |    |
| 13      | 104832009 | 1    | ゴムセン10.7                     | RUBBER CAP, 10.7                            |    |
| 14      | 104451109 | 2    | ゴムセン23.9                     | RUBBER CAP, 23.9                            |    |
| 15      | 108520009 | 1    | ゴムセン19.8                     | RUBBER CAP, 19.8                            |    |
| 16      | 104821009 | 1    | ゴムセン10.5                     | RUBBER CAP, 10.5                            |    |
| 17      | 104449009 | 3    | ゴムセン15.5                     | RUBBER CAP, 15.5                            |    |
| 18      | S12717009 | 1    | ゴムセン11.5                     | RUBBER CAP, 11.5                            |    |
| 19      | 156217009 | 1    | ゴムセン8.5                      | RUBBER CAP, 8.5                             |    |
| 20      | 117936009 | 1    | ゴムセン9.4                      | RUBBER CAP, 9.4                             |    |
| 21      | 142274009 | 1    | ゴムセン4.2                      | RUBBER CAP, 4.2                             |    |
| 23      | S09621151 | 1    | ジヨウギイタ                       | RULER PLATE                                 |    |
| 24      | 062670612 | 1    | ナベコ357-40X6                  | SCREW, PAN SM3.57-40X6                      |    |
| 27      | S02499009 | 1    | ガワイタ                         | REAR COVER                                  |    |
| 28      | 062681012 | 7    | ナベコ437-40X10                 | SCREW, PAN SM4.37-40X10                     |    |
| 29      | 111865009 | 1    | <B723, B724用><br>セン6         | <For "B723 & B724"><br>CAP, 6               |    |
| 128     | 062680812 | 1    | ナヘコ437-40X8                  | SCREW, PAN SM4.37-40X8                      |    |
| 129     | 062760812 | 3    | ナヘコ595-28X8                  | SCREW, PAN SM5.95-28X8                      |    |
| 130     | 157969001 | 1    | スタッド                         | STUD  |    |
| 131     | 100645003 | 1    | サガネ                          | WASHER                                      |    |
| 200     | S45877001 | 1    | <B721, B723用><br>BF-0ハネルクミST | <For "B721 & B723"><br>B-PANEL ASSY, F-0 ST |    |
| 201     | S34448001 | 2    | ハネルシジダイ                      | PANEL SUPPORT BRACKET                       |    |
| 202     | 014680622 | 2    | アナトメネジ4.37クホミ                | SET SCREW, SOCKET (CP) SM4.37               |    |

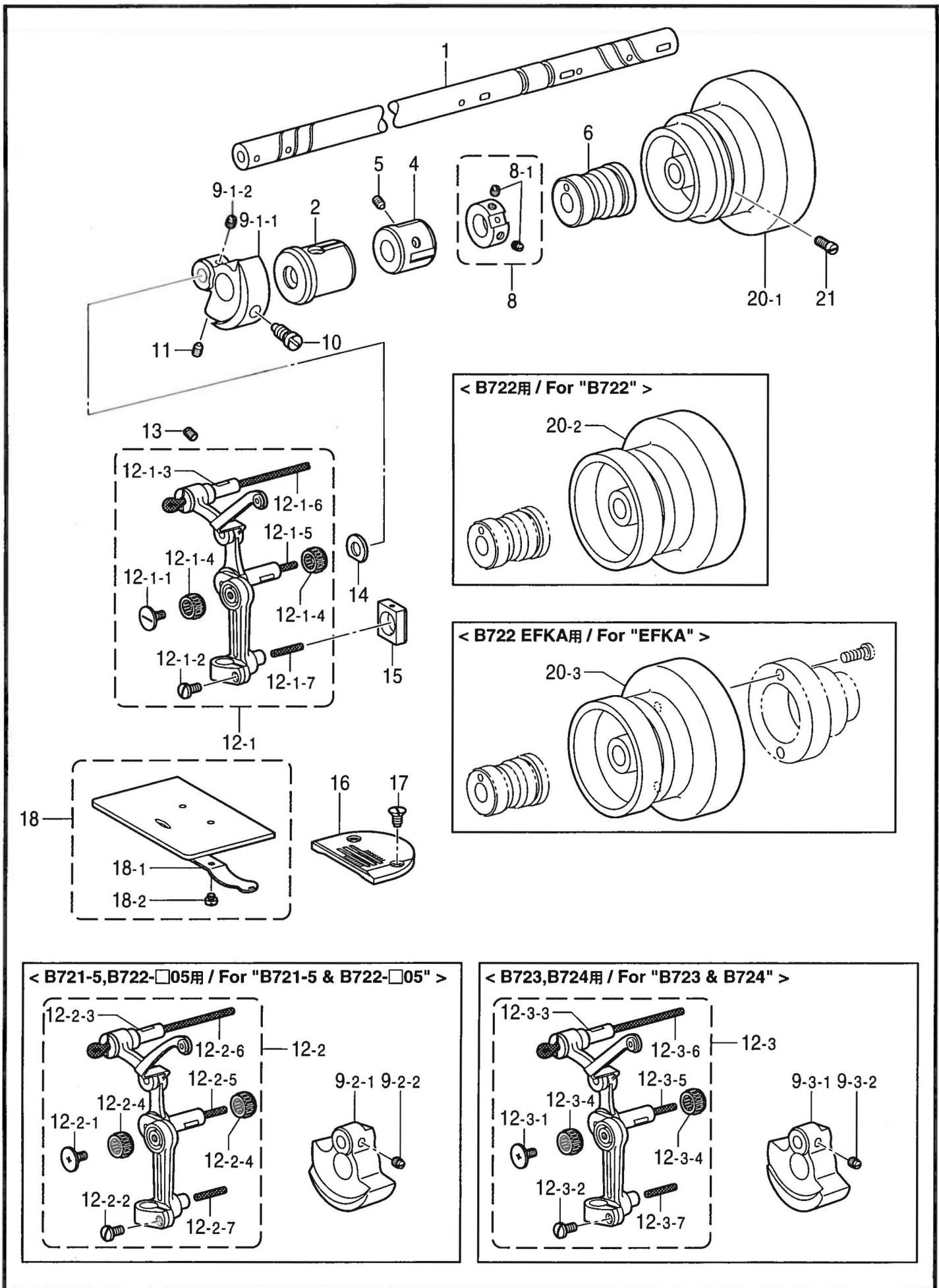






B. 上軸・天秤関係 / Upper shaft and thread take-up mechanism / Obere Welle und Fadenabnahmevorrichtung / Mécanisme de l'arbre supérieur et releveur de fil / Mecanismo del árbol superior y trirahílos

| REF.NO. | CODE      | Q'TY | ヒンメイ                              | NAME OF PARTS  | RM |
|---------|-----------|------|-----------------------------------|--|----|
| 1       | S45806001 | 1    | ウワジク                              | UPPER SHAFT  |    |
| 2       | S02805001 | 1    | ウワジクメタルL                          | UPPER SHAFT BUSH, L                                    |    |
| 4       | 140726000 | 1    | ウワジクメタルM                          | UPPER SHAFT BUSH, M                                    |    |
| 5       | 013760610 | 1    | トメネジ5.95クボミ                       | SET SCREW, (CP) SM5.95                                 |    |
| 6       | 146331001 | 1    | <B721, B723用><br>ウワジクメタルR         | <For "B721 & B723"><br>UPPER SHAFT BUSH, R             |    |
| 6       | S02524001 | 1    | <B722, B724用><br>ウワジクメタルR         | <For "B722 & B724"><br>UPPER SHAFT BUSH, R             |    |
| 8       | 181916101 | 1    | セットカラークミ                          | SET SCREW COLLAR ASSY                                  |    |
| 8-1     | 100251001 | 2    | トメネジ6.35                          | SET SCREW, SM6.35                                      |    |
| 9-1     | S45808001 | 1    | <B721-3, B722-□03用><br>テンビンクランククミ | <For "B721-3 & B722-□03"><br>THREAD TAKE-UP CRANK ASSY |    |
| 9-1-1   | S45809000 | 1    | テンビンクランク                          | THREAD TAKE-UP CRANK                                   |    |
| 9-1-2   | 100251001 | 2    | トメネジ6.35                          | SET SCREW, SM6.35                                      |    |
| 9-2     | S45810001 | 1    | <B721-5, B722-□05用><br>テンビンクランククミ | <For "B721-5 & B722-□05"><br>THREAD TAKE-UP CRANK ASSY |    |
| 9-2-1   | S45811000 | 1    | テンビンクランク                          | THREAD TAKE-UP CRANK                                   |    |
| 9-2-2   | 100251001 | 2    | トメネジ6.35                          | SET SCREW, SM6.35                                      |    |
| 9-3     | S45887001 | 1    | <B723, B724用><br>テンビンクランククミ       | <For "B723 & B724"><br>THREAD TAKE-UP CRANK ASSY       |    |
| 9-3-1   | S45888000 | 1    | テンビンクランク                          | THREAD TAKE-UP CRANK                                   |    |
| 9-3-2   | 100251001 | 2    | トメネジ6.35                          | SET SCREW, SM6.35                                      |    |
| 10      | 104464001 | 1    | シメネジ7.14                          | SCREW, SM7.14  |    |
| 11      | 014771022 | 1    | アナトメネジ6.35クボミ                     | SET SCREW, SOCKET (CP) SM6.35                          |    |
| 12-1    | S34295001 | 1    | <B721-3, B722-□03用><br>ハリボウレンカンクミ | <For "B721-3 & B722-□03"><br>THREAD TAKE-UP LEVER SET  |    |
| 12-1-1  | 145465001 | 1    | シメネジ3.57L                         | SCREW, SM3.57 L  |    |
| 12-1-2  | 140004001 | 1    | シメネジ3.57                          | SCREW, SM3.57  |    |
| 12-1-3  | 111468001 | 1    | テンビンササエジク                         | THREAD TAKE-UP SUPPORT SHAFT                           |    |
| 12-1-4  | 147777000 | 2    | ニードルベアリング                         | NEEDLE BEARING   |    |
| 12-1-5  | 145624000 | 1    | フェルト                              | FELT   |    |
| 12-1-6  | 155488000 | 1    | クミヒモ                              | WICK, L = 90   |    |
| 12-1-7  | 158727001 | 1    | クミヒモ4X4                           | WICK, 4X4 L = 27                                       |    |
| 12-2    | S45815001 | 1    | <B721-5, B722-□05用><br>ハリボウレンカンクミ | <For "B721-5 & B722-□05"><br>THREAD TAKE-UP LEVER SET  |    |
| 12-2-1  | 145465001 | 1    | シメネジ3.57L                         | SCREW, SM3.57 L  |    |
| 12-2-2  | 140004001 | 1    | シメネジ3.57                          | SCREW, SM3.57  |    |
| 12-2-3  | 111468001 | 1    | テンビンササエジク                         | THREAD TAKE-UP SUPPORT SHAFT                           |    |
| 12-2-4  | 116735000 | 2    | ニードルベアリング                         | NEEDLE BEARING   |    |
| 12-2-5  | 145624000 | 1    | フェルト                              | FELT   |    |
| 12-2-6  | 155488000 | 1    | クミヒモ                              | WICK, L = 90   |    |
| 12-2-7  | 158727001 | 1    | クミヒモ4X4                           | WICK, 4X4 L = 27                                       |    |
| 12-3    | S45897001 | 1    | <B723, B724用><br>ハリボウレンカンクミ       | <For "B723 & B724"><br>THREAD TAKE-UP LEVER SET        |    |
| 12-3-1  | 145465001 | 1    | シメネジ3.57L                         | SCREW, SM3.57 L  |    |
| 12-3-2  | 140004001 | 1    | シメネジ3.57                          | SCREW, SM3.57  |    |
| 12-3-3  | 111468001 | 1    | テンビンササエジク                         | THREAD TAKE-UP SUPPORT SHAFT                           |    |
| 12-3-4  | 116735000 | 2    | ニードルベアリング                         | NEEDLE BEARING   |    |
| 12-3-5  | 145624000 | 1    | フェルト                              | FELT   |    |

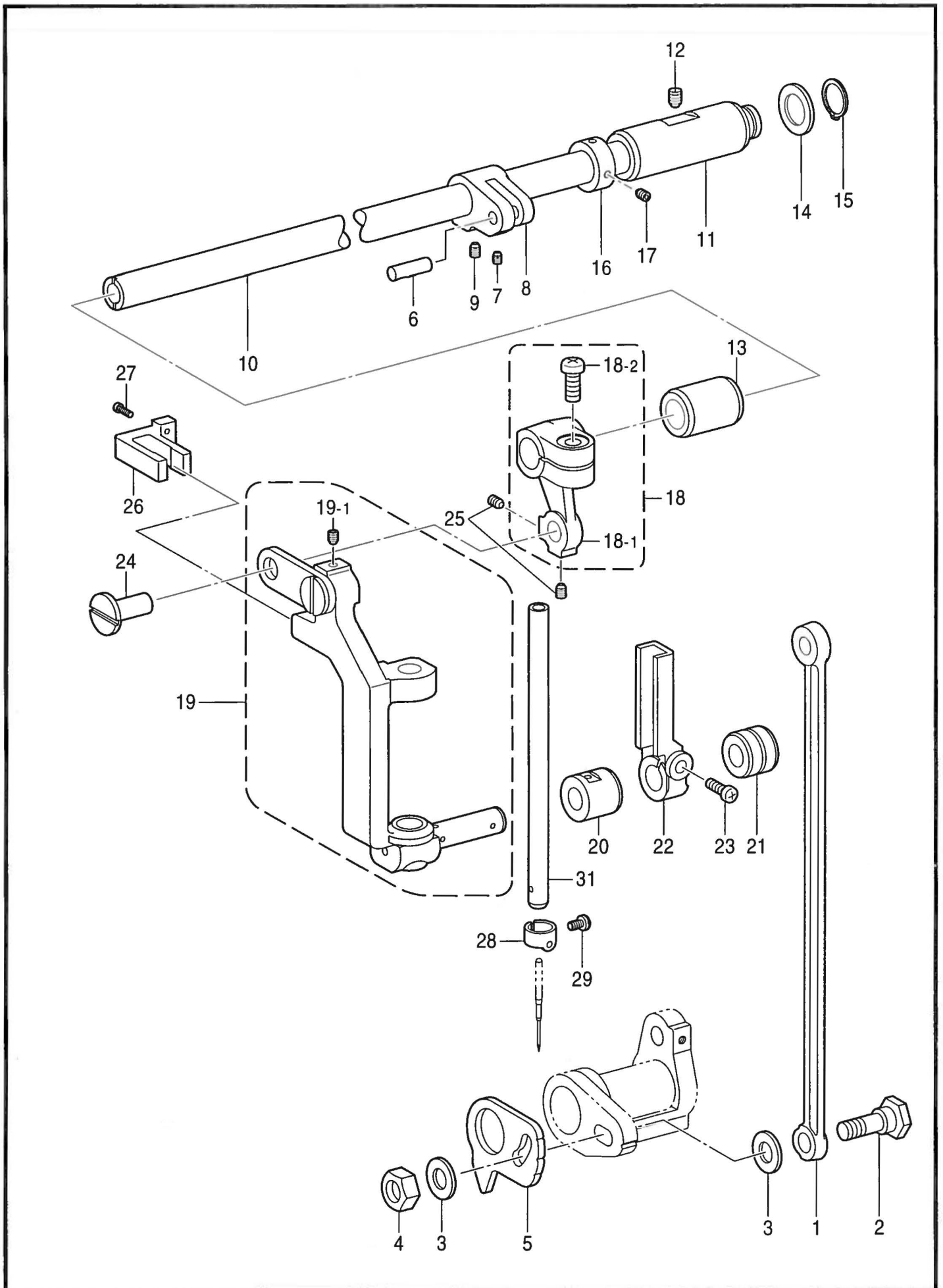




B. 上軸・天秤関係 / Upper shaft and thread take-up mechanism / Obere Welle und Fadenabnahmevorrichtung / Mécanisme de l'arbre supérieur et releveur de fil / Mecanismo del árbol superior y trirahílos

| REF.NO. | CODE      | Q'TY | ヒンメイ   | NAME OF PARTS  | RM |
|---------|-----------|------|--|--|----|
| 12-3-6  | 118768001 | 1    | クミヒモ   | WICK, L = 150  |    |
| 12-3-7  | 158727001 | 1    | クミヒモ4X4                                      | WICK, 4X4 L = 27   |    |
| 13      | 013781012 | 1    | トメネジ6.35                                     | SET SCREW, (CP) SM6.35   |    |
| 14      | 110367001 | 1    | ザガネ  | WASHER, PLAIN SPECIAL 8  |    |
| 15      | 102630001 | 1    | ハリボウアンナイカクコマ                                 | SLIDE BLOCK, N-BAR GUIDE   |    |
| 16      | 143855001 | 1    | <B721-3, B722-□03用><br>ハリイタ ..... <記号143855> | <For "B721-3 & B722-□03"><br>NEEDLE PLATE ..... <Marked in 143855> |    |
| 16      | 143857001 | 1    | ハリイタ ..... <記号143857>                        | NEEDLE PLATE ..... <Marked in 143857>                              |    |
| 16      | 148842001 | 1    | <B721-5, B722-□05用><br>ハリイタ                  | <For "B721-5 & B722-□05"><br>NEEDLE PLATE                          |    |
| 16      | S13101001 | 1    | <B721-5, B722-□05用><br><B723, B724用><br>ハリイタ | <For "B721-5 & B722-□05"><br><For "B723 & B724"><br>NEEDLE PLATE   |    |
| 17      | 100032004 | 2    | サラネジ4.37                                     | SCREW, FLAT SM4.37   |    |
| 18      | 180018151 | 1    | スベリイタクミ                                      | SLIDE PLATE ASSY   |    |
| 18-1    | 114561001 | 1    | スベリイタウラバネ                                    | SPRING   |    |
| 18-2    | 122771051 | 2    | シメネジ2.38                                     | SCREW, SM2.38  |    |
| 20-1    | 145471109 | 1    | <B721, B723用><br>フーリ                         | <For "B721 & B723"><br>PULLEY                                      |    |
| 20-2    | S02538109 | 1    | <B722, B724用><br>フーリ ..... <内蔵式>             | <For "B722 & B724"><br>PULLEY ..... <Built-in type>                |    |
| 20-3    | S02539109 | 1    | <B722エフカ用><br>-----                          | <For "EFKA of B722"><br>PULLEY                                     |    |
| 21      | S33689002 | 2    | アタマトメクボミ595-14                               | SET SCREW, (CP) SM5.95-14  |    |
| 16      | 118681001 | 1    | " オプション部品 "<br>ハリイタ ..... <記号118681>         | " OPTIONPARTS "<br>NEEDLE PLATE ..... <Marked in 118681>           |    |
| 16      | 140715001 | 1    | ハリイタ ..... <記号140715>                        | NEEDLE PLATE ..... <Marked in 140715>                              |    |
| 16      | 141156001 | 1    | ハリイタ ..... <記号141156>                        | NEEDLE PLATE ..... <Marked in 141156>                              |    |
| 16      | 147954001 | 1    | ハリイタ ..... <記号147954>                        | NEEDLE PLATE ..... <Marked in 147954>                              |    |
| 16      | 148300001 | 1    | ハリイタ ..... <記号148300>                        | NEEDLE PLATE ..... <Marked in 148300>                              |    |
| 16      | S01988001 | 1    | ハリイタ ..... <記号S01988>                        | NEEDLE PLATE ..... <Marked in S01988>                              |    |

C. 針送り関係 / Needle feed mechanism / Nadelstange transportvorrichtung  
 / Mécanisme de l'entraînement aiguille / Mecanismo de la alimentación aguja



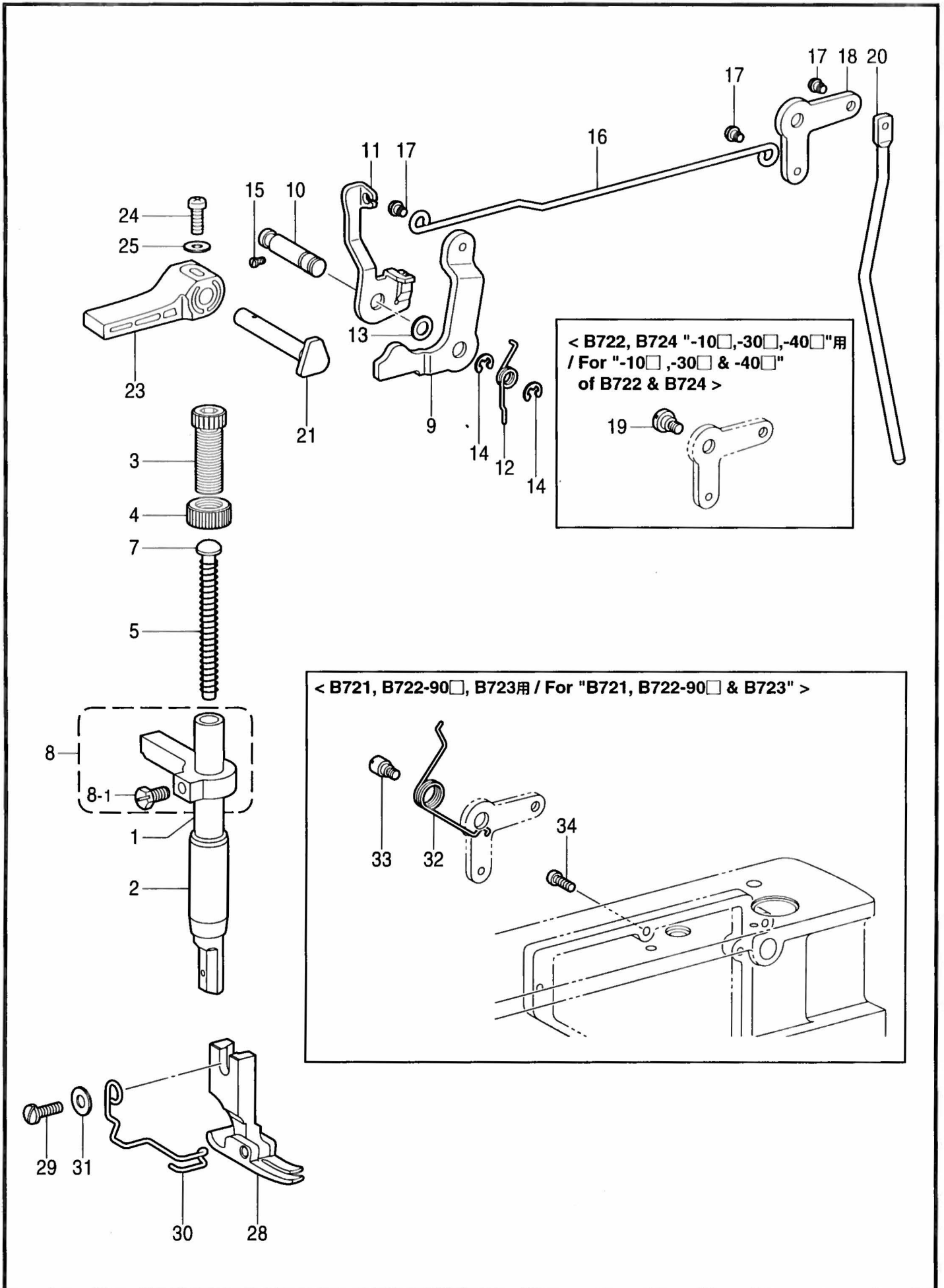
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C. 針送り関係 / Needle feed mechanism / Nadelstange transportvorrichtung  
/ Mécanisme de l'entraînement aiguille / Mecanismo de la alimentación aguja

| REF.NO. | CODE      | Q'TY | ヒンメイ                          | NAME OF PARTS  | RM |
|---------|-----------|------|-------------------------------|--|----|
| 1       | S16299001 | 1    | ハリオクリレンカン                     | NEEDLE FEED CONNECTING ROD                                     |    |
| 2       | S45816001 | 1    | ダンネジ6.35                      | SHOULDER SCREW, SM6.35   |    |
| 3       | 159486001 | 2    | ザガネ                           | WASHER   |    |
| 4       | 110744002 | 1    | ナツト6.35                       | NUT, SM6.35  |    |
| 5       | S45817101 | 1    | アジャスタ                         | ADJUSTER   |    |
| 6       | 156264001 | 1    | ジク6.35X19.5                   | STUD, 6.35X19.5  |    |
| 7       | 014680622 | 1    | アナトメネジ4.37クボミ                 | SET SCREW, SOCKET (CP) SM4.37                                  |    |
| 8       | 159487000 | 1    | ハリオクリジクウデ                     | NEEDLE FEED SHAFT ARM  |    |
| 9       | 014780622 | 2    | アナトメネジ6.35クボミ                 | SET SCREW, SOCKET (CP) SM6.35                                  |    |
| 10      | S45818101 | 1    | ハリオクリジク                       | NEEDLE FEED SHAFT  |    |
| 11      | 159489101 | 1    | ハリオクリジクメタルR                   | BUSH, R N-FEED SHAFT   |    |
| 12      | 013760610 | 1    | トメネジ5.95クボミ                   | SET SCREW, (CP) SM5.95   |    |
| 13      | 159490001 | 1    | ハリオクリジクメタルL                   | BUSH, L N-FEED SHAFT   |    |
| 14      | 120023001 | 1    | カラー                           | COLLAR   |    |
| 15      | 048120142 | 1    | トメワジクヨウC12                    | RETAINING RING, EXTERNAL C12                                   |    |
| 16      | 140092001 | 1    | セットカラー                        | SET SCREW COLLAR   |    |
| 17      | 014680422 | 2    | アナトメネジ4.37クボミ                 | SET SCREW, SOCKET (CP) SM4.37                                  |    |
| 18      | S45819001 | 1    | ハリオクリウデクミ                     | NEEDLE FEED ARM ASSY   |    |
| 18-1    | S45820001 | 1    | ハリオクリウデ                       | NEEDLE FEED ARM  |    |
| 18-2    | 062061616 | 1    | ナベコ6X16                       | SCREW, PAN M6X16   |    |
| 19      | S45823101 | 1    | ハリボウダイクミ                      | NEEDLE BAR BRACKET ASSY  |    |
| 19-1    | 014680422 | 1    | アナトメネジ4.37クボミ                 | SET SCREW, SOCKET (CP) SM4.37                                  |    |
| 20      | S45833001 | 1    | ハリボウダイメタルL                    | NEEDLE BAR BRACKET BUSH, L                                     |    |
| 21      | S45834001 | 1    | ハリボウダイメタルR                    | NEEDLE BAR BRACKET BUSH, R                                     |    |
| 22      | S45835000 | 1    | カクコマアンナイ                      | SLIDE BLOCK GUIDE  |    |
| 23      | 062501616 | 1    | ナベコ5X16                       | SCREW, PAN M5X16   |    |
| 24      | 151308101 | 1    | レンカンジク12.5                    | CONNECTING STUD, 12.5  |    |
| 25      | 014500536 | 2    | アナクボミ5X5                      | SET SCREW, SOCKET (CP) M5X5                                    |    |
| 26      | S45836000 | 1    | ハリボウダイアンナイ                    | NEEDLE BAR BRACKET GUIDE                                       |    |
| 27      | 062672012 | 2    | ナベコ357-40X20                  | SCREW, PAN SM3.57-40X20  |    |
| 28      | 151594001 | 1    | ハリボウイトアンナイ                    | THREAD GUIDE, NEEDLE BAR                                       |    |
| 29      | 140553102 | 1    | アタマツキトメネジ3.18                 | SET SCREW, SM3.18  |    |
| <hr/>   |           |      |                               |  |    |
| 31      | S45828001 | 1    | <B721用><br><DB針-3用><br>ハリボウ   | <For "B721"><br><For using the DB needle "-3"><br>NEEDLE BAR   |    |
| 31      | S45821001 | 1    | <DP針-3用><br>ハリボウ              | <For using the DP needle "-3"><br>NEEDLE BAR                   |    |
| 31      | S45829001 | 1    | -5用<><br>ハリボウ                 | <For "-5"><br>NEEDLE BAR                                       |    |
| <hr/>   |           |      |                               |  |    |
| 31      | S45830001 | 1    | <B722用><br><DB針-□□3用><br>ハリボウ | <For "B722"><br><For using the DB needle "-□□3"><br>NEEDLE BAR |    |
| 31      | S45822001 | 1    | <DP針-□□3用><br>ハリボウ            | <For using the DP needle "-□□3"><br>NEEDLE BAR                 |    |
| 31      | S45831001 | 1    | <-□□5用><br>ハリボウ               | <For "-□□5"><br>NEEDLE BAR                                     |    |
| <hr/>   |           |      |                               |  |    |
| 31      | S45889001 | 1    | <B723用><br>ハリボウ               | <For "B723"><br>NEEDLE BAR                                     |    |
| <hr/>   |           |      |                               |  |    |
| 31      | S45890001 | 1    | <B724用><br>ハリボウ               | <For "B724"><br>NEEDLE BAR                                     |    |

D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

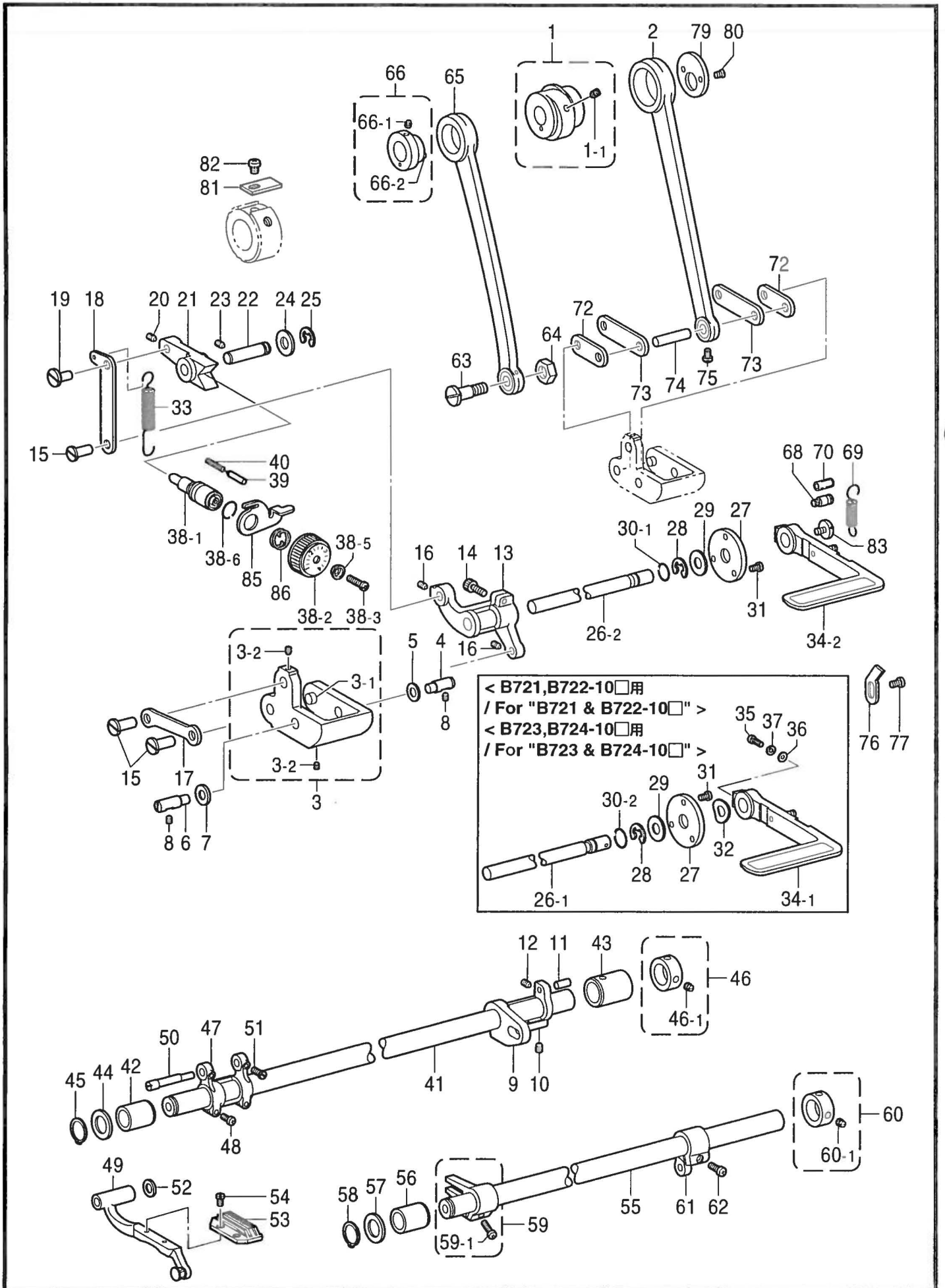




D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur  
/ Mecanismo de la prensa tela

| REF.NO. | CODE      | Q'TY | ヒンメイ   | NAME OF PARTS  | RM |
|---------|-----------|------|--|--|----|
| 1       | 111466101 | 1    | オサエボウ  | PRESSER BAR  |    |
| 2       | 145472001 | 1    | オサエボウメタル   | BUSH, PRESSER BAR  |    |
| 3       | S31012001 | 1    | オサエチヨウセツネジ   | ADJUSTING SCREW, PRESSER   |    |
| 4       | S31013001 | 1    | チヨウセツネジツマミナツト  | ADJUSTING NUT, PRESSER   |    |
| 5       | 141728001 | 1    | オサエバネ  | PRESSER SPRING   |    |
| 7       | 141208001 | 1    | オサエバネアンナイ  | SPRING GUIDE   |    |
| 8       | 181919101 | 1    | オサエボウダキネジツキ  | P-BAR GUIDE BRACKET W/SCR.   |    |
| 8-1     | 142403001 | 1    | ボルト5.95  | BOLT, (CP) SM5.95-28X10  |    |
| 9       | 145580001 | 1    | オサエアゲレバー   | PRESSER BAR LIFTER LEVER   |    |
| 10      | S46734001 | 1    | オサエアゲレバーク  | SHAFT, P-BAR LIFTER LEVER  |    |
| 12      | S46736001 | 1    | オサエアゲレバーバネ   | SPRING   |    |
| 13      | 109763002 | 1    | ザガネ  | WASHER   |    |
| 14      | 048040342 | 2    | トメワE4  | RETAINING RING, E4   |    |
| 15      | S01998001 | 1    | アタマツキトメネジ3.57  | SET SCREW, SM3.57  |    |
| 16      | S45908001 | 1    | ヒザアケレンカン   | KNEE LIFTER CONNECTING ROD   |    |
| 17      | 145478101 | 3    | ダンネジ4.76   | SHOULDER SCREW, SOCKET SM4.76  |    |
| 18      | 145479002 | 1    | ヒザアケレバー  | LEVER, KNEE LIFTER   |    |
| 19      | 145480101 | 1    | <B722-10□, -30□, -40□用><br><B724-10□, -30□, -40□用><br>ダンネジ6.35 | <For "B722-10□, -30□ & -40□"><br><For "B724-10□, -30□ & -40□"><br>SHOULDER SCREW, SM6.35 |    |
| 20      | S02548001 | 1    | ヒザアゲボウ   | KNEE LIFTER BAR  |    |
| 21      | S45837001 | 1    | オサエアゲクランク  | PRESSER BAR LIFTER CRANK   |    |
| 23      | S31006001 | 1    | オサエアゲテコ  | PRESSER BAR LIFTER   |    |
| 24      | 062351216 | 1    | ナベコ35X12   | SCREW, PAN M3.5X12   |    |
| 25      | 102707001 | 1    | ザガネ  | WASHER   |    |
| 28      | 141158101 | 1    | <B721-3用><br>オサエクミ .... <記号141158>                             | <For "B721-3"><br>PRESSER FOOT ASSY ..... <Marked in 141158>                             |    |
| 28      | S36909001 | 1    | <B721-3, B722-□03用><br>オサエクミ .... <記号S36909>                   | <For "B721-3 & B722-□03"><br>PRESSER FOOT ASSY, W/F-G <Marked in S36909>                 |    |
| 28      | 147703101 | 1    | <B722-03用><br>オサエクミ .... <記号147703>                            | <For "B722-03"><br>PRESSER FOOT ASSY ..... <Marked in 147703>                            |    |
| 28      | S36911001 | 1    | オサエクミ .... <記号S36911>  | PRESSER FOOT ASSY, W/F-G <Marked in S36911>  |    |
| 28      | 140717101 | 1    | <B721-5, B722-□05用><br>オサエクミ .... <記号140717>                   | <For "B721-5 & B722-□05"><br>PRESSER FOOT ASSY ..... <Marked in 140717>                  |    |
| 28      | S36910001 | 1    | <B721-5用><br>オサエクミ .... <記号S36910>                             | <For "B721-5"><br>PRESSER FOOT ASSY, W/F-G <Marked in S36910>                            |    |
| 28      | S36909001 | 1    | <B722-□05用><br>オサエクミ .... <記号S36909>                           | <For "B722-□05"><br>PRESSER FOOT ASSY, W/F-G <Marked in S36909>                          |    |
| 28      | S45919001 | 1    | <B723, B724用><br>オサエクミ .... <記号S45919>                         | <For "B723 & B724"><br>PRESSER FOOT ASSY ..... <Marked in S45919>                        |    |
| 28      | S45920001 | 1    | オサエクミ .... <記号S45920>  | PRESSER FOOT ASSY, W/F-G <Marked in S45920>  |    |
| 29      | S13385001 | 1    | シメネジ3.57X10  | SCREW, SM3.57X10   |    |
| 30      | 150384101 | 1    | フィンガーガード   | FINGER GUARD   |    |
| 31      | 025350132 | 1    | ヒラザガネシヨウ   | WASHER, PLAIN S 3.5  |    |
| 32      | 154347001 | 1    | <B721, B722-90□, B723用><br>ヒザアゲレバーバネ                           | <For "B721, B722-90□ & B723"><br>SPRING  |    |
| 33      | S31010001 | 1    | ダンジク6.35   | SHOULDER SCREW, SM6.35   |    |
| 34      | 062671612 | 1    | ナベコ357-40X16   | SCREW, PAN SM3.57-40X16  |    |

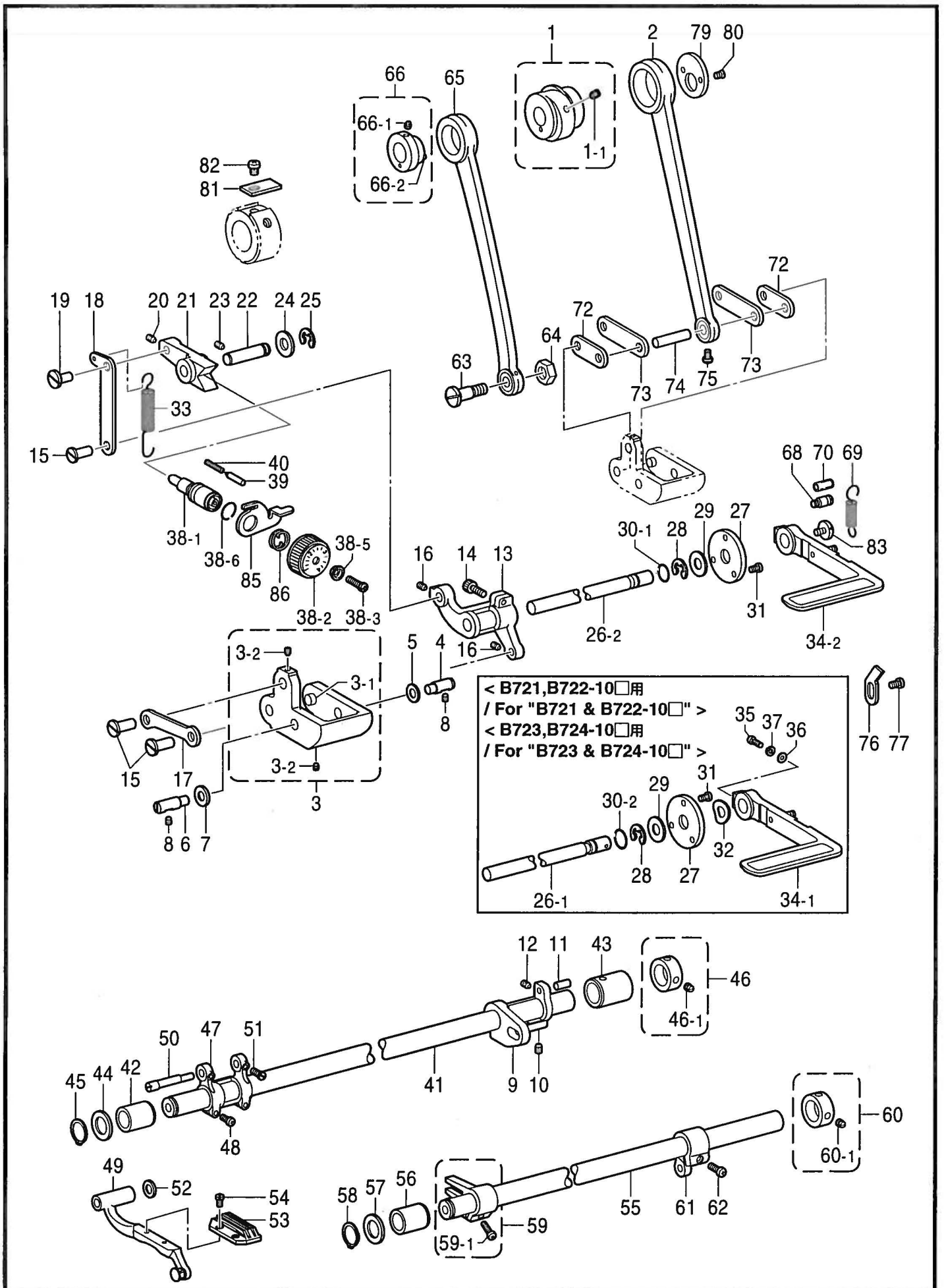
E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación





E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

| REF.NO.  | CODE   | Q'TY   | ヒンメイ  | NAME OF PARTS   | RM |
|--|--|--|---|---|----|
| 1<br>1-1   | S19135001<br>013761410   | 1<br>2   | <B721-3, B722-□03用><br>ヘンシンリンネジツキ<br>トメネジ5.95クボミ  | <For "B721-3 & B722-□03"><br>LEVEL FEED ECCENTRIC WHEEL W/S<br>SET SCREW, (CP) SM5.95   |    |
| 1<br>1-1   | S16325001<br>013761410   | 1<br>2   | <B721-5, B722-□05用><br><B723, B724用><br>スイハイヘンシンリンネジツキ<br>トメネジ5.95クボミ   | <For "B721-5 & B722-□05"><br><For "B723 & B724"><br>LEVEL FEED ECCENTRIC WHEEL W/S<br>SET SCREW, (CP) SM5.95  |    |
| 2<br>3<br>3-1<br>3-2<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>22<br>23<br>24<br>25 | S16327001<br>S45842001<br>156951001<br>014680622<br>118734001<br>118735001<br>156967001<br>151439002<br>014760622<br>S16330101<br>014780622<br>156958001<br>014680622<br>S16333100<br>S07959001<br>151308101<br>014680422<br>S16331001<br>S16332001<br>S07656001<br>014680622<br>S16334001<br>156970001<br>014761030<br>S02556001<br>048070342 | 1<br>1<br>2<br>2<br>1<br>1<br>1<br>1<br>2<br>1<br>2<br>1<br>1<br>1<br>3<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | スイハイオクリレンカン<br>キリカエキクミ<br>オクリリンクジク<br>アナトメネジ4.37クボミ<br>キリカエキジク<br>ザガネ<br>キリカエジクL<br>ザガネ<br>アナトメネジ5.95<br>スイハイオクリウデ<br>アナトメネジ6.35クボミ<br>スイハイオクリウデジク<br>アナトメネジ4.37クボミ<br>キリカエキレバー<br>アナホルト476-32X14<br>レンカンジク12.5<br>アナトメネジ4.37クボミ<br>キリカエキレンカンD<br>キリカエキレンカンU<br>ヘンシンピン<br>アナトメネジ4.37クボミ<br>オクリチヨウセツキ<br>オクリチヨウセツキジク<br>アナクボミ595-28X10<br>ザガネ<br>トメワE7 | LEVEL FEED CONNECTING ROD<br>FEED REGULATOR ASSY<br>FEED LINK STUD<br>SET SCREW, SOCKET (CP) SM4.37<br>FEED REGULATOR SHAFT<br>WASHER, PLAIN 6<br>FEED REGULATOR SHAFT, L<br>WASHER<br>SET SCREW, SOCKET SM5.95<br>FEED ROCKER ARM<br>SET SCREW, SOCKET (CP) SM6.35<br>STUD, FEED ROCKER ARM<br>SET SCREW, SOCKET (CP) SM4.37<br>FEED REGULATOR LEVER<br>BOLT, SOCKET SM4.76-32X14<br>CONNECTING STUD, 12.5<br>SET SCREW, SOCKET (CP) SM4.37<br>F-REGULATOR CONNECTING ROD, D<br>F-REGULATOR CONNECTING ROD, U<br>PIN<br>SET SCREW, SOCKET (CP) SM4.37<br>FEED REGULATOR<br>FEED REGULATOR SHAFT<br>SET SCREW, SOCKET (CP) SM5.95<br>WASHER<br>RETAINING RING, E7 |    |
| 26-1   | S32922001  | 1  | <B721, B722-10□用><br><B723, B724-10□用><br>カエシヌイレバージク  | <For "B721 & B722-10□"><br><For "B723 & B724-10□"><br>SHAFT, REVERSE LEVER  |    |
| 26-2   | S33681001  | 1  | <B722-30□, -40□<br>-90□用><br><B724-30□, -40□<br>-90□用><br>カエシヌイレバージク  | <For "B722-30□, -40□ & -90□"><br><For "B724-30□, -40□ & -90□"><br>SHAFT, REVERSE LEVER  |    |
| 27<br>28<br>29   | 147504201<br>048080342<br>025100132  | 1<br>1<br>1  | カンザ<br>トメワE8<br>ヒラザガネシヨウ10  | SPACER<br>RETAINING RING, E8<br>WASHER, PLAIN S 10  |    |
| 30-1<br>32   | 104564001<br>213765001   | 1<br>1   | <B721, B722-10□用><br><B723, B724-10□用><br>Oリング<br>ナミワ02X10.5X20   | <For "B721 & B722-10□"><br><For "B723 & B724-10□"><br>O RING<br>WAVE RING, 02X10.5X20   |    |
| 30-2   | S33680001  | 1  | <B722-30□, -40□<br>-90□用><br><B724-30□, -40□<br>-90□用><br>Oリング  | <For "B722-30□, -40□ & -90□"><br><For "B724-30□, -40□ & -90□"><br>O RING  |    |

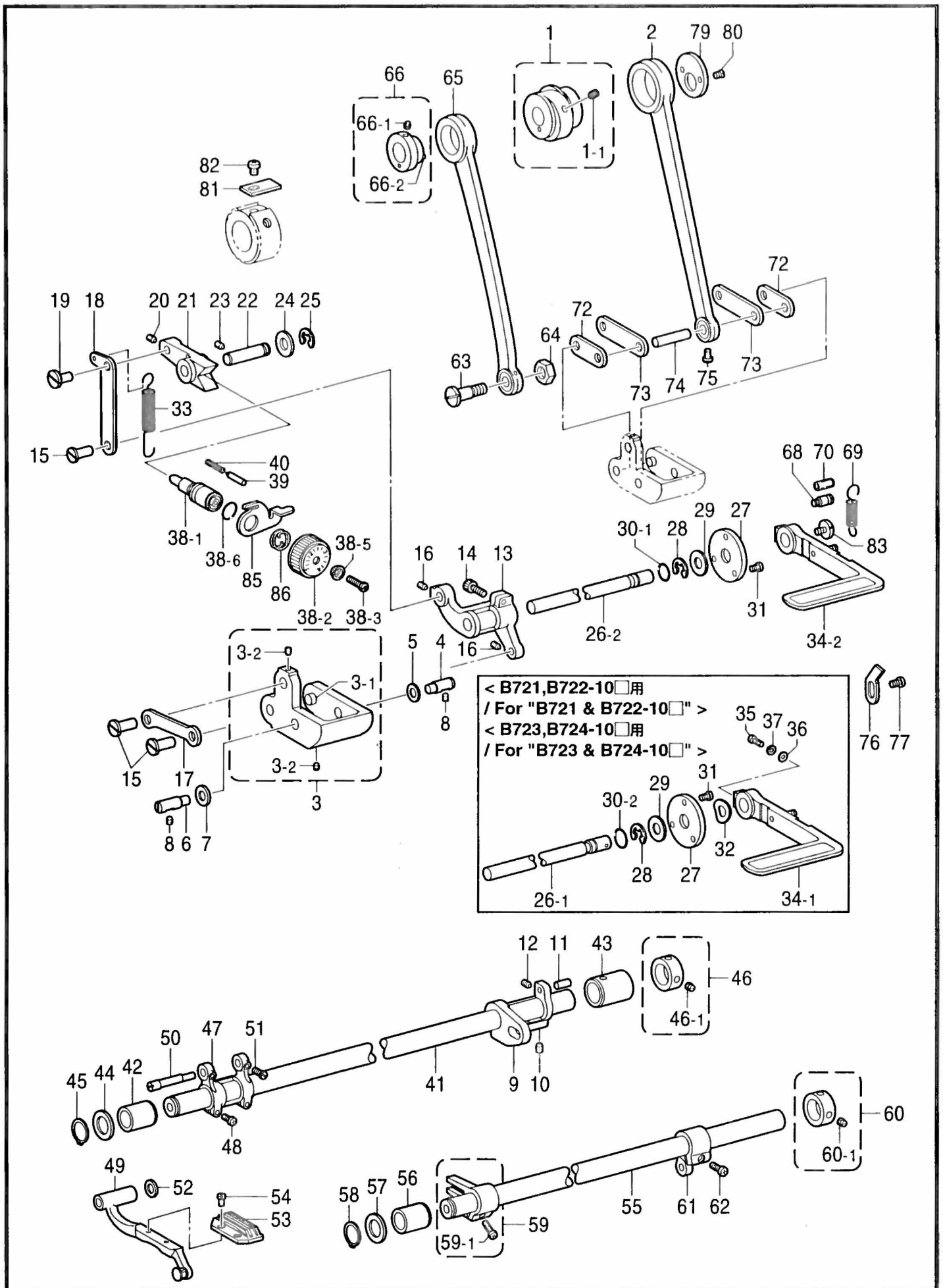




E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

| REF.NO. | CODE      | Q'TY | ヒンメイ   | NAME OF PARTS  | RM |
|---------|-----------|------|--|--|----|
| 31      | 062670712 | 3    | ナベコ357-40X7  | SCREW, PAN SM3.57-40X7   |    |
| 33      | S11170001 | 1    | ヒキバネ   | SPRING   |    |
| 34-1    | S45838001 | 1    | <B721, B723用><br><B722-10, B724-10□用><br>カエシヌイレバークミ                  | <For "B721 & B723"><br><For "-10□ of B722 & B724"><br>REVERSE STITCHING LEVER ASSY             |    |
| 35      | S37333001 | 1    | ナベコ4.76-32X14  | SCREW, PAN SM4.76-32X14  |    |
| 36      | 153484001 | 1    | ザガネ4.76  | WASHER, PLAIN 4.76   |    |
| 37      | 028050240 | 1    | バネザガネ2.5   | WASHER, SPRING 2-5   |    |
| 34-2    | S45840101 | 1    | <B722-30□, -40□<br>-90□用><br><B724-30□, -40□<br>-90□用><br>カエシヌイレバークミ | <For "B722-30□, -40□ & -90□"><br><For "B724-30□, -40□ & -90□"><br>REVERSE STITCHING LEVER ASSY |    |
| 38-1    | S31015101 | 1    | <B721-3, B722-□03用><br>オクリメモリダイヤルクミ                                  | <FOR "B721 & B722-□03"><br>STITCH LENGTH DIAL ASSY   |    |
| 38-1-1  | S06999101 | 1    | オクリチヨウセツネジ   | ADJUSTING SCREW  |    |
| 38-1-2  | S31016001 | 1    | オクリメモリダイヤル目盛   | STITCH LENGTH DIAL, 4Marked in   |    |
| 38-1-3  | S21514101 | 1    | シメネジ4.76   | SCREW, SM4.76  |    |
| 38-1-4  | 108549001 | 1    | リング  | O RING   |    |
| 38-1-5  | 142746002 | 1    | メモリイタオサエ   | SUPPORT PLATE  |    |
| 38-1    | S31018101 | 1    | <B722-30□, -40□<br>-90□用><br>オクリメモリダイヤルクミ                            | <For "B722-30□, -40□ & -90□"><br>STITCH LENGTH DIAL ASSY, 5                                    |    |
| 38-1-1  | S06999101 | 1    | オクリチヨウセツネジ   | ADJUSTING SCREW  |    |
| 38-1-2  | S31019001 | 1    | オクリメモリダイヤル目盛   | STITCH LENGTH DIAL, 5Marked in   |    |
| 38-1-3  | S21514101 | 1    | シメネジ4.76   | SCREW, SM4.76  |    |
| 38-1-4  | 108549001 | 1    | リング  | O RING   |    |
| 38-1-5  | 142746002 | 1    | メモリイタオサエ   | SUPPORT PLATE  |    |
| 38-1    | S45904101 | 1    | <B723, B724用><br>オクリメモリダイヤルクミ  | <FOR "B723 & B724"><br>STITCH LENGTH DIAL ASSY, 6  |    |
| 38-1-1  | S06999101 | 1    | オクリチヨウセツネジ   | ADJUSTING SCREW  |    |
| 38-1-2  | S45905001 | 1    | オクリメモリダイヤル目盛   | STITCH LENGTH DIAL, 6Marked in   |    |
| 38-1-3  | S21514101 | 1    | シメネジ4.76   | SCREW, SM4.76  |    |
| 38-1-4  | 108549001 | 1    | リング  | O RING   |    |
| 38-1-5  | 142746002 | 1    | メモリイタオサエ   | SUPPORT PLATE  |    |
| 39      | 145502001 | 1    | メモリイチギメヒン  | POSITIONING PIN  |    |
| 40      | 100328001 | 1    | メモリイチギメヒンバネ  | SPRING   |    |
| 41      | S02568101 | 1    | スイハイオクリジク  | FEED ROCKER SHAFT  |    |
| 42      | S16432001 | 1    | メタル18.8  | BUSH, 18.8   |    |
| 43      | S31014000 | 1    | メタル19.3  | BUSH, 19.3   |    |
| 44      | 224485000 | 1    | ワ2X15X22ST   | RING, 2X15X22ST  |    |
| 45      | 048150142 | 1    | トメワジクヨウC15   | RETAINING RING, EXTERNAL C15   |    |
| 46      | 183493001 | 1    | オクリジクセツトカラークミ  | SET SCREW COLLAR ASSY  |    |
| 46-1    | 101706001 | 2    | トメネジ6.35   | SET SCREW, SM6.35  |    |
| 47      | 156244020 | 1    | スイハイオクリダイウデ  | FEED ROCKER BRACKET ARM  |    |
| 48      | 062681212 | 2    | ナベコ437-40X12   | SCREW, PAN SM4.37-40X12  |    |
| 49      | S11172101 | 1    | オクリダイクミ  | FEED BAR ASSY  |    |
| 50      | S25349021 | 1    | オクリダイジク  | FEED BAR SHAFT   |    |
| 51      | 120990001 | 2    | アタマツキトメネジ4.37  | SET SCREW, SM4.37-40X8   |    |
| 52      | 158722001 | 1    | ザガネ4.2   | WASHER, PLAIN 4.2  |    |



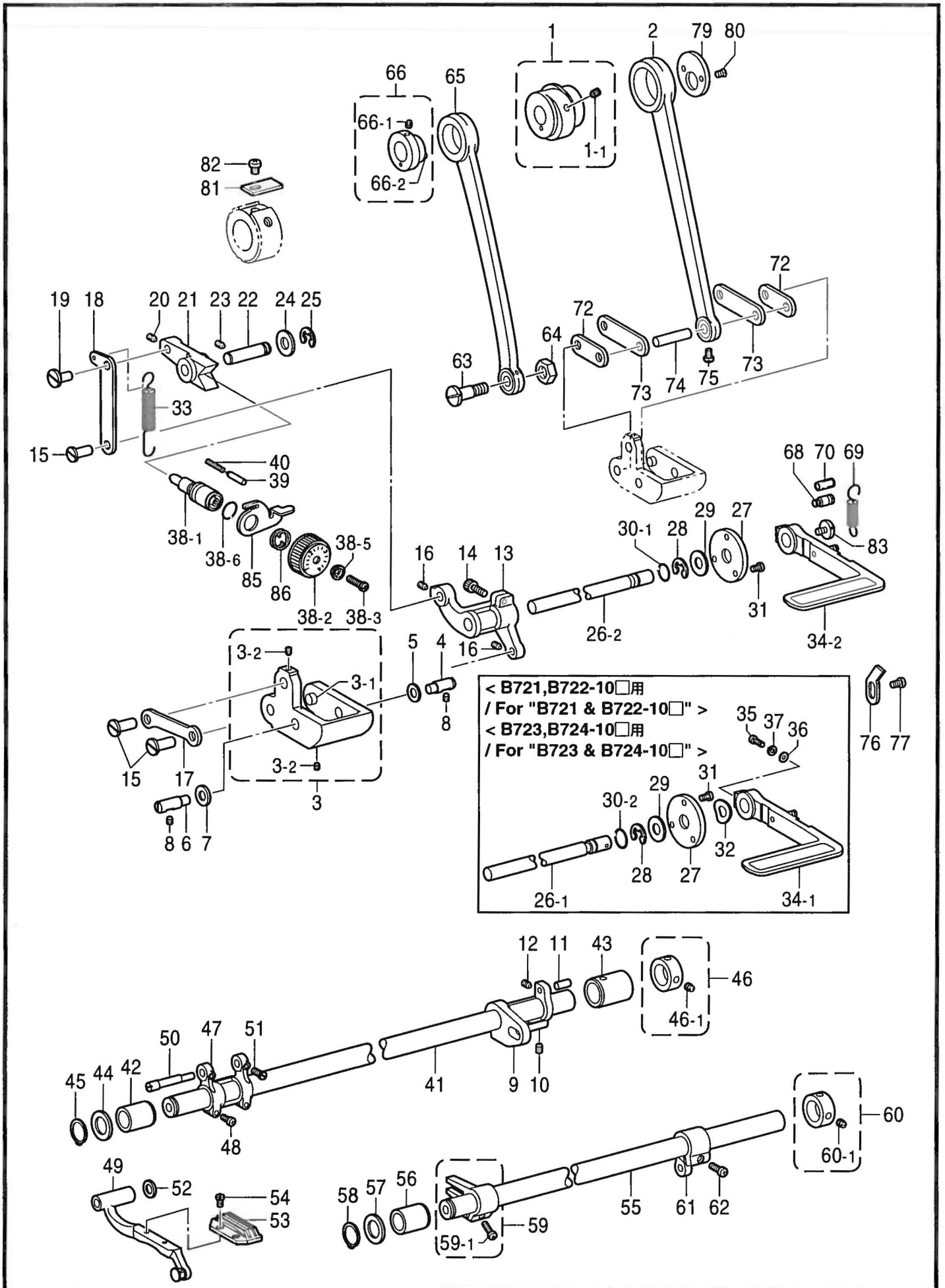


E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

| REF.NO. | CODE      | Q'TY | ヒンメイ                              | NAME OF PARTS  | RM |
|---------|-----------|------|-----------------------------------|--|----|
| 53      | S01158001 | 1    | <B721-3用><br>オクリバ                 | <For "B721-3"><br>FEED DOG                           |    |
| 53      | S01159001 | 1    | オクリバ                              | FEED DOG   |    |
| 53      | S13102101 | 1    | <B721-5, B722-□05用><br>オクリバ       | <For "B721-5 & B722-□05"><br>FEED DOG                |    |
| 53      | 159525001 | 1    | オクリバ                              | FEED DOG   |    |
| 53      | 159521001 | 1    | <B722-□03用><br>オクリバ               | <For "B722-□03"><br>FEED DOG                         |    |
| 53      | 159525001 | 1    | オクリバ                              | FEED DOG   |    |
| 53      | S45903001 | 1    | <B723, B724用><br>オクリバ             | <For "B723 & B724"><br>FEED DOG                      |    |
| 54      | 100080003 | 2    | シメネジ3.18                          | SCREW, SM3.18  |    |
| 55      | S02574101 | 1    | ジヨウゲオクリジク                         | FEED LIFTING ROCKER SHAFT                            |    |
| 56      | S31014000 | 1    | メタル19.3                           | BUSH, 19.3   |    |
| 57      | 224485000 | 1    | ワ2X15X22ST                        | RING, 2X15X22ST                                      |    |
| 58      | 048150142 | 1    | トメワジクヨウC15                        | RETAINING RING, EXTERNAL C15                         |    |
| 59      | 180322001 | 1    | ジヨウゲオクリウデクミ                       | F-LIFT. ROCK SHAFT CRANK ASSY                        |    |
| 59-1    | 062681412 | 1    | ナベコ437-40X14                      | SCREW, PAN SM4.37-40X14                              |    |
| 60      | 183493001 | 1    | オクリジクセットカラークミ                     | SET SCREW COLLAR ASSY                                |    |
| 60-1    | 101706001 | 2    | トメネジ6.35                          | SET SCREW, SM6.35                                    |    |
| 61      | S02575000 | 1    | ジヨウゲオクリジクウデ                       | F-LIFTING ROCK SHAFT CRANK                           |    |
| 62      | 062711212 | 1    | ナベコ476-32X12                      | SCREW, PAN SM4.76-32X12                              |    |
| 63      | 147509001 | 1    | ダンネジ7.14                          | SHOULDER SCREW, SM7.14                               |    |
| 64      | 104689002 | 1    | ナツト7.14                           | NUT, SM7.14  |    |
| 65      | 118758001 | 1    | ジヨウゲオクリレンカン                       | FEED LIFTING CONNECTING ROD                          |    |
| 66-1    | S02576001 | 1    | <B721-3, B722-□03用><br>ヘンシンリンネジツキ | <For "B721-3 & B722-□03"><br>ECCENTRIC WHEEL W/SCREW |    |
| 66-1-1  | 151604001 | 2    | トメネジ5.95                          | SET SCREW, SM5.95                                    |    |
| 66-1-2  | 047200642 | 1    | スプリングヒンAW2                        | PIN, SPRING ROLL AW2                                 |    |
| 66-1    | S19137001 | 1    | <B721-5, B722-□05用><br>ヘンシンリンネジツキ | <For "B721-5 & B722-□05"><br>ECCENTRIC WHEEL W/SCREW |    |
| 66-1-1  | 151604001 | 2    | トメネジ5.95                          | SET SCREW, SM5.95                                    |    |
| 66-1-2  | 047200642 | 1    | スプリングヒンAW2                        | PIN, SPRING ROLL AW2                                 |    |
| 66-1    | S45914001 | 1    | <B723, B724用><br>ヘンシンリンネジツキ       | <For "B723 & B724"><br>ECCENTRIC WHEEL W/SCREW       |    |
| 66-1-1  | 151604001 | 2    | トメネジ5.95                          | SET SCREW, SM5.95                                    |    |
| 66-1-2  | 047200642 | 1    | スプリングヒンAW2                        | PIN, SPRING ROLL AW2                                 |    |
| 68      | S02562001 | 1    | バネカケ                              | SPRING HOOK  |    |
| 69      | S02563001 | 1    | モドシバネ                             | SPRING   |    |
| 70      | 153132000 | 1    | ナイロンチューブ                          | NYLON TUBE   |    |
| 72      | S45832000 | 2    | スイハイオクリリンク                        | FEED ROCKER LINK                                     |    |
| 73      | S32919000 | 2    | スイハイオクリウデリンク                      | FEED ROCKER ARM LINK                                 |    |
| 74      | 156956001 | 1    | リンクジク                             | LINK SHAFT   |    |
| 75      | 144458001 | 1    | アタマツキトメネジ3.57                     | SET SCREW, SM3.57                                    |    |
| 76      | S01753001 | 1    | ストツハ                              | STOPPER  |    |
| 77      | 062680812 | 1    | ナベコ437-40X8                       | SCREW, PAN SM4.37-40X8                               |    |
| 79      | 156948001 | 1    | レンカンオサエ                           | CONNECTING ROD PRESSER                               |    |
| 80      | 108960002 | 2    | サラネジ3.57                          | SCREW, FLAT SM3.57                                   |    |
| 81      | 159690001 | 1    | オクリカムストツハー                        | STOPPER, FEED CAM                                    |    |
| 82      | 062670412 | 1    | ナベコ357-40X4                       | SCREW, PAN SM3.57-40X4                               |    |



E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

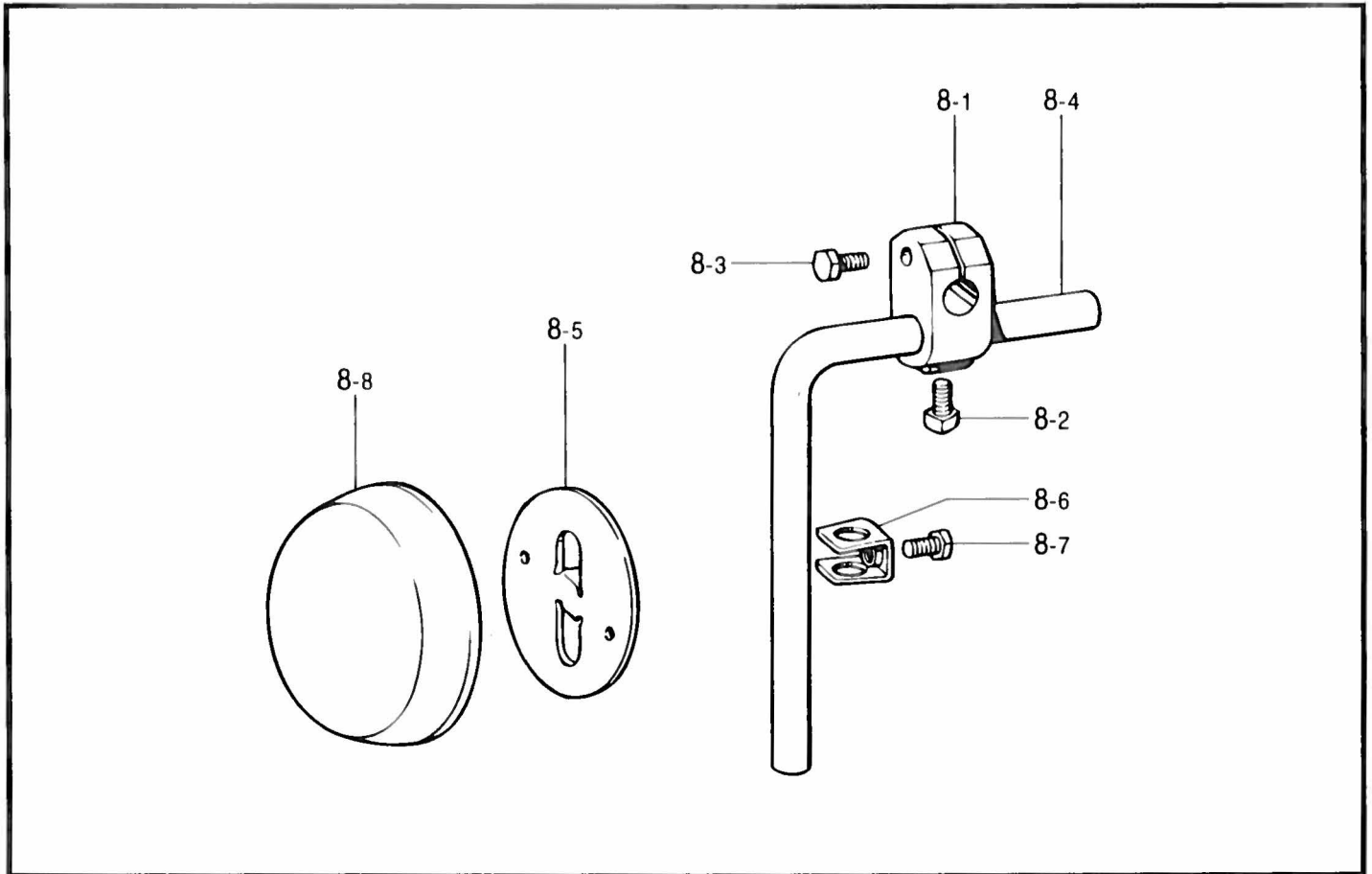




E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement  
/ Mecanismo de la alimentación

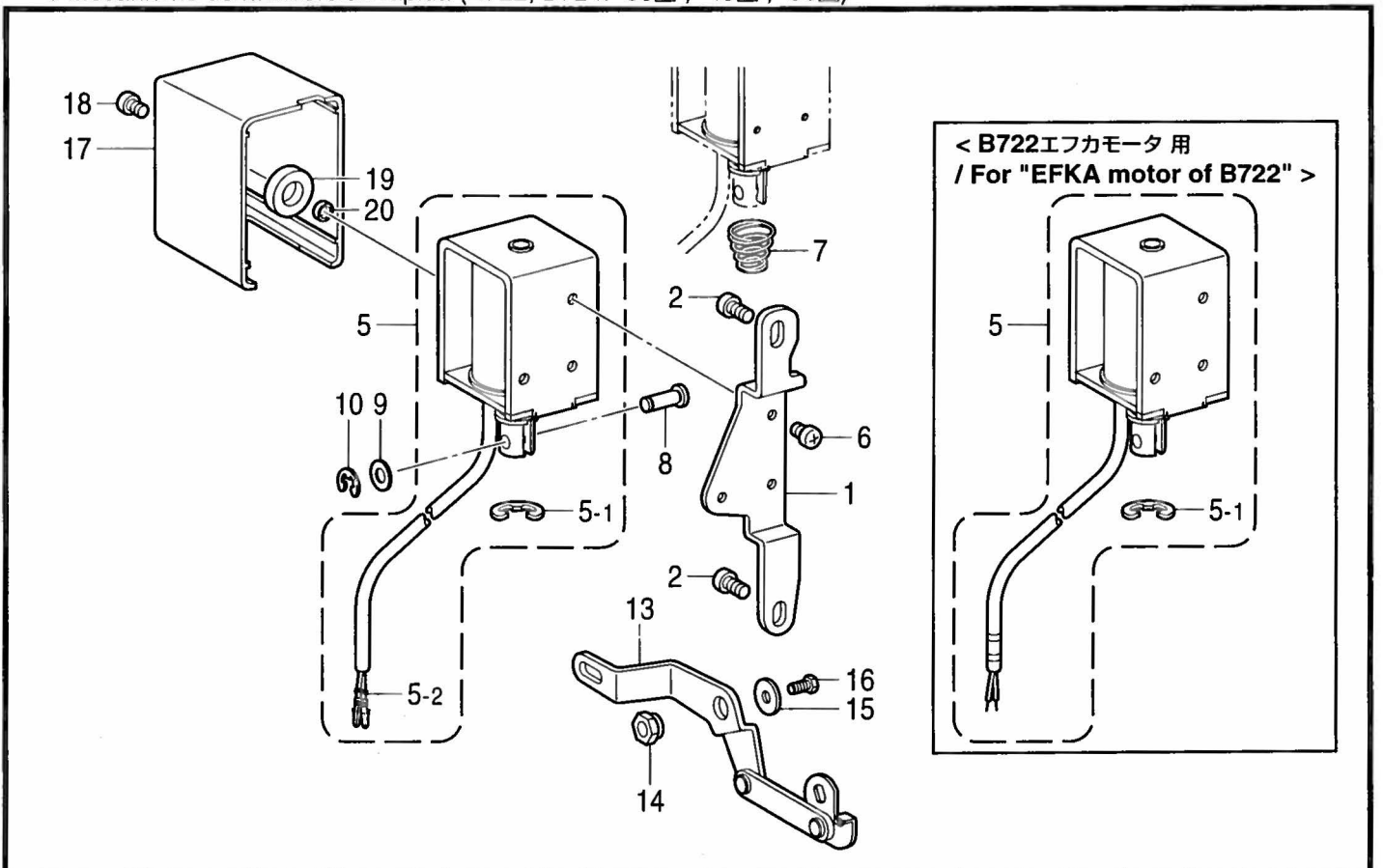
| REF.NO.                                      | CODE  | Q'TY                                 | ヒンメイ  | NAME OF PARTS  | RM |
|--|---|--------------------------------------|---|--|----|
| 83   | 100511003   | 1                                    | <B722-30□, -40□<br>-90□用><br><B724-30□, -40□<br>-90□用><br>シメネジ4.76  | <For "B722-30□, -40□ & -90□"><br><For "B724-30□, -40□ & -90□"><br>SCREW, SM4.76                      |    |
| 85<br>86                                     | S39829001<br>S39830001  | 1<br>1                               | <B722, B724用><br>ダイヤルロックレバー<br>ダイヤルロックレバーバネ                         | <For "B722 & B724"><br>DIAL LOCK LEVER<br>SPRING, DIAL LOCK LEVER                                    |    |
| 53<br>53<br>53<br>53<br>53<br>53<br>53<br>53 | 159522001<br>159523001<br>159524001<br>159526001<br>159914001<br>S01989001<br>S03357001 | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | " オプション部品 "<br>オクリバ<br>オクリバ<br>オクリバ<br>オクリバ<br>オクリバ<br>オクリバ<br>オクリバ | " OPTION PARTS "<br>FEED DOG<br>FEED DOG<br>FEED DOG<br>FEED DOG<br>FEED DOG<br>FEED DOG<br>FEED DOG |    |

F. 膝上ゲ関係 / Knee lifter mechanism / Kniehebel / Mécanisme de genouillère  
 / Mecanismo de levantador de rodilla



117-722-203

G. 逆転関係 (B722, B724: -30□, -40□, -90□用) / Quick reverse mechanism (B722, B724: -30□, -40□, -90□)  
 / Umkehr (B722, B724: -30□, -40□, -90□)  
 / Mécanisme de marche arrière rapide (B722, B724: -30□, -40□, -90□)  
 / Mecanismo de la inversión rápida (B722, B724: -30□, -40□, -90□)



117-722-205

F. 膝上ゲ関係 / Knee lifter mechanism / Kniehebel / Mécanisme de genouillère  
/ Mecanismo de levantador de rodilla

| REF.NO. | CODE      | Q'TY | ヒンメイ   | NAME OF PARTS   | RM |
|---------|-----------|------|--|---|----|
|         |           |      | <B721, 723用><br><B722-10□, -30□, -40□用><br><B724-10□, -30□, -40□用> | <For "B721 & B723"><br><For "B722-10□, -30□ & -40□"><br><For "B724-10□, -30□ & -40□"> |    |
| 8       | S34758001 | 1    | ヒザアテクミ   | KNEE LIFTER ASSY  |    |
| 8-1     | 146039001 | 1    | ヒザアテツギテ  | BRACKET, KNEE LIFTER  |    |
| 8-2     | 100463001 | 1    | カクボルト7.94  | BOLT, SQUARE SM7.94   |    |
| 8-3     | 017762013 | 1    | ボルト5.95X20   | BOLT, SM5.95X20   |    |
| 8-4     | 104619002 | 1    | ヒザアゲタテジク   | KNEE LIFTER BAR   |    |
| 8-5     | S34756001 | 1    | ヒザアテ   | KNEE LIFTER PLATE   |    |
| 8-6     | 114967001 | 1    | ヒザアテストツハ   | STOPPER, K-LIFTER PLATE   |    |
| 8-7     | 110087001 | 1    | ボルト5.95  | BOLT, SM5.95X8  |    |
| 8-8     | S31885001 | 1    | ヒザアテカバー  | COVER, KNEE LIFTER PLATE  |    |

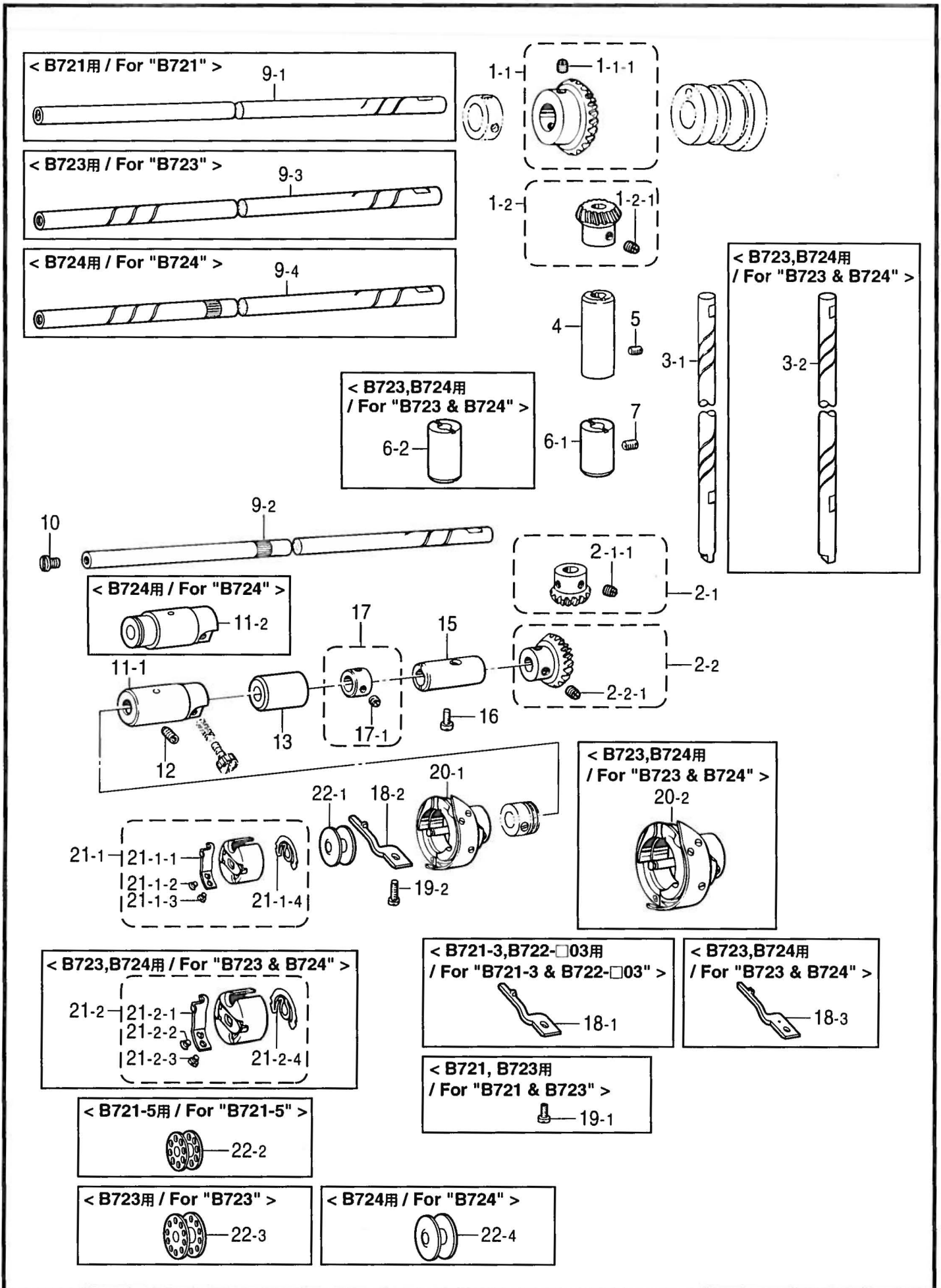
117-722-203

G. 逆転関係 (B722, B724 : -30□, -40□, -90□) / Quick reverse mechanism (B722, B724 : -30□, -40□, -90□)  
/ Umkehr (B722, B724 : -30□, -40□, -90□)  
/ Mécanisme de marche arrière rapide (B722, B724 : -30□, -40□, -90□)  
/ Mecanismo de la inversión rápida (B722, B724 : -30□, -40□, -90□)

| REF.NO. | CODE      | Q'TY | ヒンメイ                     | NAME OF PARTS  | RM |
|---------|-----------|------|--------------------------|--|----|
| 1       | S45843001 | 1    | カエシヌイソレノイドダイ             | REVERSE SOLENOID BRACKET                                     |    |
| 2       | 062781412 | 2    | ナベコ635-28X14             | SCREW, PAN SM6.35-28X14                                      |    |
| 5       | S13688009 | 1    | <DCモータ用><br>ギヤクテンソレノイドクミ | <For "DC motor"><br>QUICK REVERSE SOLENOID ASSY              |    |
| 5-1     | 154730001 | 1    | トメワE15                   | RETAINING RING, E15  |    |
| 5-2     | 143549000 | 2    | ピンターミナルオス                | TERMINAL PIN, MALE   |    |
| 5       | S13690009 | 1    | <B722エフカモータ用><br>-----   | <For "EFKA motor of B722"><br>QUICK REVERSE SOLENOID ASSY    |    |
| 5-1     | 154730001 | 1    | -----                    | RETAINING RING, E15  |    |
| 5       | S13691009 | 1    | <B722エフカモータAC用><br>----- | <For "EFKA AC-motor of B722"><br>QUICK REVERSE SOLENOID ASSY |    |
| 5-1     | 154730001 | 1    | -----                    | RETAINING RING, E15  |    |
| 5-2     | 143549000 | 2    | ピンターミナルオス                | TERMINAL PIN, MALE   |    |
| 6       | 062500812 | 3    | ナベコ5X8                   | SCREW, PAN M5X8  |    |
| 7       | S13654001 | 1    | ソレノイドオサエバネ               | SPRING   |    |
| 8       | 153245001 | 1    | レンケツピン                   | PIN  |    |
| 9       | 153138001 | 1    | ザガネ                      | WASHER, PLAIN 6.5  |    |
| 10      | 048040342 | 1    | トメワE4                    | RETAINING RING, E4   |    |
| 13      | S11174001 | 1    | レバークミ                    | REVERSE LINK LEVER ASSY                                      |    |
| 14      | 149094001 | 1    | ソレノイドレバージク               | STUD, SOLENOID LEVER   |    |
| 15      | 149095001 | 1    | ザガネ                      | WASHER, PLAIN 6  |    |
| 16      | S13665001 | 1    | ボルト635-28X18             | BOLT, SM6.35-28X18   |    |
| 17      | 146105009 | 1    | ソレノイドカバー                 | SOLENOID COVER   |    |
| 18      | 062500602 | 1    | ナベコ5X6                   | SCREW, PAN M5X6  |    |
| 19      | S01327001 | 1    | ソレノイドゴム                  | RUBBER, REVERSE SOLENOID                                     |    |
| 20      | S01328001 | 1    | カラー                      | COLLAR   |    |

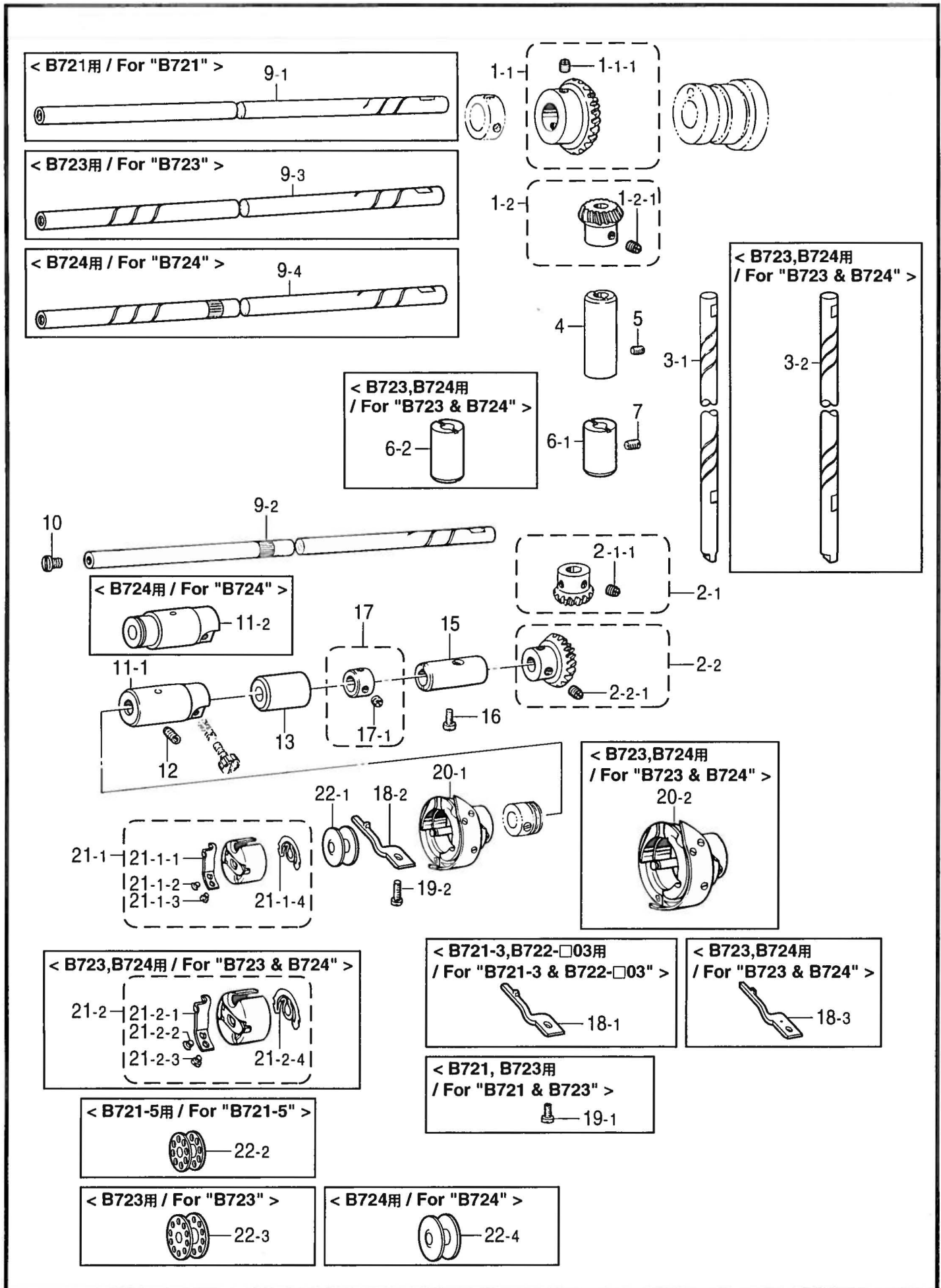
117-722-205





H. カマ関係 / Rotary hook mechanism / Greifervorrichtung / Mécanisme du crochet rotatif / Mecanismo del cangrejo

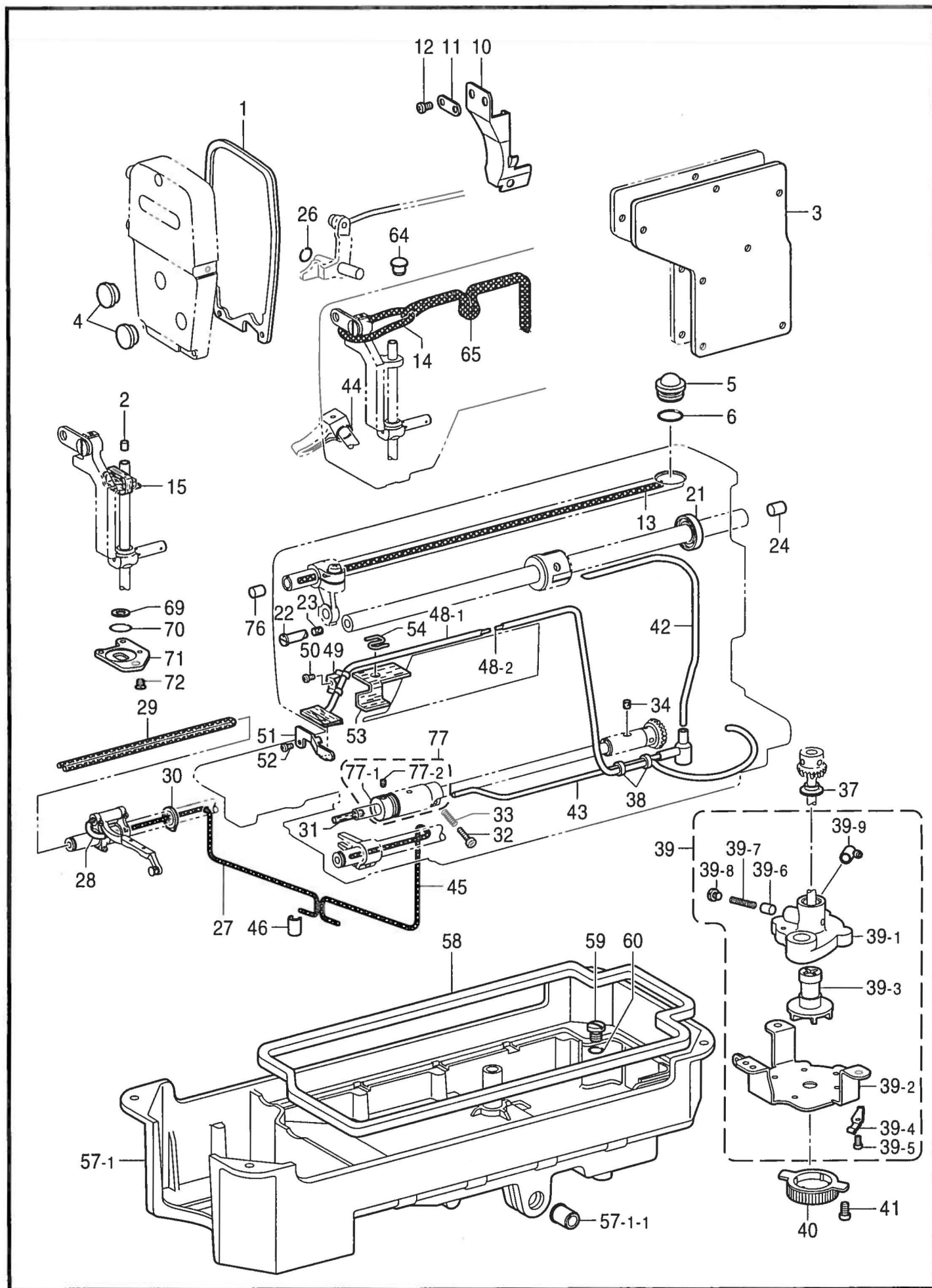
| REF.NO. | CODE      | Q'TY | ヒンメイ                            | NAME OF PARTS   | RM |
|---------|-----------|------|---------------------------------|---|----|
| 1-1     | 180891001 | 1    | ウワジクベベルギヤクミ                     | UPPER SHAFT BEVEL GEAR ASSY                                 |    |
| 1-1-1   | 100251001 | 2    | トメネジ6.35                        | SET SCREW, SM6.35   |    |
| 1-2     | 180892001 | 1    | タテジクカサハグルマUクミ                   | VERTICAL BEVEL GEAR ASSY, U                                 |    |
| 1-2-1   | 100251001 | 2    | トメネジ6.35                        | SET SCREW, SM6.35   |    |
| 2-1     | 180885001 | 1    | タテジクカサハグルマDクミ                   | VERTICAL BEVEL GEAR ASSY, D                                 |    |
| 2-1-1   | 100251001 | 2    | トメネジ6.35                        | SET SCREW, SM6.35   |    |
| 2-2     | 180886001 | 1    | シタジクベベルギヤクミ                     | LOWER SHAFT BEVEL GEAR ASSY                                 |    |
| 2-2-1   | 100251001 | 2    | トメネジ6.35                        | SET SCREW, SM6.35   |    |
| 3-1     | 145516001 | 1    | <B721, B722用><br>タテジク           | <For "B721 & B722"><br>VERTICAL SHAFT                       |    |
| 3-2     | 159789001 | 1    | <B723, B724用><br>タテジク           | <For "B723 & B724"><br>VERTICAL SHAFT                       |    |
| 4       | 142708000 | 1    | タテジクメタルU                        | VERTICAL SHAFT BUSH, U                                      |    |
| 5       | 013760610 | 1    | トメネジ5.95クボミ                     | SET SCREW, (CP) SM5.95                                      |    |
| 6-1     | S31026000 | 1    | <B721, B722用><br>タテジクメタルD       | <For "B721 & B722"><br>VERTICAL SHAFT BUSH, D               |    |
| 6-2     | 159790000 | 1    | <B723, B724用><br>タテジクメタルD       | <For "B723 & B724"><br>VERTICAL BUSH, D                     |    |
| 7       | 013761410 | 1    | トメネジ5.95クボミ                     | SET SCREW, (CP) SM5.95                                      |    |
| 9-1     | 109160001 | 1    | <B721用><br>シタジク                 | <For "B721"><br>LOWER SHAFT                                 |    |
| 9-2     | 154552001 | 1    | <B722用><br>シタジク                 | <For "B722"><br>LOWER SHAFT                                 |    |
| 9-3     | S00857001 | 1    | <B723用><br>シタジク                 | <For "B723"><br>LOWER SHAFT                                 |    |
| 9-4     | 159791001 | 1    | <B724用><br>シタジク                 | <For "B724"><br>LOWER SHAFT                                 |    |
| 10      | 109173101 | 1    | オイルアナフタネジ                       | CAP SCREW, OIL  |    |
| 11-1    | 118761001 | 1    | <B721, B722, B723用><br>シタジクメタルL | <For "B721, B722 & B723"><br>LOWER SHAFT BUSH, L            |    |
| 11-2    | 159792000 | 1    | <B724用><br>シタジクメタルL             | <For "B724"><br>LOWER SHAFT BUSH LEFT                       |    |
| 12      | 014680622 | 1    | アナトメネジ4.37クボミ                   | SET SCREW, SOCKET (CP) SM4.37                               |    |
| 13      | S31027000 | 1    | シタジクメタルM                        | BUSH, M L-SHAFT   |    |
| 15      | 104520000 | 1    | シタジクメタルR                        | LOWER SHAFT BUSH, R   |    |
| 16      | 121007001 | 1    | アタマツキトメネジ4.37                   | SET SCREW, SM4.37   |    |
| 17      | 181995001 | 1    | セツトカラークミ                        | SET SCREW COLLAR ASSY                                       |    |
| 17-1    | 101706001 | 2    | トメネジ6.35                        | SET SCREW, SM6.35   |    |
| 18-1    | 100367001 | 1    | <B721-3, B722-□03用><br>ウチカマトメ   | <For "B721-3 & B722-□03"><br>B-CASE HOLDER POSITION BRACKET |    |
| 18-2    | 159324001 | 1    | <B721-5, B722-□05用><br>ウチカマトメ   | <For "B721-5 & B722-□05"><br>B-CASE HOLDER POSITION BRACKET |    |





H. カマ関係 / Rotary hook mechanism / Greifervorrichtung / Mécanisme du crochet rotatif / Mecanismo del cangrejo

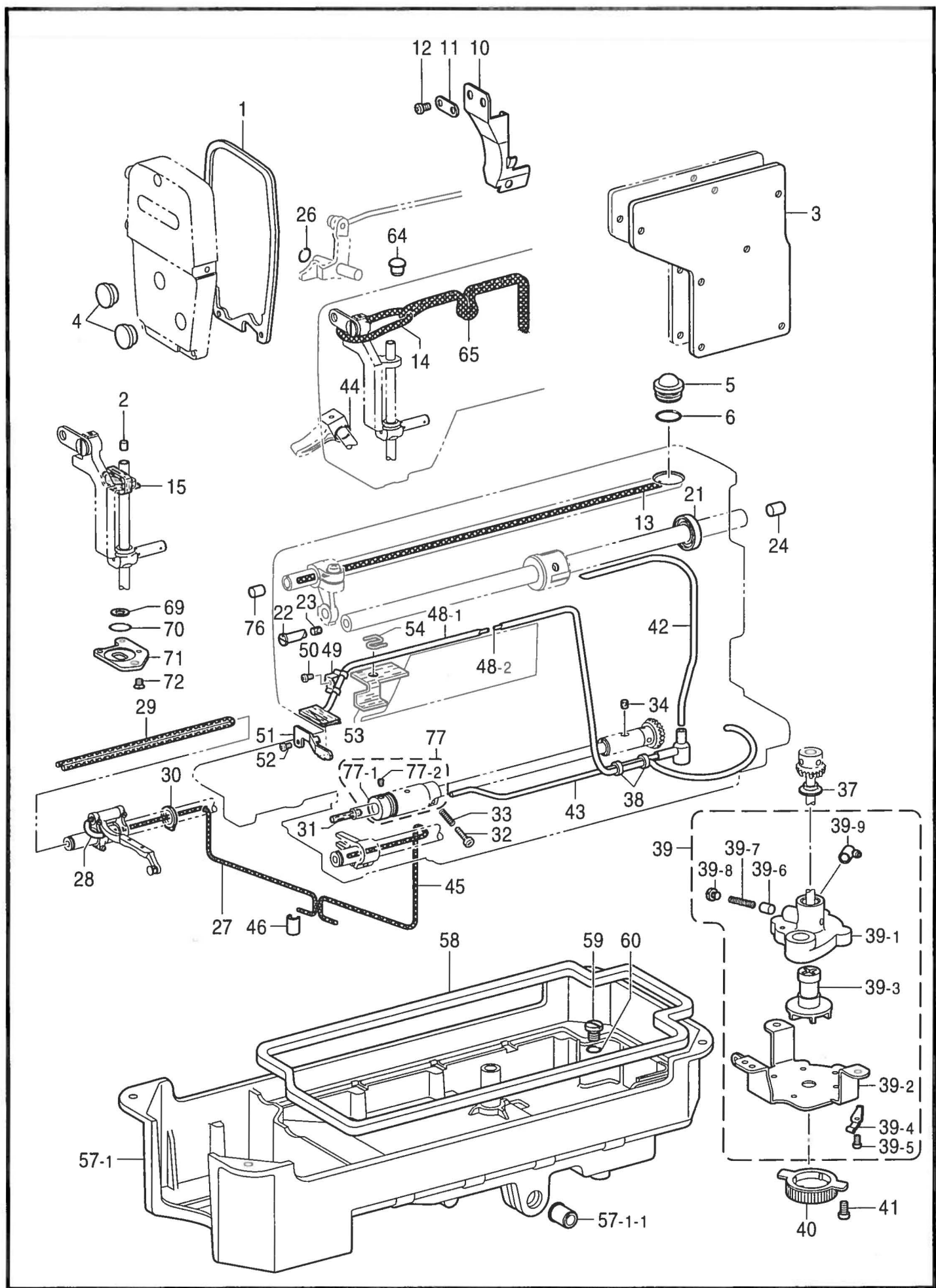
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|---------|-----------|------|---|---|----|
| 18-3    | 147337001 | 1    | <B723, B724用><br>ウチカマトメ                   | <For "B723 & B724"><br>B-CASE HOLDER POSITION BRACKET   |    |
| 19-1    | 107407003 | 1    | <B721, B723用><br>シメネジ4.37                 | <For "B721 & B723"><br>SCREW, SM4.37X9                  |    |
| 19-2    | 062681212 | 1    | <B722, B724用><br>ナヘコ437-40X12             | <For "B722 & B724"><br>SCREW, PAN SM4.37-40X12          |    |
| 20-1    | S45911901 | 1    | <B721-3用><br>コウソクカマハコクミ                   | <For "B721-3"><br>ROTARY HOOK ASSY, W/BOX               |    |
| 20-1    | 140882901 | 1    | <B721-5用><br>コウソクカマハコクミ                   | <For "B721-5"><br>ROTARY HOOK ASSY, W/BOX               |    |
| 20-1    | S45912901 | 1    | <B722-□03用><br>コウソクカマハコクミ                 | <For "B722-□03"><br>ROTARY HOOK ASSY, W/BOX             |    |
| 20-1    | 148846901 | 1    | <B722-□05用><br>コウソクカマハコクミ                 | <For "B722-□05"><br>ROTARY HOOK ASSY, W/BOX             |    |
| 20-2    | S45918901 | 1    | <B723用><br>コウソクカマBハコクミ                    | <For "B723"><br>ROTARY HOOK ASSY, B W/BOX               |    |
| 20-2    | 159793901 | 1    | <B724用><br>コウソクカマB1ハコクミ                   | <For "B724"><br>ROTARY HOOK ASSY, B1 W/BOX              |    |
| 21-1    | 148350101 | 1    | <B721-3, B722-□03用><br>ボビンケースクミ           | <For "B721-3 & B722-□03"><br>BOBBIN CASE ASSY           |    |
| 21-1-1  | 183291001 | 1    | ボビンケースチヨウシバネ                              | TENSION SPRING  |    |
| 21-1-2  | 183292001 | 1    | チヨウシバネチヨウセツネジ                             | ADJUSTING SCREW   |    |
| 21-1-3  | 183293001 | 1    | チヨウシバネトメネジ                                | SET SCREW   |    |
| 21-1-4  | 148967101 | 1    | クウテンボウシバネ                                 | SPRING, ANTI-SPIN                                       |    |
| 21-1    | S20553001 | 1    | <B721-5, B722-□05用><br>ボビンケースクミ           | <For "B721-5 & B722-□05"><br>BOBBIN CASE ASSY           |    |
| 21-1-1  | 183291001 | 1    | ボビンケースチヨウシバネ                              | TENSION SPRING  |    |
| 21-1-2  | 183292001 | 1    | チヨウシバネチヨウセツネジ                             | ADJUSTING SCREW   |    |
| 21-1-3  | 183293001 | 1    | チヨウシバネトメネジ                                | SET SCREW   |    |
| 21-1-4  | 148967101 | 1    | クウテンボウシバネ                                 | SPRING, ANTI-SPIN                                       |    |
| 22-1    | 146290001 | 1    | <B721-3用><br><B722-□03, B722-□05用><br>ボビン | <For "B721-3"><br><For "B722-□03 & B722-□05"><br>BOBBIN |    |
| 22-2    | 117132001 | 1    | <B721-5用><br>ボビン                          | <For "B721-5"><br>BOBBIN                                |    |
| 21-2    | 147790001 | 1    | <B723用><br>ボビンケースクミ                       | <For "B723"><br>BOBBIN CASE ASSY                        |    |
| 21-2-1  | 183291001 | 1    | ボビンケースチヨウシバネ                              | TENSION SPRING  |    |
| 21-2-2  | 183292001 | 1    | チヨウシバネチヨウシネジ                              | ADJUSTING SCREW   |    |
| 21-2-3  | 183293001 | 1    | チヨウシバネトメネジ                                | SET SCREW   |    |
| 21-2-4  | 148967101 | 1    | クウテンボウシバネ                                 | SPRING, ANTI-SPIN                                       |    |
| 22-3    | 117061001 | 1    | ボビン                                       | BOBBIN  |    |
| 21-2    | 151845001 | 1    | <B724用><br>ボビンケースクミ                       | <For "B724"><br>BOBBIN CASE ASSY                        |    |
| 21-2-1  | 151845001 | 1    | ボビンケースチヨウシバネ                              | TENSION SPRING  |    |
| 21-2-2  | 181937001 | 1    | チヨウシバネチヨウシネジ                              | ADJUSTING SCREW   |    |
| 21-2-3  | 181938001 | 1    | チヨウシバネトメネジ                                | SET SCREW   |    |
| 21-2-4  | 151844001 | 1    | クウテンボウシバネ                                 | SPRING, ANTI-SPIN                                       |    |
| 22-4    | 159794001 | 1    | ボビン                                       | BOBBIN  |    |





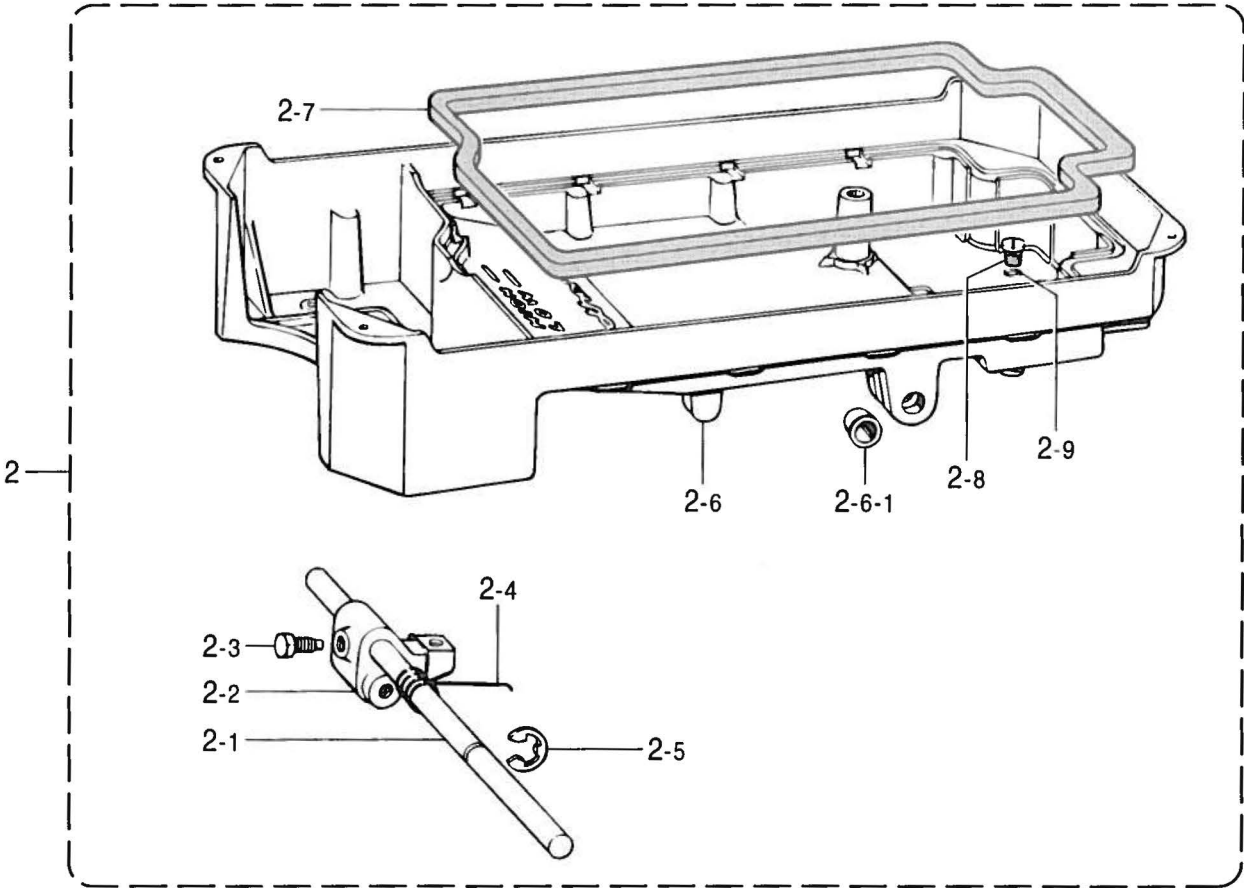
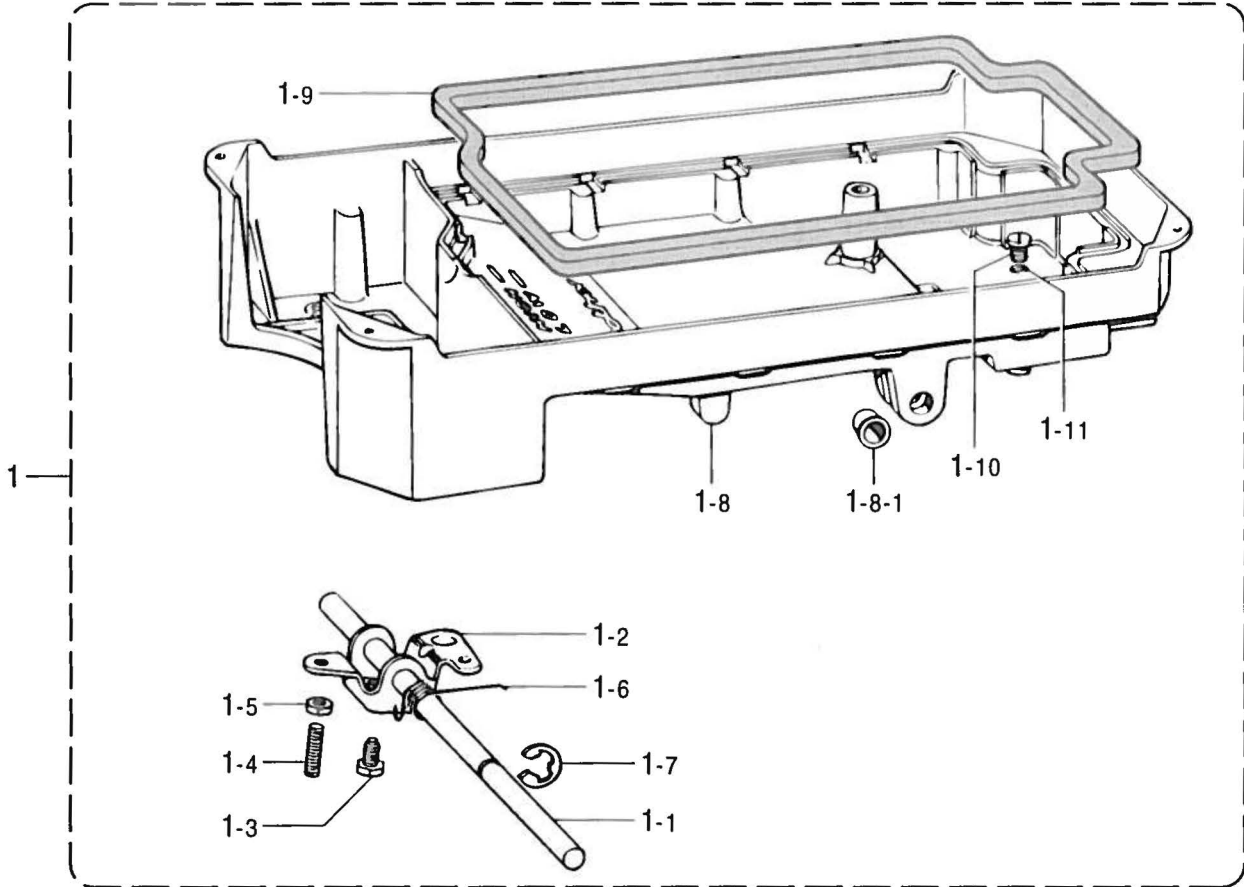
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| 1       | S45844000 | 1    | メンイタハツキン                                       | PACKING, FACE PLATE  |    |
| 2       | S04630000 | 1    | <B721-3, B722-□03用><br>ハリボウセン                  | <For "B721-3 & B722-□03"><br>CORK, NEEDLE BAR                        |    |
| 2       | 111863001 | 1    | <B721-5, B722-□05用><br><B723, B724用><br>ハリボウセン | <For "B721-5 & B722-□05"><br><For "B723 & B724"><br>CORK, NEEDLE BAR |    |
| 3       | S02605000 | 1    | ガワイタハツキン                                       | REAR COVER PACKING   |    |
| 4       | 104449009 | 2    | ゴムセン15.5                                       | RUBBER CAP, 15.5   |    |
| 5       | S02606000 | 1    | ユリヨウケイマド                                       | OIL GAUGE WINDOW   |    |
| 6       | 081014670 | 1    | OリングPW14                                       | O RING, PW14   |    |
| 10      | S32930000 | 1    | テンビンオイルヨケイタ                                    | OIL STOPPER PLATE, TR TAKE-UP  |    |
| 11      | S32926001 | 1    | オイルヨケイタオサエ                                     | HOLDER, OIL STOPPER  |    |
| 12      | 062670612 | 2    | ナベコ357-40X6                                    | SCREW, PAN SM3.57-40X6   |    |
| 13      | S45845000 | 1    | クミヒモ   | WICK, L = 415  |    |
| 14      | S45846000 | 1    | クミヒモ   | WICK, L = 130  |    |
| 15      | S16397100 | 1    | <B721, B722用><br>ハリボウダイフェルト                    | <For "B721 & B722"><br>FELT, N-BAR BRACKET                           |    |
| 21      | 101487000 | 1    | オイルシール   | OIL SEAL   |    |
| 22      | 146333001 | 1    | オイルチヨウセツベン                                     | OIL REGULATOR VALVE  |    |
| 23      | 146327001 | 1    | フェルト7X10                                       | FELT, 7X10   |    |
| 24      | 156641001 | 1    | ゴムセン7.4  | RUBBER CAP, 7.4  |    |
| 26      | 081001670 | 1    | OリングPW1  | O RING, PW1  |    |
| 27      | S40017000 | 1    | クミヒモ360  | WICK, L = 360  |    |
| 28      | S40016001 | 1    | ビニルチューブ2X25                                    | OIL TUBE, 2X25   |    |
| 29      | S43669000 | 1    | クミヒモ8-320                                      | WICK, 8 L = 320  |    |
| 30      | 146064000 | 1    | オイルキリ  | OIL REJECTOR   |    |
| 31      | 106436001 | 1    | <B721, B723, B724用><br>フェルト                    | <For "B721, B723 & B724"><br>FELT                                    |    |
| 31      | 145751001 | 1    | <B722用><br>フェルト                                | <For "B722"><br>FELT   |    |
| 32      | 145534001 | 1    | オイルチヨウセツネジ                                     | ADJUSTING SCREW  |    |
| 33      | 116794001 | 1    | オシバネ   | SPRING, COMPRESSION  |    |
| 34      | 107155001 | 1    | フェルト   | FELT   |    |
| 37      | 146196001 | 1    | アブラヨケ  | OIL STOPPER  |    |
| 38      | 146253000 | 2    | チューブ   | TUBE, L5   |    |
| 39      | 183850001 | 1    | ホンフタイクミ  | PUMP BODY ASSY   |    |
| 39-1    | S32348001 | 1    | ホンフタイ  | PUMP BODY  |    |
| 39-2    | 144869002 | 1    | ホンフキヤク   | PUMP SUPPORT   |    |
| 39-3    | 148849001 | 1    | ホンフカイテンヨク                                      | PUMP PROPELLER   |    |
| 39-4    | 144874001 | 2    | フィルターバネ  | SPRING   |    |
| 39-5    | 062670812 | 4    | ナベコ3.57-40X8                                   | SCREW, PAN SM3.57-40X8   |    |
| 39-6    | 144875001 | 1    | フランジャー   | PLUNGER  |    |
| 39-7    | 144876001 | 1    | フランジャーバネ                                       | SPRING, COMPRESSION  |    |
| 39-8    | 112467002 | 1    | シメネジ6.35                                       | SCREW, SM6.35X5  |    |
| 39-9    | 144878001 | 1    | チューブジョイントB                                     | OIL TUBE JOINT, B  |    |
| 40      | 144872101 | 1    | ホンフフィルター                                       | PUMP FILTER  |    |
| 41      | 062680812 | 3    | ナベコ437-40X8                                    | SCREW, PAN SM4.37-40X8   |    |
| 42      | S02609100 | 1    | オイルチューブU                                       | OIL TUBE, U  |    |





J1 . 給油潤滑関係 / Lubrication / Schmierung / Lubrification / Lubricación

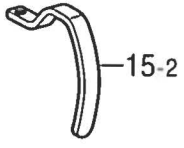
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| 43      | S32349001 | 1    | オイルチューブDクミ    | OIL TUBE ASSY, D              |    |
| 44      | 081004070 | 1    | OリングP4        | O RING, P4                    |    |
| 45      | S08003000 | 1    | クミヒモ          | WICK, L = 380                 |    |
| 46      | S08004001 | 1    | クミヒモササエ       | WICK SUPPORT                  |    |
| 48      | S45850001 | 1    | チューブワイヤークミ    | TUBE & WIRE ASSY              |    |
| 48-1    | S45876001 | 1    | チューブクミH       | TUBE ASSY, H                  |    |
| 48-2    | S45854000 | 1    | ワイヤー          | WIRE                          |    |
| 49      | 151429001 | 1    | チューブホルダ       | TUBE HOLDER                   |    |
| 50      | 062670616 | 1    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6        |    |
| 51      | S45848001 | 1    | チューブオサエ       | TUBE SUPPORT                  |    |
| 52      | 062670612 | 1    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6        |    |
| 53      | S45851000 | 1    | フェルト          | FELT                          |    |
| 54      | S45856001 | 1    | フェルトオサエ       | FELT SUPPORT                  |    |
| 57-1    | 149580571 | 1    | オイルパン         | OIL PAN                       |    |
| 57-1-1  | 149578000 | 2    | ヨコジクブツシュ      | BUSH                          |    |
| 58      | 146040001 | 1    | オイルハツキング      | PACKING                       |    |
| 59      | 140518001 | 1    | シメネジ7.94      | SCREW, SM7.94X10              |    |
| 60      | 081007070 | 1    | OリングP7        | O RING, P7                    |    |
| 64      | 111865009 | 1    | セン6           | CAP, 6                        |    |
| 65      | S45849000 | 1    | クミヒモ          | WICK, L = 300                 |    |
| 69      | 159534000 | 1    | ハリボウアブラクリ     | OIL REJECTOR, N-BAR           |    |
| 70      | 159535000 | 1    | Oリング          | O RING                        |    |
| 71      | 159536101 | 1    | ハリボウアブラクリフタ   | OIL REJECTOR COVER, N-BAR     |    |
| 72      | 141542001 | 3    | サラネジ3.18      | SCREW, FLAT SM3.18X4          |    |
| 76      | 156217009 | 1    | ゴムセン8.5       | RUBBER CAP, 8.5               |    |
| 77      | S06684001 | 1    | カマアブラクリクミ     | OIL REJECTOR ASSY             |    |
| 77-1    | S02608001 | 1    | カマアブラクリ       | OIL REJECTOR                  |    |
| 77-2    | 014680422 | 2    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37 |    |



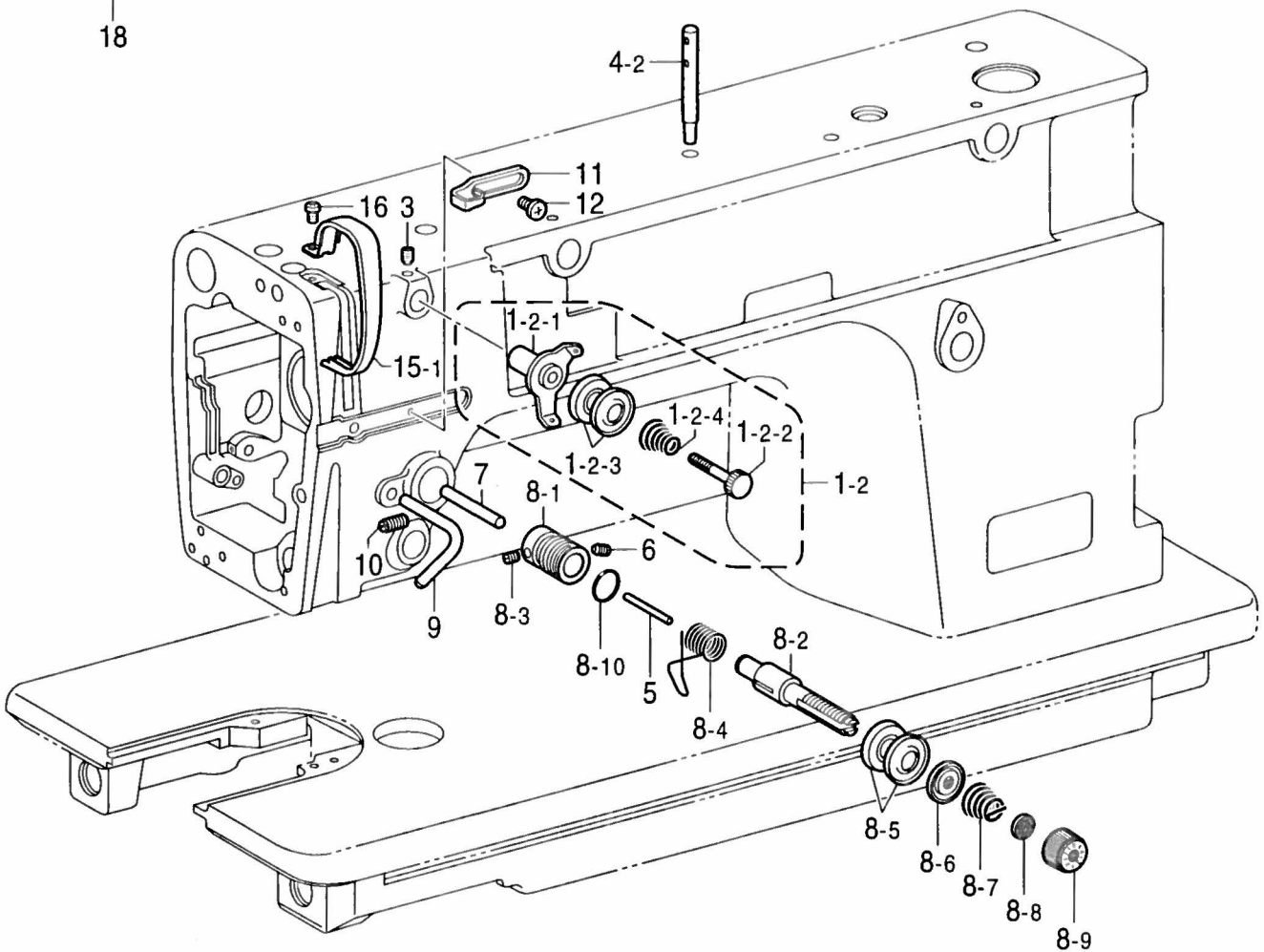
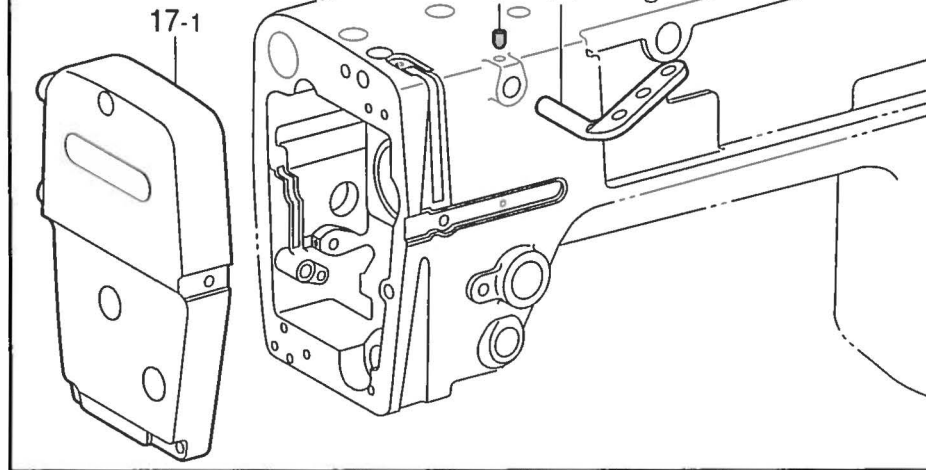
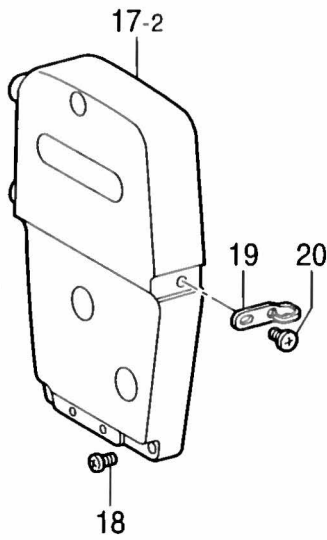
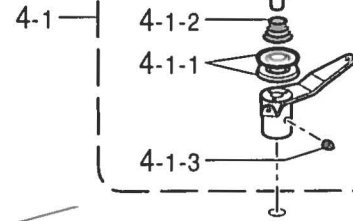


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|---------|-----------|------|---|---|----|
|         |           |      | <B721, B723用><br><B722-10□, -30□, -40□用><br><B724-10□, -30□, -40□用> | <For "B721 & B723"><br><For "B722-10□, -30□ & -40□"><br><For "B724-10□, -30□ & -40□"> |    |
| 1       | 183496471 | 1    | オイルハンクミ   | OIL PAN ASSY  |    |
| 1-1     | 146036101 | 1    | ヒザアゲヨコジク  | KNEE LIFTER SHAFT   |    |
| 1-2     | S09635001 | 1    | ヒザアゲ  | KNEE LIFTER   |    |
| 1-3     | 146367001 | 1    | ボルト5.95   | BOLT, SM5.95  |    |
| 1-4     | 104885101 | 2    | トメネジ5.95  | SET SCREW, SM5.95   |    |
| 1-5     | 100022004 | 2    | ナット5.95   | NUT, SM5.95   |    |
| 1-6     | S15889001 | 1    | ヒザアゲネシリバネ   | SPRING, TWIST   |    |
| 1-7     | 146293001 | 1    | トメワE10  | RETAINING RING, E10   |    |
| 1-8     | 149580571 | 1    | オイルハン   | OIL PAN   |    |
| 1-8-1   | 149578000 | 2    | ヨコジクブツシュ  | BUSH  |    |
| 1-9     | 146040001 | 1    | オイルハツキング  | PACKING   |    |
| 1-10    | 140518001 | 1    | シメネジ7.94  | SCREW, SM7.94X10  |    |
| 1-11    | 081007070 | 1    | OリングP7  | O RING, P7  |    |
|         |           |      | <B722-90□用><br><B724-90□用>  | <For "B722-90□"><br><For "B724-90□">  |    |
| 2       | 183379301 | 1    | オイルハンクミ   | OIL PAN ASSY  |    |
| 2-1     | 146036101 | 1    | ヒザアゲヨコジク  | KNEE LIFTER SHAFT   |    |
| 2-2     | S02595101 | 1    | オサエアケリンク  | PRESSER FOOT LIFTER LINK  |    |
| 2-3     | 146367001 | 1    | ボルト5.95   | BOLT, SM5.95  |    |
| 2-4     | S02596001 | 1    | ネシリバネ   | SPRING, TWIST   |    |
| 2-5     | 146293001 | 1    | トメワE10  | RETAINING RING, E10   |    |
| 2-6     | 149580571 | 1    | オイルハン   | OIL PAN   |    |
| 2-6-1   | 149578000 | 2    | ヨコジクブツシュ  | BUSH  |    |
| 2-7     | 146040001 | 1    | オイルハツキング  | PACKING   |    |
| 2-8     | 140518001 | 1    | シメネジ7.94  | SCREW, SM7.94X10  |    |
| 2-9     | 081007070 | 1    | OリングP7  | O RING, P7  |    |

< B723, B724用  
/ For "B723 & B724" >



< B721, B723用 / For "B721 & B723" >

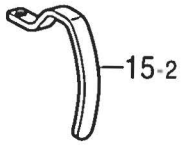


K. 糸通シ関係 / Threading mechanism / Fadenführungsrichtung / Mécanisme de l'enfilage / Mecanismo del enhebrado

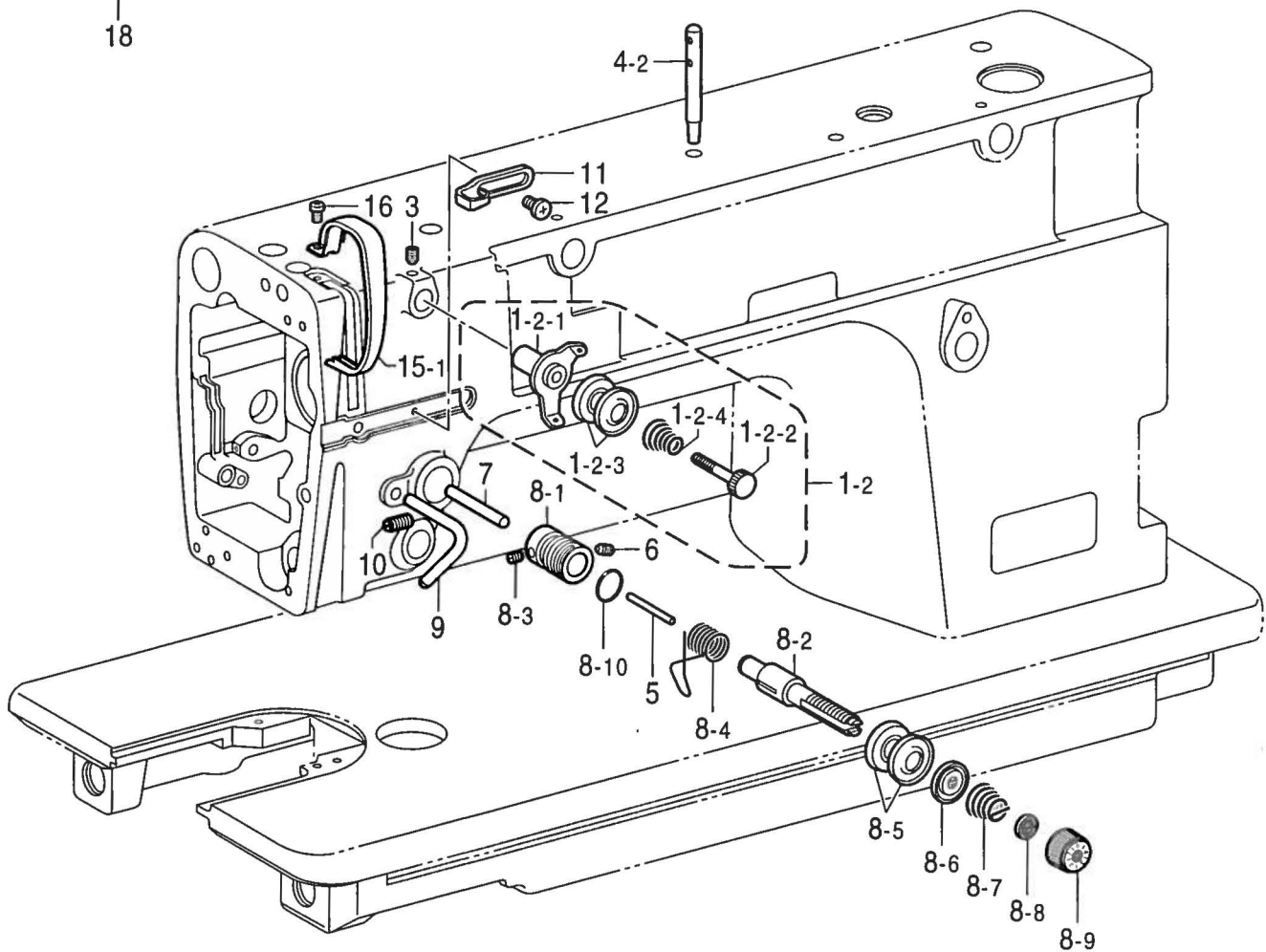
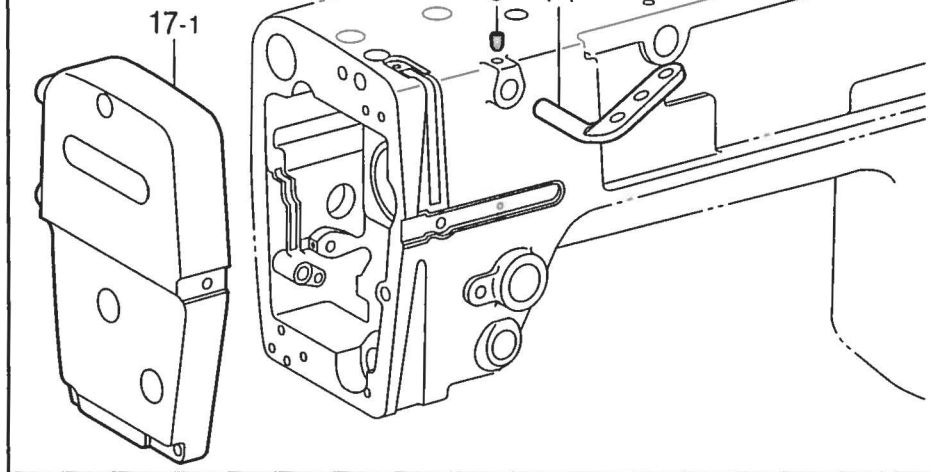
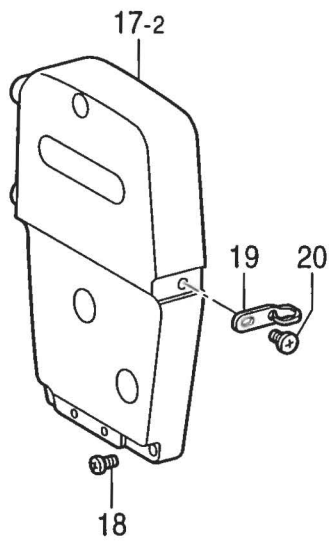
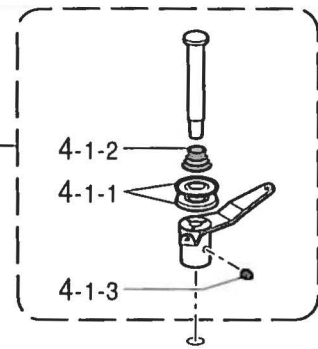
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|---------|-----------|------|--|---|----|
| 1-1     | 114931001 | 1    | <B721, B723用><br>ミツメイトカケ                             | <For "B721 & B723"><br>THREAD RETAINER  |    |
| 1-2     | 183378001 | 1    | <B722, B724用><br>フレテンションクミB                          | <For "B722 & B724"><br>PRE-TENSION ASSY, B                                      |    |
| 1-2-1   | S02611001 | 1    | イトアンナイ   | THREAD GUIDE  |    |
| 1-2-2   | S02612001 | 1    | イトアンナイチヨウシボウ   | PRE-TENSION STUD  |    |
| 1-2-3   | 144504001 | 2    | イトアンナイサラ   | DISC, THREAD GUIDE  |    |
| 1-2-4   | 154562001 | 1    | フレテンションバネB   | SPRING, PRE-TENSION (B)   |    |
| 3       | 014680622 | 1    | アナトメネジ4.37クボミ  | SET SCREW, SOCKET (CP) SM4.37   |    |
| 4-1     | 144502001 | 1    | <B721, B723用><br>フレテンションクミ                           | <For "B721 & B723"><br>PRE-TENSION ASSY   |    |
| 4-1-1   | 144504001 | 2    | イトアンナイサラ   | DISC, THREAD GUIDE  |    |
| 4-1-2   | 144505000 | 1    | イトアンナイバネ   | SPRING  |    |
| 4-1-3   | 102716004 | 1    | トメネジ4.37   | SET SCREW, SM4.37   |    |
| 4-2     | 147557101 | 1    | <B722, B724用><br>イトタテボウ                              | <For "B722 & B724"><br>SPOOL PIN  |    |
| 5       | 100400000 | 1    | イトユルメヒン  | PIN   |    |
| 5       | S10437000 | 1    | イトユルメヒン  | PIN   |    |
| 5       | S12699000 | 1    | イトユルメヒン  | PIN   |    |
| 5       | 150551000 | 1    | イトユルメヒン  | PIN   |    |
| 5       | S01419000 | 1    | イトユルメヒン  | PIN   |    |
| 6       | 103950003 | 1    | トメネジ5.95   | SET SCREW, (CN) SM5.95  |    |
| 7       | S07972001 | 1    | イトユルメボウ  | TENSION RELEASE STUD  |    |
| 8       | S31031001 | 1    | <B721-3, B722-□03用><br>イトチヨウシボウダイクミ                  | <For "B721-3 & B722-□03"><br>THREAD TENSION BRACKET ASSY                        |    |
| 8-1     | S03254001 | 1    | イトチヨウシボウタイ   | THREAD TENSION BRACKET  |    |
| 8-2     | 116922001 | 1    | イトチヨウシボウ   | TENSION STUD  |    |
| 8-3     | 100402004 | 1    | トメネジ3.57   | SET SCREW, SM3.57   |    |
| 8-4     | S02620001 | 1    | イトトリバネ   | SPRING  |    |
| 8-5     | 145446001 | 2    | イトチヨウシサラ   | DISC, TENSION   |    |
| 8-6     | 159805001 | 1    | イトチヨウシサラオサエ  | DISC PRESSER, TENSION   |    |
| 8-7     | 104525001 | 1    | イトチヨウシバネ   | SPRING, TENSION   |    |
| 8-8     | S12441001 | 1    | チヨウシバネウエザガネ  | WASHER  |    |
| 8-9     | S31032001 | 1    | イトチヨウシナツト  | TENSION NUT   |    |
| 8-10    | 114294001 | 1    | Oリング   | O RING  |    |
| 8       | S31034001 | 1    | <B721-5, B722-□05用><br><B723, B724用><br>イトチヨウシボウダイクミ | <For "B721-5 & B722-□05"><br><For "B723 & B724"><br>THREAD TENSION BRACKET ASSY |    |
| 8-1     | S03254001 | 1    | イトチヨウシボウタイ   | THREAD TENSION BRACKET  |    |
| 8-2     | 116922001 | 1    | イトチヨウシボウ   | TENSION STUD  |    |
| 8-3     | 100402004 | 1    | トメネジ3.57   | SET SCREW, SM3.57   |    |
| 8-4     | S02620001 | 1    | イトトリバネ   | SPRING  |    |
| 8-5     | 145446001 | 2    | イトチヨウシサラ   | DISC, TENSION   |    |
| 8-6     | 159805001 | 1    | イトチヨウシサラオサエ  | DISC PRESSER, TENSION   |    |
| 8-7     | S04632001 | 1    | イトチヨウシバネ   | TENSION SPRING  |    |
| 8-8     | S12441001 | 1    | チヨウシバネウエザガネ  | WASHER  |    |
| 8-9     | S31032001 | 1    | イトチヨウシナツト  | TENSION NUT   |    |
| 8-10    | 114294001 | 1    | Oリング   | O RING  |    |
| 9       | 116112001 | 1    | イトアンナイ   | THREAD GUIDE  |    |



< B723, B724用 / For "B723 & B724" >



< B721, B723用 / For "B721 & B723" >

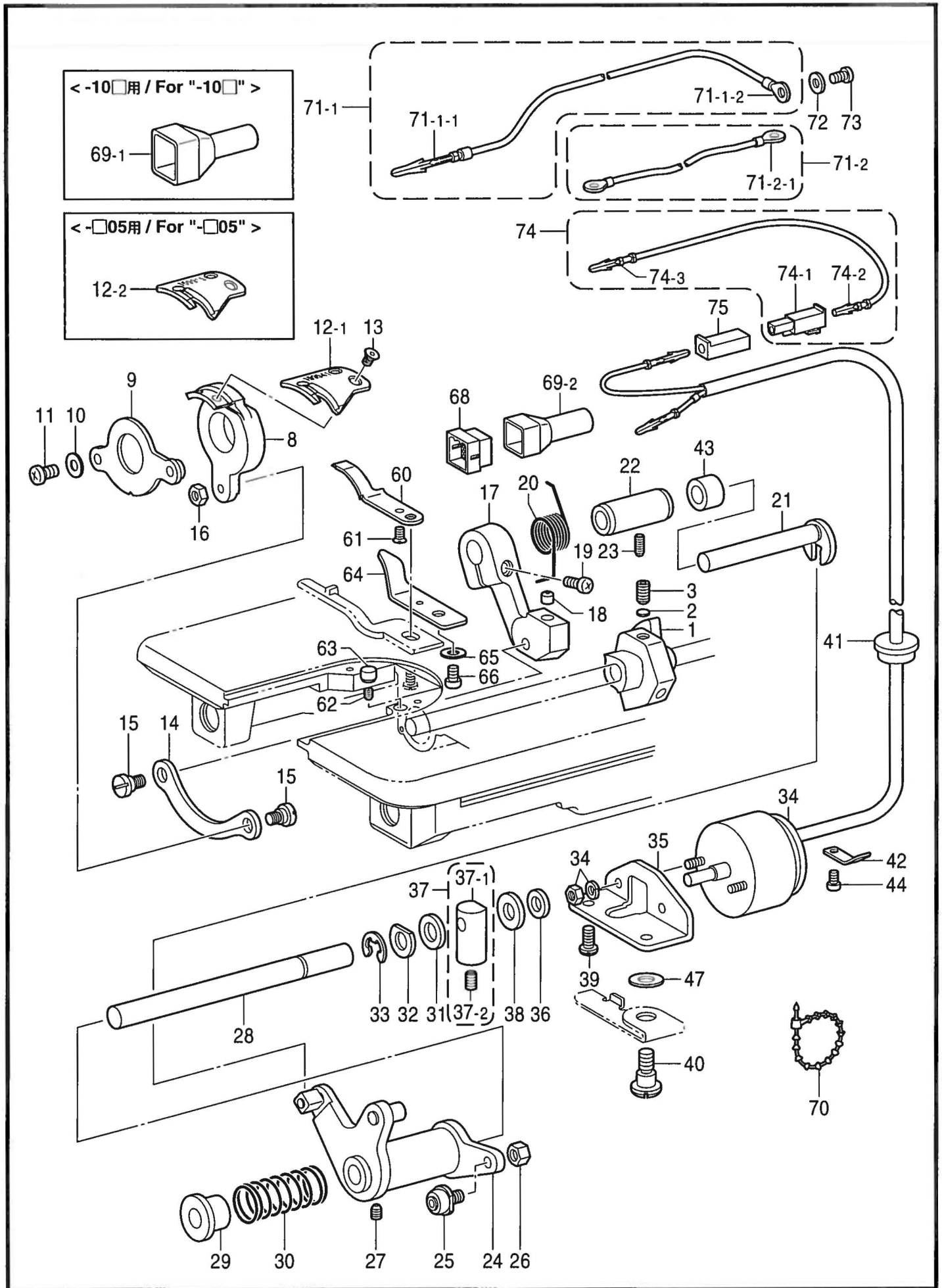


K. 糸通シ関係 / Threading mechanism / FadenführungsVorrichtung / Mécanisme de l'enfilage / Mecanismo del enhebrado

| REF.NO. | CODE      | Q'TY | ヒンメイ                     | NAME OF PARTS                               | RM |
|---------|-----------|------|--------------------------|---|----|
| 10      | 153483001 | 1    | トメネジ4.76                 | SET SCREW, SM4.76                           |    |
| 11      | 145522101 | 1    | アームイトアンナイR               | ARM THREAD GUIDE, R                         |    |
| 12      | 519056001 | 1    | バインド357-40X6             | SCREW, BIND SM3.57-40X6                     |    |
| 15-1    | S02614124 | 1    | <B721, B722用><br>テンピンカバー | <For "B721 & B722"><br>THREAD TAKE-UP COVER |    |
| 15-2    | 147338109 | 1    | <B723, B724用><br>テンピンカバー | <For "B723 & B724"><br>THREAD TAKE-UP COVER |    |
| 16      | 062680812 | 1    | ナヘコ437-40X8              | SCREW, PAN SM4.37-40X8                      |    |
| 17-1    | S45801109 | 1    | <B721, B723用><br>メンイタ    | <For "B721 & B723"><br>FACE PLATE           |    |
| 17-2    | S45857109 | 1    | <B722, B724用><br>メンイタ    | <For "B722 & B724"><br>FACE PLATE           |    |
| 18      | 062672012 | 3    | ナヘコ357-40X20             | SCREW, PAN SM3.57-40X20                     |    |
| 19      | S02617001 | 1    | メンイタイトアンナイ               | THREAD GUIDE, FACE PLATE                    |    |
| 20      | 060670612 | 1    | バインド357-40X6             | SCREW, BIND SM3.57-40X6                     |    |

117-721-401

L1 . 糸切り関係 (B722) / Thread trimmer mechanism (B722) / Fadenabschneidevorrichtung (B722)  
 / Mécanisme de coupe-fil (B722) / Mecanismo de la cortadura de hiros (B722)

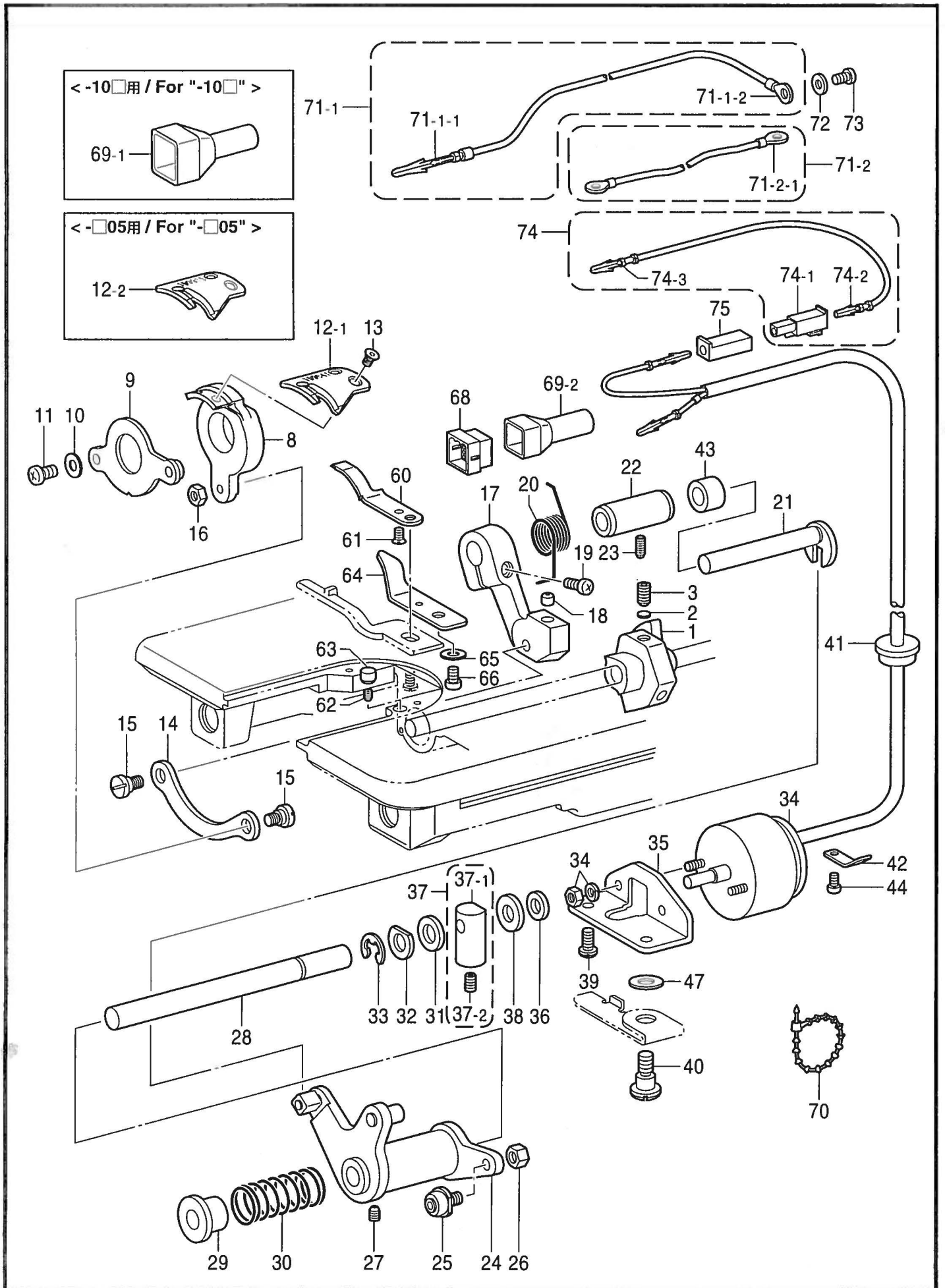




L1. 糸切り関係 (B722) / Thread trimmer mechanism (B722) / Fadenabschneidevorrichtung (B722)  
/ Mécanisme de coupe-fil (B722) / Mecanismo de la cortadura de hiros (B722)

| REF.NO. | CODE      | Q'TY | ヒンメイ                  | NAME OF PARTS                                       | RM |
|---------|-----------|------|-----------------------|---|----|
| 1       | 154566021 | 1    | イトキリカム                | THREAD TRIMMER CAM                                  |    |
| 2       | 154567000 | 2    | カンザ5.3                | SPACER, 5.3   |    |
| 3       | 014771022 | 2    | アナトメネジ6.35クホミ         | SET SCREW, SOCKET (CP) SM6.35                       |    |
| 8       | 154570001 | 1    | イトキリホルダ               | MOVABLE KNIFE HOLDER                                |    |
| 9       | 154571001 | 1    | イトキリホルダオサエクミ          | KNIFE HOLDER PRESSER ASSY                           |    |
| 10      | 100645003 | 2    | ザガネ                   | WASHER  |    |
| 11      | 062681212 | 2    | ナベコ437-40X12          | SCREW, PAN SM4.37-40X12                             |    |
| 12-1    | 159541001 | 1    | <-□03用><br>イドウハ       | <For "-□03"><br>MOVABLE KNIFE                       |    |
| 12-2    | 159915001 | 1    | <-□05用><br>イドウハS      | <For "-□05"><br>MOVABLE KNIFE, S                    |    |
| 13      | 148537101 | 2    | サラネジ4.37              | SCREW, FLAT (W/SOCKET) SM4.37                       |    |
| 14      | 154576003 | 1    | イトキリレンカン              | THREAD TRIMMER CONNECTING ROD                       |    |
| 15      | 151987002 | 2    | ダンネジ4.37              | SHOULDER, SCREW SM4.37                              |    |
| 16      | 102571003 | 1    | ナツト4.37               | NUT, SM4.37   |    |
| 17      | 159542201 | 1    | イトキリレバー               | THREAD TRIMMER LEVER                                |    |
| 18      | S25437000 | 1    | レバーストツハ               | STOPPER, LEVER                                      |    |
| 19      | 062711412 | 1    | ナベコ4.76-32X14         | SCREW, PAN SM4.76-32X14                             |    |
| 20      | 156623001 | 1    | イトキリレバーバネ             | SPRING  |    |
| 21      | S02647001 | 1    | フタマタジク                | FORKED SHAFT  |    |
| 22      | 154581001 | 1    | フタマタジクメタル             | BUSH, FORKED SHAFT                                  |    |
| 23      | 151607001 | 1    | トメネジ4.37              | SET SCREW, SM4.37                                   |    |
| 24      | 154582021 | 1    | イトキリカムレバークミ           | THREAD TRIMMER CAM LEVER ASSY                       |    |
| 25      | 154590001 | 1    | コロジクCクミ               | ROLLER SHAFT ASSY, C                                |    |
| 26      | 105234003 | 1    | ナツト4.37               | NUT, SM4.37   |    |
| 27      | 014770622 | 1    | アナトメネジ6.35クホミ         | SET SCREW, SOCKET (CP) SM6.35                       |    |
| 28      | 154593201 | 1    | イトキリカムレバークミ           | THREAD TRIMMER CAM LEVER SHAFT                      |    |
| 29      | 154594000 | 1    | カラー                   | COLLAR  |    |
| 30      | 154595001 | 1    | カムレバーモドシバネ            | SPRING  |    |
| 31      | 154596000 | 1    | イトキリカムレバークツシヨン        | CUSHION   |    |
| 32      | 110367001 | 1    | ザガネ                   | WASHER, PLAIN SPECIAL 8                             |    |
| 33      | 048060342 | 1    | トメワE6                 | RETAINING RING, E6                                  |    |
| 34      | S02815009 | 1    | <DCモータ用><br>イトキリソレノイド | <For "DC motor"><br>THREAD TRIMMER SOLENOID         |    |
| 34      | 156626009 | 1    | <エフカモータ用><br>-----    | <For "EFKA motor"><br>THREAD TRIMMER SOLENOID       |    |
| 34      | S07818009 | 1    | <エフカモータAC用><br>-----  | <For "AC of EFKA motor"><br>THREAD TRIMMER SOLENOID |    |
| 35      | 154598001 | 1    | イトキリソレノイドダイ           | THR. TRIMMER SOLENOID BRACKET                       |    |
| 36      | 154599000 | 1    | ソレノイドクツシヨン            | CUSHION, SOLENOID                                   |    |
| 37      | S23836001 | 1    | ソレノイドレバークミ            | SOLENOID LEVER ASSY                                 |    |
| 37-1    | S02654001 | 1    | ソレノイドレバー              | SOLENOID LEVER                                      |    |
| 37-2    | 014680622 | 1    | アナトメネジ4.37クホミ         | SET SCREW, SOCKET (CP) SM4.37                       |    |
| 38      | S02652001 | 1    | ザガネ                   | WASHER  |    |
| 39      | 110201001 | 1    | シメネジ6.35              | SCREW, SM6.35                                       |    |
| 40      | S02655002 | 1    | ダンネジ6.35              | SHOULDER SCREW, SM6.35                              |    |
| 41      | 157984009 | 1    | コードブシュ                | CORD BUSH   |    |
| 42      | S02657101 | 1    | コードオサエ                | CORD HOLDER   |    |
| 43      | S02648001 | 1    | カラー                   | COLLAR  |    |
| 44      | 062670812 | 1    | ナベコ3.57-40X8          | SCREW, PAN SM3.57-40X8                              |    |
| 47      | 155559001 | 1    | ヒラザガネ                 | WASHER, PLAIN                                       |    |

L1 糸切り関係 (B722) / Thread trimmer mechanism (B722) / Fadenabschneidevorrichtung (B722) / Mécanisme de coupe-fil (B722) / Mecanismo de la cortadura de hiros (B722)

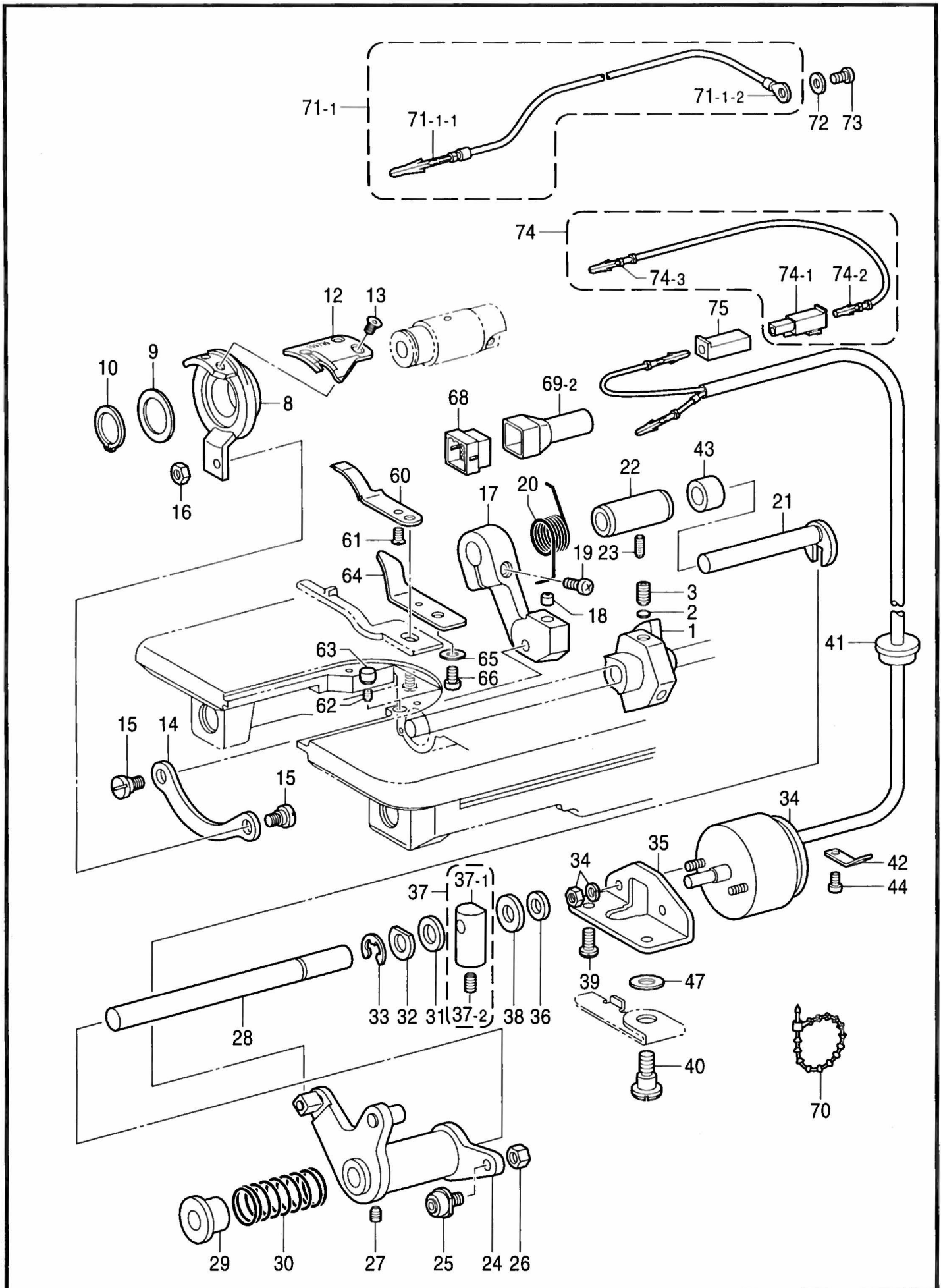


L1 . 糸切り関係 (B722) / Thread trimmer mechanism (B722) / Fadenabschneidevorrichtung (B722)  
 / Mécanisme de coupe-fil (B722) / Mecanismo de la cortadura de hiros (B722)

| REF.NO. | CODE      | Q'TY | ヒンメイ                             | NAME OF PARTS                                 | RM |
|---------|-----------|------|----------------------------------|---|----|
| 60      | S45900001 | 1    | コテイハ                             | FIXED KNIFE                                   |    |
| 61      | 102843004 | 1    | サラネジ3.57                         | SCREW, FLAT SM3.57                            |    |
| 62      | 013660612 | 1    | トメネジ3.18クボミ                      | SET SCREW, (CP) SM3.18                        |    |
| 63      | 142274009 | 1    | ゴムセン4.2                          | RUBBER CAP, 4.2                               |    |
| 64      | 154569001 | 1    | イトサバキ                            | LOWER THREAD FINGER                           |    |
| 65      | 100645003 | 1    | ザガネ                              | WASHER  |    |
| 66      | 062680812 | 1    | ナベコ437-40X8                      | SCREW, PAN SM4.37-40X8                        |    |
| 68      | 153969000 | 1    | ナイロンコネクタ12P                      | NYLON CONNECTOR, 12P                          |    |
| 69-1    | 153970001 | 1    | <-10□用><br>コネクタキャツフ3             | <For "-10□"><br>CONNECTOR CAP, 3              |    |
| 69-2    | S03815001 | 1    | <-30□, -40□, -90□用><br>コネクタキャツフ6 | <For "-30□, -40□ & -90□"><br>CONNECTOR CAP, 6 |    |
| 70      | 340400001 | 1    | ユニタイバンド                          | BEAD BAND                                     |    |
| 71-1    | S02682001 | 1    | <DCモータ用><br>アースセンクミ              | <For "DC motor"><br>GROUND WIRE ASSY          |    |
| 71-1-1  | S03328000 | 1    | ピンターミナルオスL                       | TERMINAL PIN, L MALE                          |    |
| 71-1-2  | 204569001 | 1    | アツタンシ4.5X14                      | TERMINAL, 4.5X14                              |    |
| 71-2    | S06004001 | 1    | <エフカモータ用><br>-----               | <For "EFKA motor"><br>GROUND WIRE ASSY        |    |
| 71-2-1  | 204569001 | 2    | -----                            | TERMINAL, 4.5X14                              |    |
| 72      | S02745001 | 1    | ザガネ                              | WASHER  |    |
| 73      | 062680663 | 1    | ナベコ437-40X6                      | SCREW, PAN SM4.37-40X6                        |    |
| 74      | S11210000 | 1    | <DCモータ用><br>WコードSクミ              | <For "DC motor"><br>W-CORD ASSY, S            |    |
| 74-1    | S11684000 | 1    | コネクタ3191-01R1                    | CONNECTOR, 3191-01R1                          |    |
| 74-2    | 143548000 | 1    | ピンターミナルメス                        | TERMINAL PIN, FEMALE                          |    |
| 74-3    | 143549000 | 1    | ピンターミナルオス                        | TERMINAL PIN, MALE                            |    |
| 75      | S11683000 | 1    | コネクタ3191-01P1                    | CONNECTOR, 3191-01P1                          |    |



L2 . 糸切り関係 (B724) / Thread trimmer mechanism (B724) / Fadenabschneidevorrichtung (B724)  
 / Mécanisme de coupe-fil (B724) / Mecanismo de la cortadura de hiros (B724)

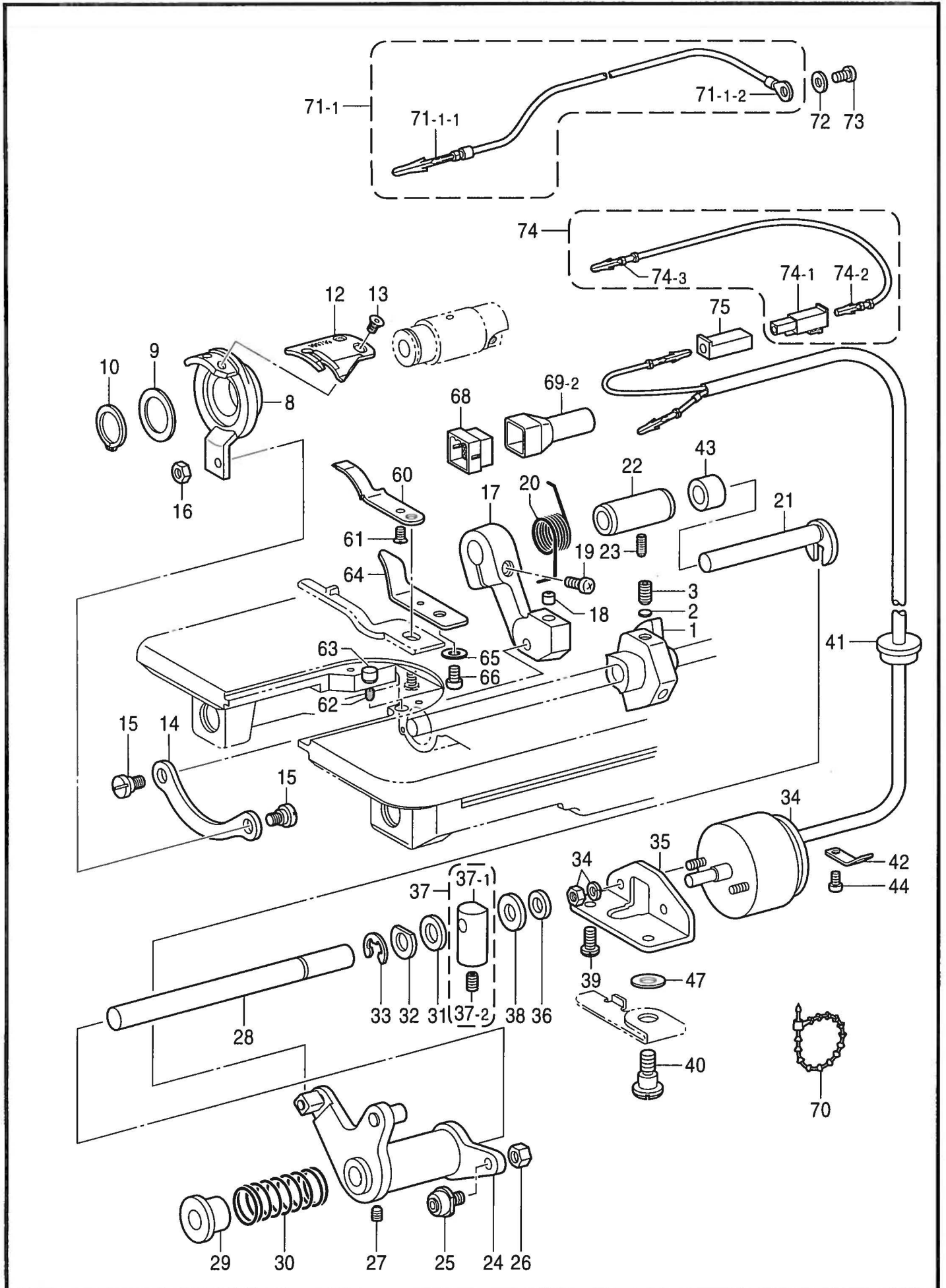


L2. 糸切り関係 (B724) / Thread trimmer mechanism (B724) / Fadenabschneidevorrichtung (B724)  
/ Mécanisme de coupe-fil (B724) / Mecanismo de la cortadura de hiros (B724)

| REF.NO. | CODE      | Q'TY | ヒンメイ                          | NAME OF PARTS                          | RM |
|---------|-----------|------|-------------------------------|--|----|
| 1       | 154566021 | 1    | イトキリカム                        | THREAD TRIMMER CAM                     |    |
| 2       | 154567000 | 2    | カンザ5.3                        | SPACER, 5.3                            |    |
| 3       | 014771022 | 2    | アナトメネジ6.35クボミ                 | SET SCREW, SOCKET (CP) SM6.35          |    |
| 8       | S45899001 | 1    | イトキリホルダ                       | MOVEABLE KNIFE HOLDER                  |    |
| 9       | 156620000 | 1    | スラストザガネ                       | WASHER, THRUST                         |    |
| 10      | 048180142 | 1    | トメワシクヨウC18                    | RETAINING RING, EXTERNAL C18           |    |
| 12      | 159799001 | 1    | イドウハ                          | MOVABLE KNIFE                          |    |
| 13      | 148537101 | 2    | サラネジ4.37                      | SCREW, FLAT (W/SOCKET) SM4.37          |    |
| 14      | 154576003 | 1    | イトキリレンカン                      | THREAD TRIMMER CONNECTING ROD          |    |
| 15      | 151987002 | 2    | ダンネジ4.37                      | SHOULDER, SCREW SM4.37                 |    |
| 16      | 102571003 | 1    | ナツト4.37                       | NUT, SM4.37                            |    |
| 17      | 159800001 | 1    | イトキリレバー                       | THREAD TRIMMER LEVER                   |    |
| 18      | S25437000 | 1    | レバーストツハ                       | STOPPER, LEVER                         |    |
| 19      | 062711412 | 1    | ナベコ4.76-32X14                 | SCREW, PAN SM4.76-32X14                |    |
| 20      | 154579001 | 1    | イトキリレバーバネ                     | SPRING                                 |    |
| 21      | S02647001 | 1    | フタマタジク                        | FORKED SHAFT                           |    |
| 22      | 154581001 | 1    | フタマタジクメタル                     | BUSH, FORKED SHAFT                     |    |
| 23      | 151607001 | 1    | トメネジ4.37                      | SET SCREW, SM4.37                      |    |
| 24      | 154582021 | 1    | イトキリカムレバークミ                   | THREAD TRIMMER CAM LEVER ASSY          |    |
| 25      | 154590001 | 1    | コロジクCクミ                       | ROLLER SHAFT ASSY, C                   |    |
| 26      | 105234003 | 1    | ナツト4.37                       | NUT, SM4.37                            |    |
| 27      | 014770622 | 1    | アナトメネジ6.35クボミ                 | SET SCREW, SOCKET (CP) SM6.35          |    |
| 28      | 154593201 | 1    | イトキリカムレバークミ                   | THREAD TRIMMER CAM LEVER SHAFT         |    |
| 29      | 154594000 | 1    | カラー                           | COLLAR                                 |    |
| 30      | 154595001 | 1    | カムレバーモドシバネ                    | SPRING                                 |    |
| 31      | 154596000 | 1    | イトキリカムレバークツシヨン                | CUSHION                                |    |
| 32      | 110367001 | 1    | ザガネ                           | WASHER, PLAIN SPECIAL 8                |    |
| 33      | 048060342 | 1    | トメワE6                         | RETAINING RING, E6                     |    |
| 34      | S02815009 | 1    | イトキリソレノイド                     | THREAD TRIMMER SOLENOID                |    |
| 35      | 154598001 | 1    | イトキリソレノイドダイ                   | THR. TRIMMER SOLENOID BRACKET          |    |
| 36      | 154599000 | 1    | ソレノイドクツシヨン                    | CUSHION, SOLENOID                      |    |
| 37      | S23836001 | 1    | ソレノイドレバークミ                    | SOLENOID LEVER ASSY                    |    |
| 37-1    | S02654001 | 1    | ソレノイドレバー                      | SOLENOID LEVER                         |    |
| 37-2    | 014680622 | 1    | アナトメネジ4.37クボミ                 | SET SCREW, SOCKET (CP) SM4.37          |    |
| 38      | S02652001 | 1    | ザガネ                           | WASHER                                 |    |
| 39      | 110201001 | 1    | シメネジ6.35                      | SCREW, SM6.35                          |    |
| 40      | S02655002 | 1    | ダンネジ6.35                      | SHOULDER SCREW, SM6.35                 |    |
| 41      | 157984009 | 1    | <-30□, -40□, -90□用><br>コードブシユ | <For "-30□, -40□ & -90□"><br>CORD BUSH |    |
| 42      | S02657101 | 1    | コードオサエ                        | CORD HOLDER                            |    |
| 43      | S02648001 | 1    | カラー                           | COLLAR                                 |    |
| 44      | 062670812 | 1    | ナベコ3.57-40X8                  | SCREW, PAN SM3.57-40X8                 |    |
| 47      | 155559001 | 1    | ヒラザガネ                         | WASHER, PLAIN                          |    |
| 60      | S45900001 | 1    | コテイハ                          | FIXED KNIFE                            |    |
| 61      | 102843004 | 1    | サラネジ3.57                      | SCREW, FLAT SM3.57                     |    |
| 62      | 013660612 | 1    | トメネジ3.18クボミ                   | SET SCREW, (CP) SM3.18                 |    |
| 63      | 142274009 | 1    | ゴムセン4.2                       | RUBBER CAP, 4.2                        |    |
| 64      | S45671001 | 1    | イトサバキ                         | THREAD RETAINER                        |    |
| 65      | 100645003 | 1    | ザガネ                           | WASHER                                 |    |
| 66      | 062680812 | 1    | ナベコ437-40X8                   | SCREW, PAN SM4.37-40X8                 |    |
| 68      | 153969000 | 1    | ナイロンコネクタ12P                   | NYLON CONNECTOR, 12P                   |    |
| 69-1    | 153970001 | 1    | <-105用><br>コネクタキヤツフ3          | <For "-105"><br>CONNECTOR CAP, 3       |    |



L2 . 糸切り関係 (B724) / Thread trimmer mechanism (B724) / Fadenabschneidevorrichtung (B724)  
 / Mécanisme de coupe-fil (B724) / Mecanismo de la cortadura de hiros (B724)

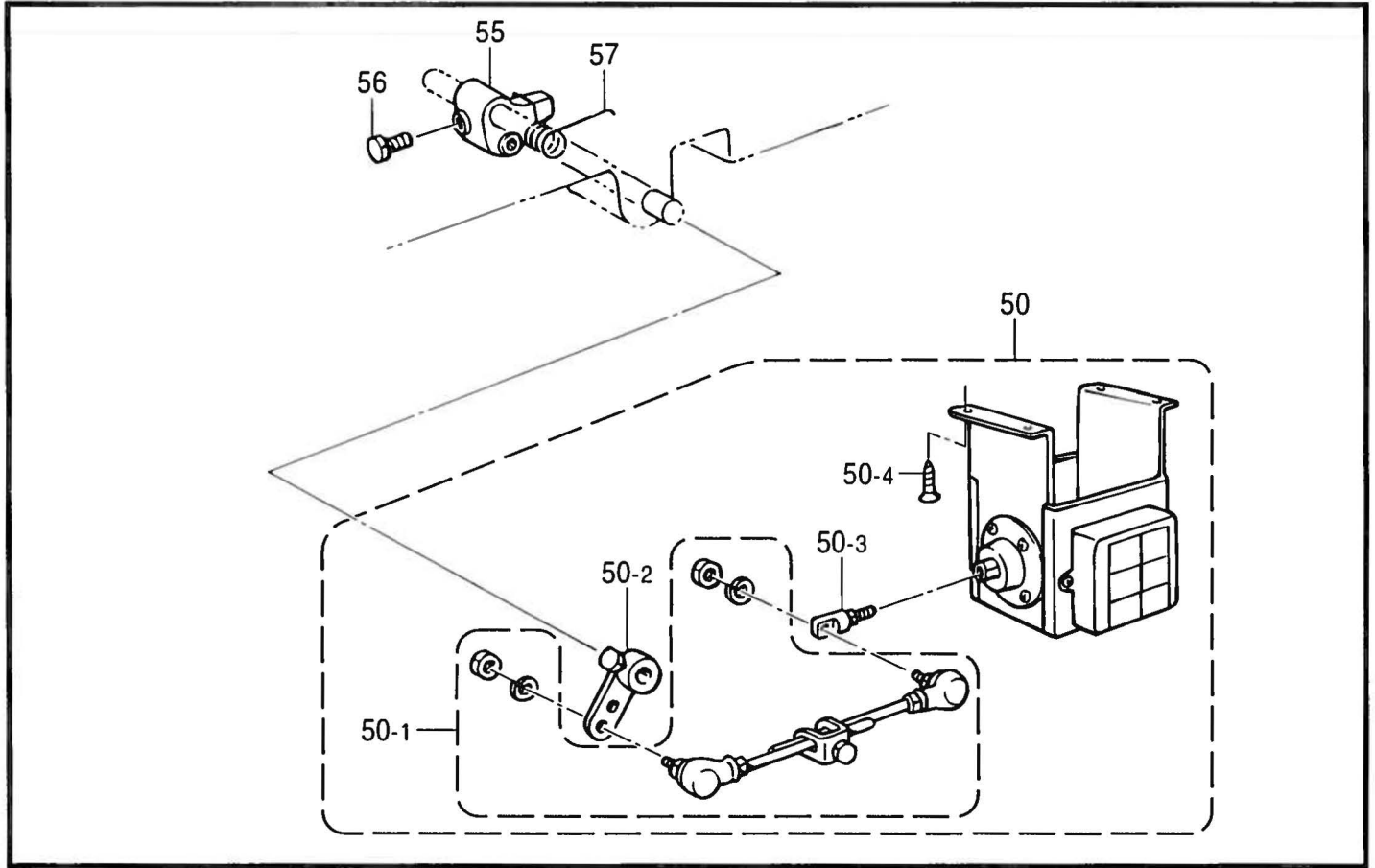




L2 . 糸切り関係 (B724) / Thread trimmer mechanism (B724) / Fadenabschneidevorrichtung (B724)  
 / Mécanisme de coupe-fil (B724) / Mecanismo de la cortadura de hiros (B724)

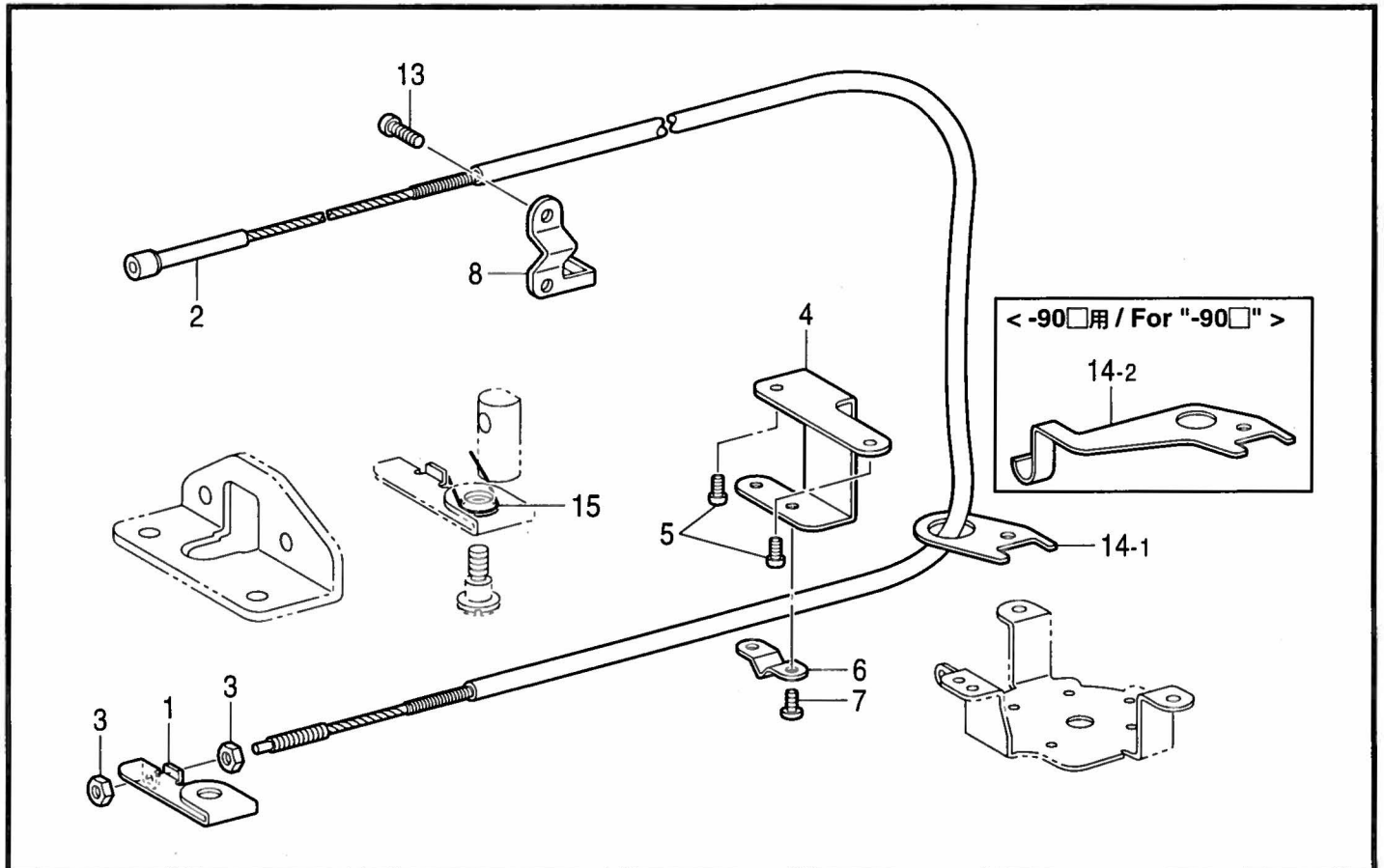
| REF.NO.  | CODE   | Q'TY   | ヒンメイ  | NAME OF PARTS  | RM |
|--|--|--|---|--|----|
| 69-2<br>70   | S03815001<br>340400001   | 1<br>1   | <-30□, -40□, -90□用><br>コネクタキヤツフ6<br>ユニタイバンド   | <For "-30□, -40□ & -90□"><br>CONNECTOR CAP, 6<br>BEAD BAND   |    |
| 71-1<br>71-1-1<br>71-1-2<br>72<br>73<br>74<br>74-1<br>74-2<br>74-3<br>75 | S02682001<br>S03328000<br>204569001<br>S02745001<br>062680663<br>S11210000<br>S11684000<br>143548000<br>143549000<br>S11683000 | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | アースセンクミ<br>ヒンターミナルオスL<br>アツタンシ4.5X14<br>ザガネ<br>ナベコ437-40X6<br>WコードSクミ<br>コネクタ3191-01R1<br>ヒンターミナルメス<br>ヒンターミナルオス<br>コネクタ3191-01P1 | GROUND WIRE ASSY<br>TERMINAL PIN, L MALE<br>TERMINAL, 4.5X14<br>WASHER<br>SCREW, PAN SM4.37-40X6<br>W-CORD ASSY, S<br>CONNECTOR, 3191-01R1<br>TERMINAL PIN, FEMALE<br>TERMINAL PIN, MALE<br>CONNECTOR, 3191-01P1 |    |

M. 押工上げ関係 (B722, B724: -90□) / Presser foot lifter mechanism (B722, B724)  
 / Stoffhalterhebevorrichtung (B722, B724) / Mécanisme de leveur du pinceur (B722, B724)  
 / Mecanismo del levantador de ménsula de trabajo (B722, B724)



117-722-204

N. 糸暖×関係 (B722, B724) / Tension release mechanism (B722, B724)  
 / Spannungsverungsvorrichtung (B722, B724) / Mécanisme de la lâche de tension (B722, B724)  
 / Mecanismo relajador de tensión (B722, B724)



117-722-404

M. 押エ上げ関係 (B722, B724: -90□) / Presser foot lifter mechanism (B722 & B724: -90□)  
 / Stoffhalterhebevorrichtung (B722, B724: -90□) / Mécanisme de leueur du pinceur (B722, B724: -90□)  
 / Mecanismo del levantador de ménsula de trabajo (B722, B724: -90□)

| REF.NO. | CODE      | Q'TY | ヒンメイ       | NAME OF PARTS         | RM |
|---------|-----------|------|------------|-----------------------|----|
|         |           |      | <-90□用>    | <For use in Japanese> |    |
| 50      | 183961151 | 1    | デンジオサエセットT | -----                 |    |
| 50-1    | S42198051 | 1    | オサエアゲロッドクミ | -----                 |    |
| 50-2    | S42199051 | 1    | オサエアケレバークミ | -----                 |    |
| 50-3    | S41955051 | 1    | ロッドツギテクミ   | -----                 |    |
| 50-4    | S42200051 | 4    | モクネジ       | -----                 |    |
| 55      | S02595101 | 1    | オサエアゲリンク   | -----                 |    |
| 56      | 146367001 | 1    | ボルト5.95    | -----                 |    |
| 57      | S02596001 | 1    | ネジリバネ      | -----                 |    |

117-722-204

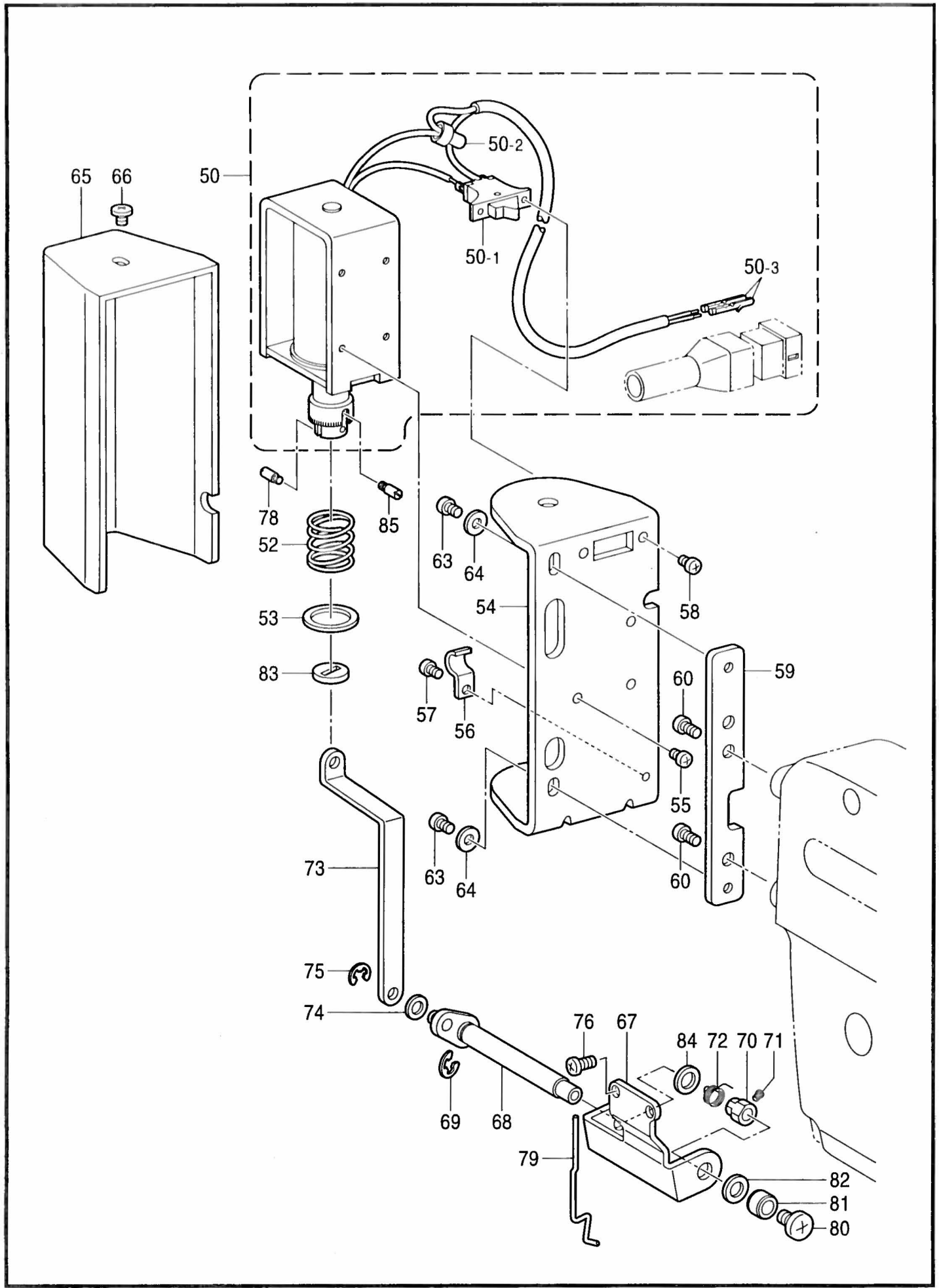
N. 糸緩メ関係 (B722, B724) / Tension release mechanism (B722, B724)  
 / Spannungsverminderungs-vorrichtung (B722, B724) / Mécanisme de la lâche de tension (B722, B724)  
 / Mecanismo relajador de tensión (B722, B724)

| REF.NO. | CODE      | Q'TY | ヒンメイ                | NAME OF PARTS             | RM |
|---------|-----------|------|---------------------|---------------------------|----|
| 1       | S02658000 | 1    | イトユルメレバー            | TENSION RELEASE LEVER     |    |
| 2       | S02659101 | 1    | イトユルメワイヤー           | TENSION RELEASE WIRE      |    |
| 3       | 110161004 | 2    | ナツト4.76             | NUT, SM4.76               |    |
| 4       | 154606001 | 1    | イトユルメワイヤーホルダD       | WIRE HOLDER, D            |    |
| 5       | 062670812 | 2    | ナベコ3.57-40X8        | SCREW, PAN SM3.57-40X8    |    |
| 6       | 154607101 | 1    | イトユルメワイヤーオサエD       | WIRE HOLDER, D            |    |
| 7       | 060670612 | 2    | バインド357-40X6        | SCREW, BIND SM3.57-40X6   |    |
| 8       | S02660101 | 1    | イトユルメワイヤーオサエU       | WIRE HOLDER, U            |    |
| 9       | S25375001 | 1    | コードオサエT2            | CORD HOLDER, T2           |    |
| 10      | 062401416 | 1    | ナベコ4X14             | SCREW, PAN M4X14          |    |
| 13      | 062672012 | 2    | ナベコ357-40X20        | SCREW, PAN SM3.57-40X20   |    |
|         |           |      | <-90□用>             | <For "-90□">              |    |
| 14-1    | 157985001 | 1    | イトユルメワイヤーアンナイ       | WIRE GUIDE, T-RELEASE     |    |
|         |           |      | <-10□, -30□, -40□用> | <For "-10□, -30□ & -40□"> |    |
| 14-2    | 155347001 | 1    | イトユルメワイヤーアンナイ       | WIRE GUIDE, T-RELEASE     |    |
|         |           |      |                     |                           |    |
| 15      | S03670101 | 1    | イトユルメモドシバネ          | SPRING                    |    |

117-722-404



P. 糸払イ関係 (B722, B724: -40□, -90□) / Thead wiper mechanism (B722, B724 & -40□, -90□)  
 / Fadenwischvorrichtung (B722, B724: -40□, -90□) / Mécanisme de tire-fil (B722, B724: -40□, -90□)  
 / Mecanismo del limpiador de hilo (B722, B724: -40□, -90□)

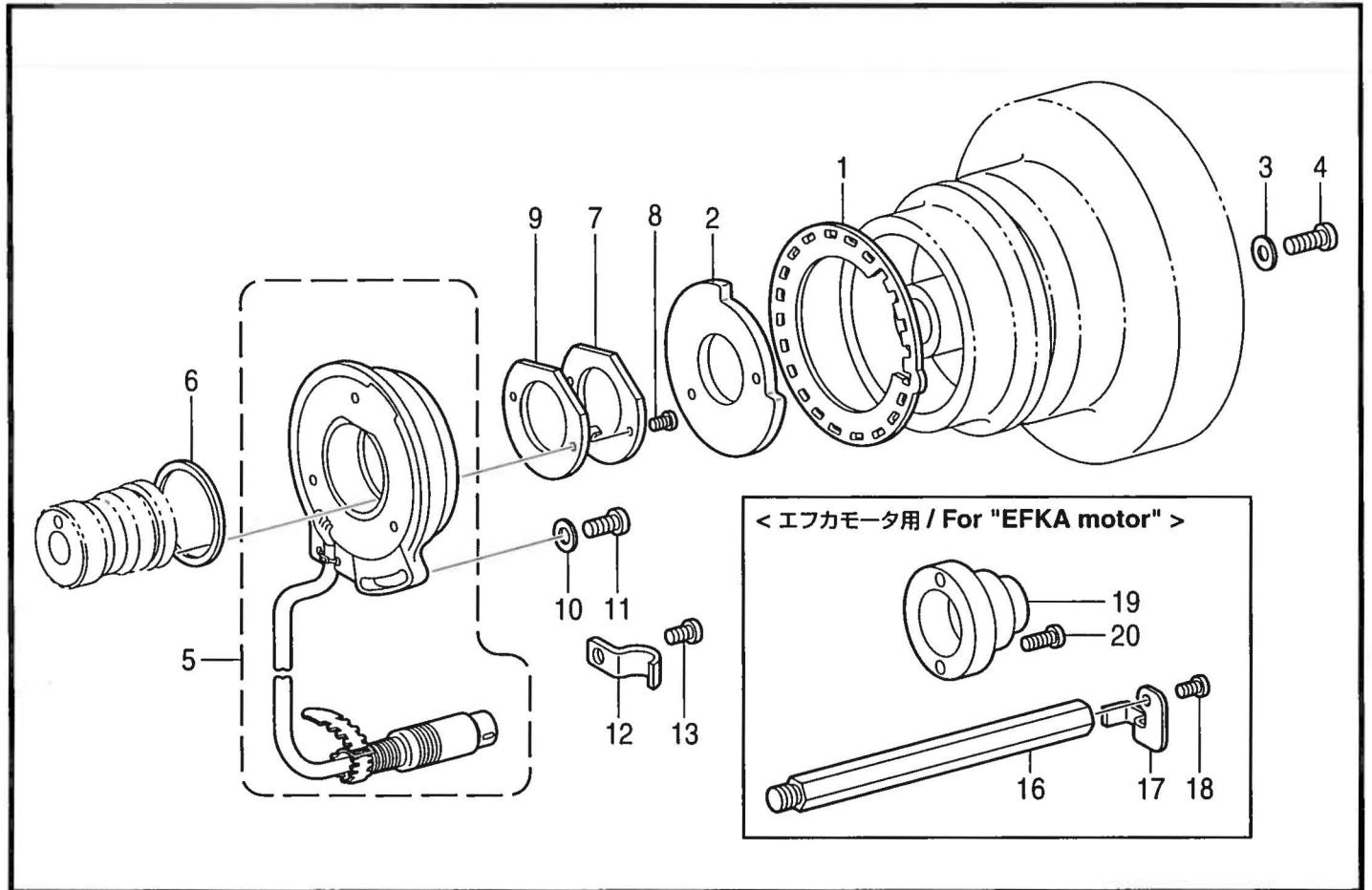


117-722-405

P. 糸払イ関係 (B722, B724: -40□, -90□) / Thread wiper mechanism (B722 & B724: -40□, -90□)  
 / Fadenwischvorrichtung (B722, B724: -40□, -90□) / Mécanisme de tire-fil (B722, B724: -40□, -90□)  
 / Mecanismo del limpiador de hilo (B722, B724: -40□, -90□)

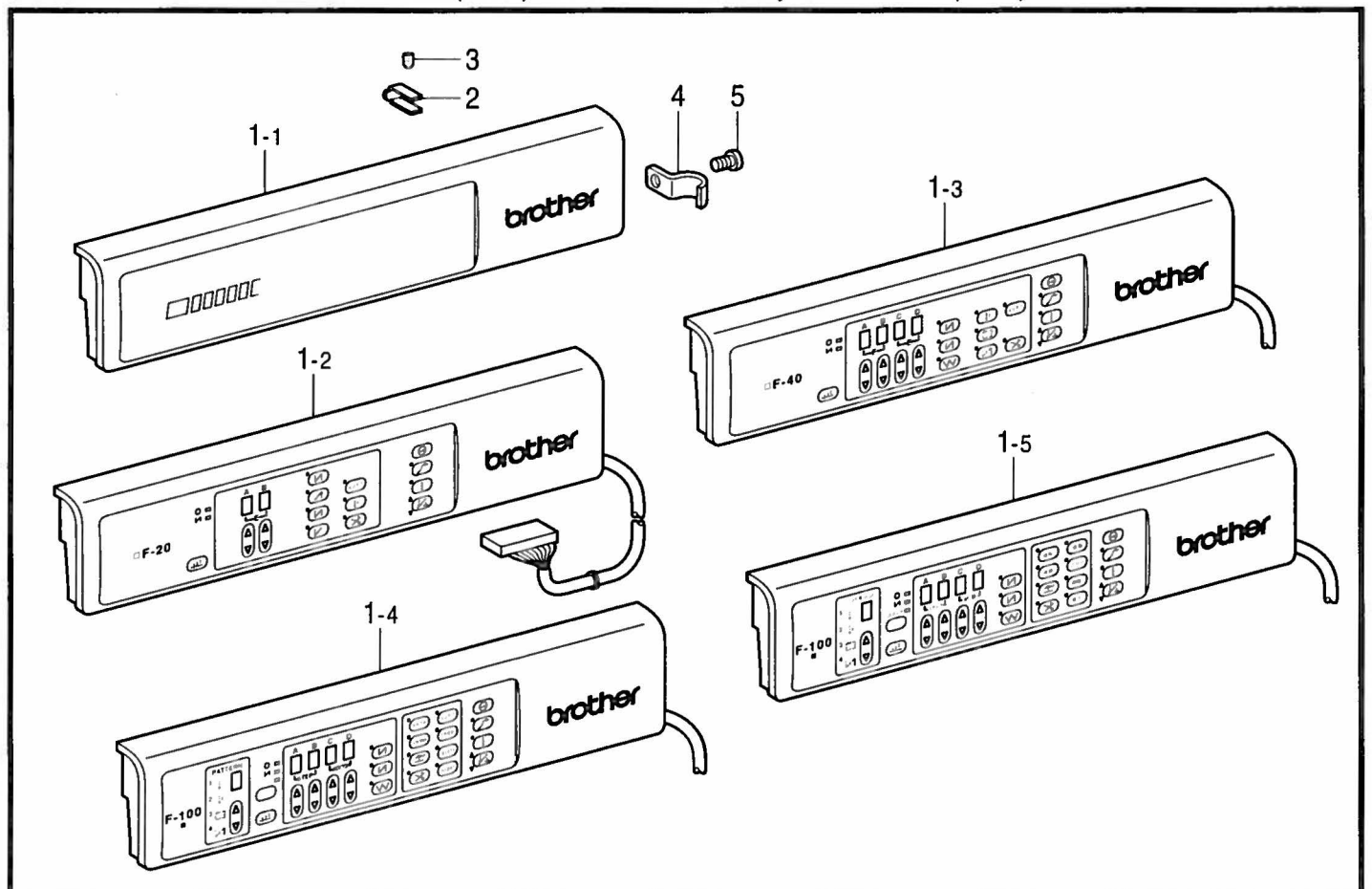
| REF.NO. | CODE      | Q'TY | ヒンメイ             | NAME OF PARTS                 | RM |
|---------|-----------|------|------------------|-------------------------------|----|
|         |           |      | <DCモータ用>         | <For "DC motor">              |    |
| 50      | S41202051 | 1    | イトハライソレノイドクミ     | THREAD WIPER SOLENOID ASSY    |    |
| 50-1    | S02664051 | 1    | イトハライスイッチ        | THREAD WIPER SWITCH           |    |
| 50-2    | S02665050 | 1    | ヘイタンセツゾクシ        | CONNECTOR                     |    |
| 50-3    | 143549050 | 2    | ヒンターミナルオス        | TERMINAL PIN, MALE            |    |
|         |           |      | <B722 エフカモータ用>   | <For "EFKA motor of B722">    |    |
| 50      | S42195051 | 1    | -----            | THREAD WIPER SOLENOID ASSY    |    |
| 50-1    | S02664051 | 1    | -----            | THREAD WIPER SWITCH           |    |
| 50-2    | S02665050 | 1    | -----            | CONNECTOR                     |    |
|         |           |      | <B722 エフカモータAC用> | <For "EFKA AC motor of B722"> |    |
| 50      | S42196051 | 1    | -----            | THREAD WIPER SOLENOID ASSY    |    |
| 50-1    | S02664051 | 1    | -----            | THREAD WIPER SWITCH           |    |
| 50-2    | S02665050 | 1    | -----            | CONNECTOR                     |    |
| 50-3    | 143549050 | 2    | -----            | TERMINAL PIN, MALE            |    |
| 52      | S41206001 | 1    | イトハライバネ          | SPRING, THREAD WIPER          |    |
| 53      | S41205001 | 1    | ヒラザガネ            | WASHER, PLAIN                 |    |
| 54      | S25449201 | 1    | ソレノイドトリツケイタ      | SETTING PLATE, SOLENOID       |    |
| 55      | 062300616 | 3    | ナベコM3X6          | SCREW, PAN M3X6               |    |
| 56      | 140647101 | 1    | コードオサエ           | CORD HOLDER                   |    |
| 57      | 062300616 | 1    | ナベコM3X6          | SCREW, PAN M3X6               |    |
| 58      | 062300616 | 2    | ナベコM3X6          | SCREW, PAN M3X6               |    |
| 59      | S33609101 | 1    | ソレノイドトリツケダイ      | SETTING PLATE, SOLENOID       |    |
| 60      | 062680812 | 2    | ナベコ437-40X8      | SCREW, PAN SM4.37-40X8        |    |
| 63      | 062400616 | 2    | ナベコM4X6          | SCREW, PAN M4X6               |    |
| 64      | 026040236 | 2    | ヒラザガネミガキ4        | WASHER, PLAIN 4               |    |
| 65      | S33610001 | 1    | ソレノイドカバー         | SOLENOID COVER                |    |
| 66      | 060400516 | 1    | バインドM4X5         | SCREW, BIND M4X5              |    |
| 67      | S03299009 | 1    | イトハライジクウケイタ      | THREAD WIPER SHAFT PLATE      |    |
| 68      | S34123101 | 1    | イトハライクランククミ      | THREAD WIPER CRANK ASSY       |    |
| 69      | 048040342 | 1    | トメワE4            | RETAINING RING, E4            |    |
| 70      | S25454001 | 1    | セットカラー           | SET SCREW COLLAR              |    |
| 71      | S25279001 | 1    | アタマトメクボミM3.5-5   | SET SCREW, (CP) M3.5-5        |    |
| 72      | S02678001 | 1    | ワイハーバネ           | SPRING                        |    |
| 73      | S03302009 | 1    | イトハライロッド         | THREAD WIPER ROD              |    |
| 74      | 110735002 | 1    | ザガネ              | WASHER                        |    |
| 75      | 048030342 | 1    | トメワE3            | RETAINING RING, E3            |    |
| 76      | 062681012 | 2    | ナベコ437-40X10     | SCREW, PAN SM4.37-40X10       |    |
| 78      | S25456001 | 1    | フランジャピン          | PLUNGER PIN                   |    |
| 79      | S45916000 | 1    | イトハライ            | THREAD WIPER                  |    |
| 80      | 060400516 | 1    | バインドM4X5         | SCREW, BIND M4X5              |    |
| 81      | 146288001 | 1    | イトハライジクカラー       | COLLAR, THREAD WIPER STUD     |    |
| 82      | S03677001 | 1    | ザガネ              | WASHER                        |    |
| 83      | S41207000 | 1    | スヘーサゴム           | SPACER RUBBER                 |    |
| 84      | 149097000 | 1    | シヨウオンシート         | SILENT SHEET                  |    |
| 85      | S25456001 | 2    | フランジャピン          | PLUNGER PIN                   |    |

Q. 針位置検出器関係 (B722) / Synchronizer (B722) / Synchronisator (B722) / Synchronisateur (B722)  
/ Sincronizador (B722)



117-722-501

R. コントロールボックス関係 (B722) / Control box mechanism (B722) / Schaltkasten (B722)  
/ Mécanisme du boîtier de contrôle (B722) / Mecanismo de la caja de controles (B722)



117-722-502



Q. 針位置検出器関係 (B722, B724) / Synchronizer (B722, B724) / Synchronisator (B722, B724)  
/ Synchronisateur (B722, B724) / Sincronizador (B722, B724)

| REF.NO. | CODE      | Q'TY | ヒンメイ                   | NAME OF PARTS  | RM |
|---------|-----------|------|------------------------|--|----|
| 1       | S02684101 | 1    | ソクドシレイイタ24             | SPEED COMMAND PLATE, 24                                  |    |
| 2       | S02685001 | 1    | ハリウエイタ                 | PLATE, NEEDLE UPPER STOP                                 |    |
| 3       | 100645003 | 2    | ザガネ                    | WASHER   |    |
| 4       | 062681612 | 2    | ナベコ437-40X16           | SCREW, PAN SM4.37-40X16                                  |    |
| 5       | 291079001 | 1    | シンクロナイザ#13 ホキユ         | SYNCHRONIZER, #13  |    |
| 6       | S03327000 | 1    | シンクロナイザハツキン            | PACKING, SYNCHRONIZER                                    |    |
| 7       | S02687201 | 1    | ケンシユツキオサエ              | SUPPORT, SYNCHRONIZER                                    |    |
| 8       | 062630712 | 2    | ナベコ238-56X7            | SCREW, PAN SM2.38-56X7                                   |    |
| 9       | S07885000 | 1    | ケンシユツキオサエハツキン          | SUPPORT PACKING, SYNCHRONIZER                            |    |
| 10      | 113431002 | 1    | ザガネ                    | WASHER   |    |
| 11      | 062711012 | 1    | ナベコ476-32X10           | SCREW, PAN SM4.76-32X10                                  |    |
| 12      | 140647101 | 1    | コードオサエ                 | CORD HOLDER  |    |
| 13      | 062670612 | 1    | ナベコ357-40X6            | SCREW, PAN SM3.57-40X6                                   |    |
| -----   |           |      |                        |  |    |
| 16      | 159318001 | 1    | <B722エフカモータ用><br>----- | <For "EFKA motor of B722"><br>SYNCHRONIZER HOLDER BAR, S |    |
| 17      | 159319001 | 1    | -----                  | SYNCHRONIZER HOLDER                                      |    |
| 18      | 062670612 | 1    | -----                  | SCREW, PAN SM3.57-40X6                                   |    |
| 19      | 148825001 | 1    | -----                  | SLIP RING JOINT  |    |
| 20      | 062711412 | 2    | -----                  | SCREW, PAN SM4.76-32X14                                  |    |

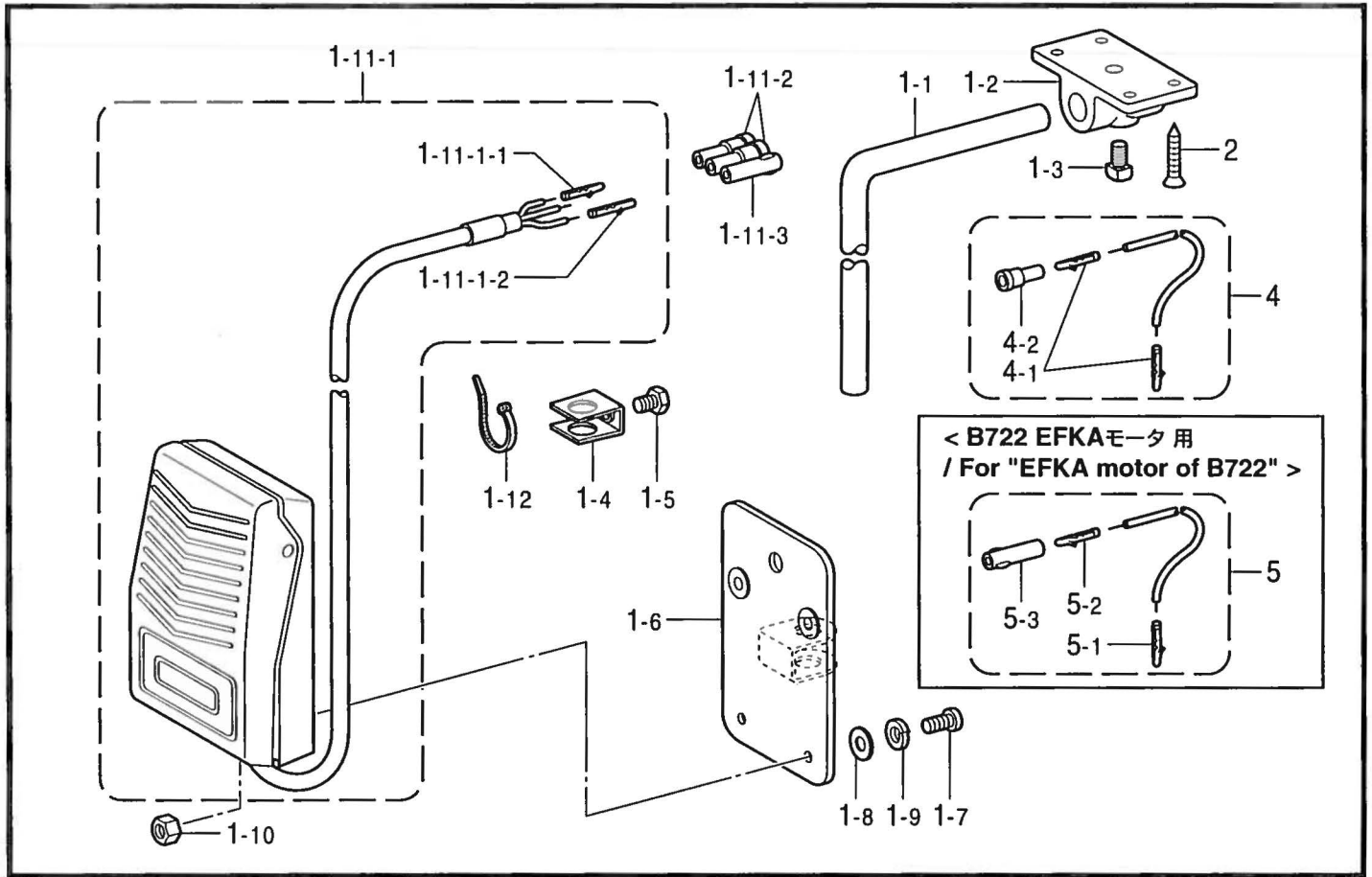
117-722-501

R. コントロールボックス関係 (B722, B724) / Control box mechanism (B722, B724) / Schaltkasten (B722, B724)  
/ Mécanisme du boîtier de contrôle (B722, B724) / Mecanismo de la caja de controles (B722, B724)

| REF.NO. | CODE      | Q'TY | ヒンメイ           | NAME OF PARTS  | RM |
|---------|-----------|------|----------------|--|----|
| 1-1     | S45895001 | 1    | B F-0ハネルクミTR   | <For Export of "B722-10□"><br>B-PANEL ASSY, B F-0 TR |    |
| -----   |           |      |                |  |    |
| 2       | S34448001 | 2    | ハネルシジダイ        | PANEL SUPPORT BRACKET                                |    |
| 3       | 014680622 | 2    | アナトメネジ4.37クボミ  | SET SCREW, SOCKET (CP) SM4.37                        |    |
| 4       | 157170101 | 1    | コードホルダC        | CORD HOLDER, C                                       |    |
| 5       | 062680812 | 1    | ナベコ437-40X8    | SCREW, PAN SM4.37-40X8                               |    |
| -----   |           |      |                |  |    |
| 1-2     | J80751001 | 1    | " 補給用部品 "      | " For Supply parts "                                 |    |
| 1-3     | J80750001 | 1    | BIハネルBF40クミ ホキ | BI-PANEL ASSY, B F-20                                |    |
| 1-4     | J80749001 | 1    | BIハネルBF100コク   | BI-PANEL ASSY, B F-40                                |    |
| 1-5     | J80754001 | 1    | BIハネルBF100クミ   | BI-PANEL ASSY, B F-100 ENG.<br>-----                 |    |

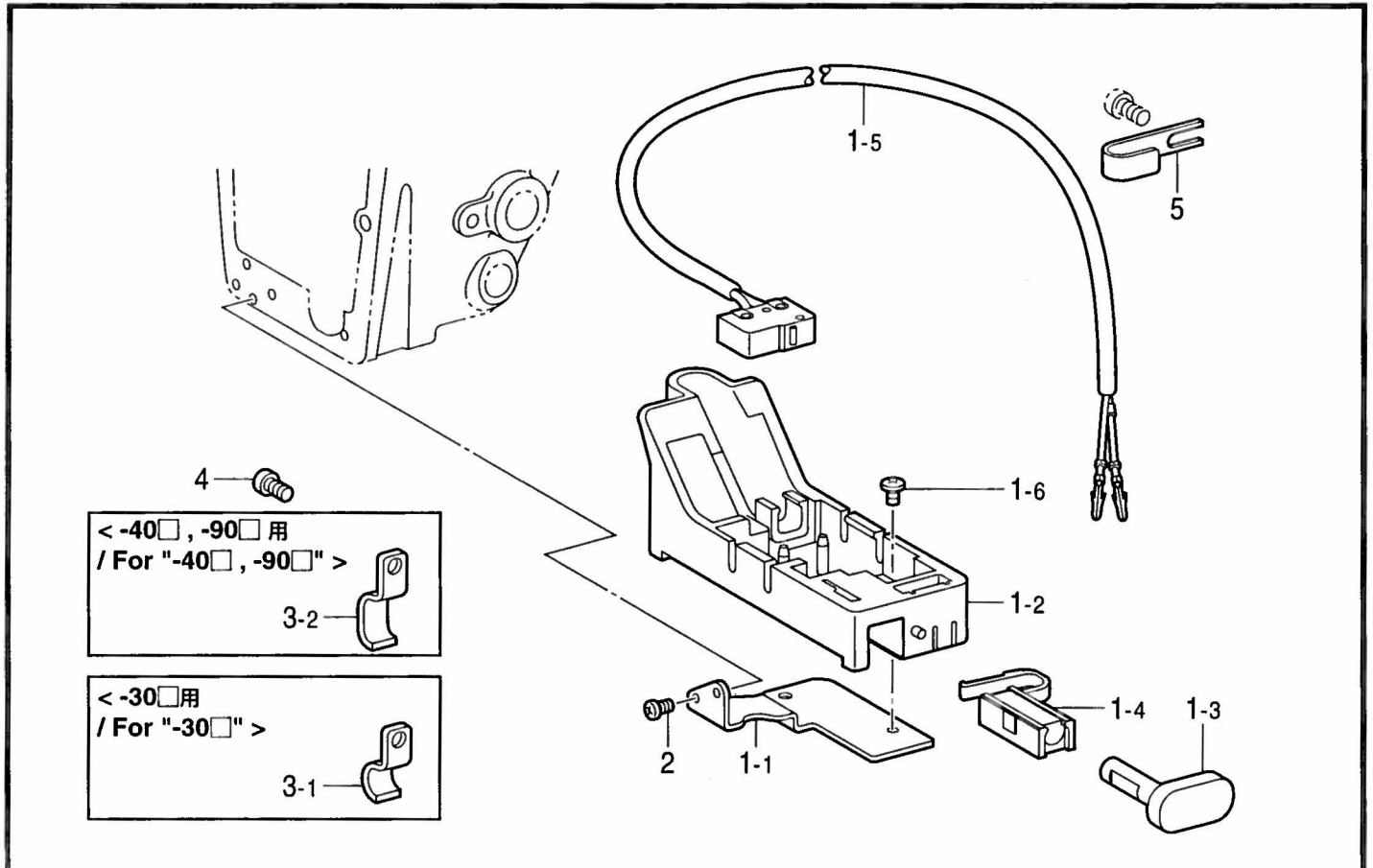
117-722-502

S. ヒザスイッチ関係 (B722, B724: -90□) / Knee switch mechanism (B722, B724: -90□)  
 / Knieschalter (B722, B724: -90□) / Mécanisme de interrupteur de genou (B722, B724: -90□)  
 / Mecanismo del conmutador de rodilla (B722, B724: -90□)



117-722-507

T. 逆転スイッチ関係 (B722, B724) / Quick reverse switch mechanism (B722, B724) / Umkehrschalter (B722, B724)  
 / Mécanisme de interrupteur de marche arrière rapide (B722, B724)  
 / Mecanismo del conmutador de inversión rápida (B722, B724)



117-722-508



S. ヒザスイッチ関係 (B722, B724: -90□) / Knee switch mechanism (B722, B724: -90□)  
 / Knieschalter (B722, B724: -90□) / Mécanisme de interrupteur de genou (B722, B724: -90□)  
 / Mecanismo del conmutador de rodilla (B722, B724: -90□)

| REF.NO.  | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS              | RM |
|----------|-----------|------|---------------|----------------------------|----|
| 1        | S07045009 | 1    | ヒザスイッチクミ      | KNEE SWITCH ASSY           |    |
| 1-1      | 142026003 | 1    | ヒザスイッチタテジク    | KNEE SWITCH SHAFT          |    |
| 1-2      | 142027001 | 1    | ヒザスイッチタテジクウケ  | KNEE SWITCH SHAFT BRACKET  |    |
| 1-3      | 100463001 | 1    | カクボルト7.94     | BOLT, SQUARE SM7.94        |    |
| 1-4      | 114967001 | 1    | ヒザアテストツハ      | STOPPER, K-LIFTER PLATE    |    |
| 1-5      | 110087001 | 1    | ボルト5.95       | BOLT, SM5.95X8             |    |
| 1-6      | S07027001 | 1    | ヒザスイッチトリツケイタ  | SETTING PLATE, K-LIFTER SW |    |
| 1-7      | 062401006 | 4    | ナベコ4X10       | SCREW, PAN M4X10           |    |
| 1-8      | 025040233 | 4    | ヒラザガネチユウ4     | WASHER, PLAIN M 4          |    |
| 1-9      | 028040243 | 4    | バネザガネ2-4      | WASHER, SPRING 2-4         |    |
| 1-10     | 021400164 | 4    | ナツト1シユ4       | NUT, 1 M4                  |    |
| 1-11     | S07030009 | 1    | スイッチコードクミ     | SWITCH & CORD ASSY         |    |
| 1-11-1   | S07031009 | 1    | フツトスイッチクミ     | FOOT SWITCH ASSY           |    |
| 1-11-1-1 | 143549000 | 2    | ヒンターミナルオス     | TERMINAL PIN, MALE         |    |
| 1-11-1-2 | 143548000 | 1    | ヒンターミナルメス     | TERMINAL PIN, FEMALE       |    |
| 1-11-2   | 146046000 | 2    | ナイロンコネクタ      | NYLON CONNECTOR            |    |
| 1-11-3   | 146194000 | 1    | ナイロンコネクタ      | NYLON CONNECTOR            |    |
| 1-12     | 149799000 | 1    | タイラツフS        | BEAD BAND, S               |    |
| 2        | 034422503 | 4    | +サラモクネジ4.1X25 | WOOD SCREW, FLAT M4.1X25   |    |
| 4        | S05981000 | 1    | Bコード100クミ2    | B-CORD ASSY, 100 (2)       |    |
| 4-1      | 143549000 | 2    | ヒンターミナルオス     | TERMINAL PIN, MALE         |    |
| 4-2      | 146046000 | 1    | ナイロンコネクタ      | NYLON CONNECTOR            |    |
|          |           |      |               |                            |    |
| 5        | S05982000 | 1    | <B722エフカモータ用> | <For "EFKA motor of B722"> |    |
| 5-1      | 143549000 | 1    | -----         | W-CORD ASSY, 100           |    |
| 5-2      | 143548000 | 1    | -----         | TERMINAL PIN, MALE         |    |
| 5-3      | 146194000 | 1    | -----         | TERMINAL PIN, FEMALE       |    |
|          |           |      |               | NYLON CONNECTOR            |    |

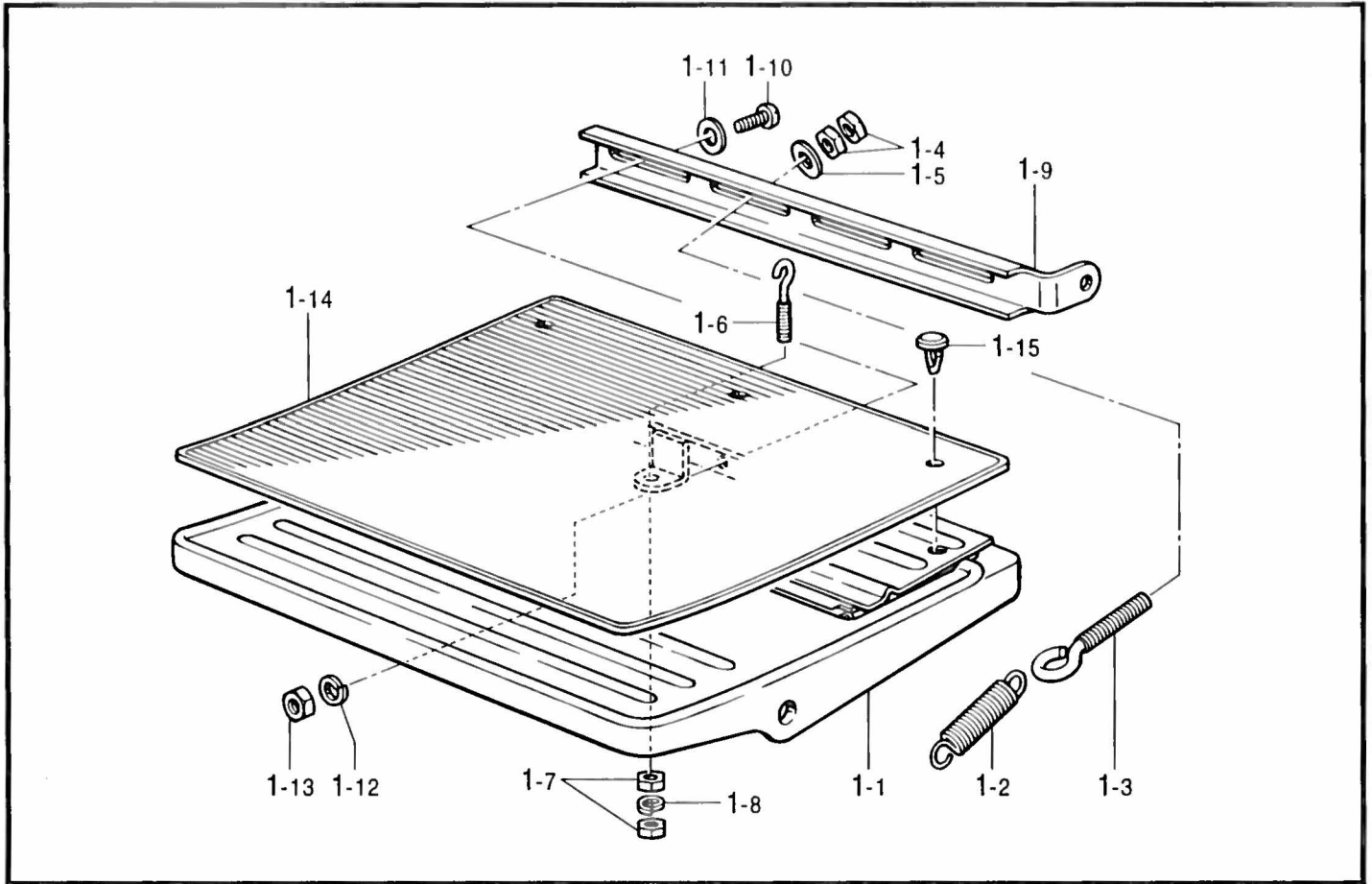
117-722-507

T. 逆転スイッチ関係 (B722, B724) / Quick reverse switch mechanism (B722, B724) / Umkehrschalter (B722, B724)  
 / Mécanisme de interrupteur de marche arrière rapide (B722, B724)  
 / Mecanismo del conmutador de inversión rápida (B722, B724)

| REF.NO. | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS                 | RM |
|---------|-----------|------|-----------------|-------------------------------|----|
| 1       | S45860001 | 1    | <DCモータ用>        | <For "DC motor">              |    |
| 1-5     | S32906000 | 1    | Rアクチュエータークミ     | REVERSE ACTUATOR ASSY         |    |
|         |           |      | Rスイッチクミ         | REVERSE SWITCH ASSY           |    |
| 1       | S45862001 | 1    | <B722エフカモータ用>   | <For "EFKA motor of B722">    |    |
| 1-5     | S32910000 | 1    | -----           | REVERSE ACTUATOR ASSY         |    |
|         |           |      | -----           | REVERSE SWITCH ASSY           |    |
| 1       | S45863001 | 1    | <B722エフカモータAC用> | <For "EFKA motor AC of B722"> |    |
| 1-5     | S32916000 | 1    | -----           | REVERSE ACTUATOR ASSY         |    |
|         |           |      | -----           | REVERSE SWITCH ASSY           |    |
|         |           |      |                 |                               |    |
| 1-1     | S45861001 | 1    | <共通部品>          | <Common parts>                |    |
| 1-2     | S32903000 | 1    | Rスイッチササエ        | REVERSE SWITCH SUPPORT        |    |
| 1-3     | S32904000 | 1    | Rスイッチダイ         | REVERSE SWITCH BRACKET        |    |
| 1-4     | S32905000 | 1    | アクチュエーター        | ACTUATOR                      |    |
| 1-5     | S32906000 | 1    | Rスイッチバネ         | SPRING, REVERSE SWITCH        |    |
| 1-6     | 060300606 | 1    | Rスイッチクミ         | REVERSE SWITCH ASSY           |    |
|         |           |      | バインド3X6         | SCREW, BIND M3X6              |    |
|         |           |      |                 |                               |    |
| 2       | 062670612 | 2    | ナベコ357-40X6     | SCREW, PAN SM3.57-40X6        |    |
|         |           |      |                 |                               |    |
| 3-1     | 140647101 | 2    | <-30□用>         | <For "-30□">                  |    |
|         |           |      | コードオサエ          | CORD HOLDER                   |    |
| 3-2     | S07327001 | 2    | <-40□, -90□用>   | <For "-40□ & -90□">           |    |
|         |           |      | コードオサエL         | CORD HOLDER, L                |    |
|         |           |      |                 |                               |    |
| 4       | 062670612 | 2    | ナベコ357-40X6     | SCREW, PAN SM3.57-40X6        |    |
| 5       | S02704001 | 1    | コードオサエ          | CORD HOLDER                   |    |

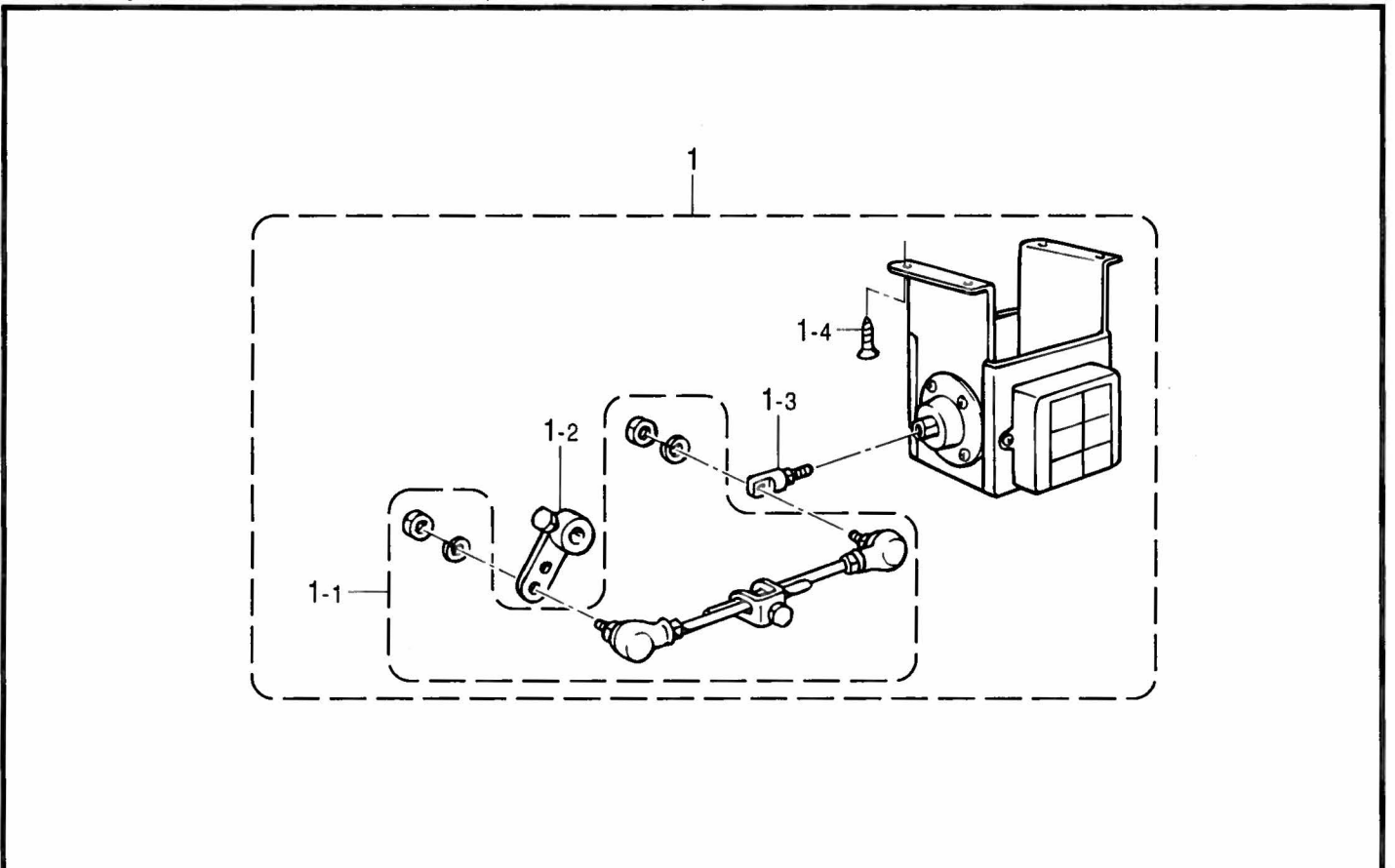
117-722-508





117-722-651

V1 . 電磁押工上げ関係 (B722, B724輸出用) / Presser foot lifting solenoid set (B722, B724: -90□)  
 / Solenoidsatz für die anhebung des stoffdruckerfußes (B722, B724: -90□)  
 / Conjunto aéreo del levantador del pie (B722, B724: -90□)  
 / Conjunto solenoide del levantador (B722, B724: -90□)



117-722-943

U. 踏板関係 (オプション部品) / Foot switch pedal mechanism (Option parts) / Fußbetätigung (Sonderzubehör)  
/ Mécanisme de la pédale (Pièces en option) / Mecanismo del pedal (Piezas opcionales)

| REF.NO. | CODE      | Q'TY | ヒンメイ        | NAME OF PARTS               | RM |
|---------|-----------|------|-------------|-----------------------------|----|
| 1       | 146175002 | 1    | フミイタソウクミ    | TREADLE ASSY                |    |
| 1-1     | 146176002 | 1    | フミイタクミ      | TREADLE ASSY                |    |
| 1-2     | 146178001 | 1    | フミイタヒキバネ    | SPRING                      |    |
| 1-3     | 140953001 | 1    | フミイタヒキバネカケ  | SPRING HOOK                 |    |
| 1-4     | 021500104 | 2    | ナツト1シユ5     | NUT, 1 M5                   |    |
| 1-5     | 025050233 | 1    | ヒラザガネチユウ5   | WASHER, PLAIN M 5           |    |
| 1-6     | 140947002 | 1    | ウワイタチヨウセツネジ | ADJUSTING SCREW             |    |
| 1-7     | 212251001 | 2    | トクナツト4X5    | NUT, M4X5                   |    |
| 1-8     | 028040243 | 1    | バネザガネ2-4    | WASHER, SPRING 2-4          |    |
| 1-9     | 140954002 | 1    | レンカントリツケウデ  | SETTING ARM, CONNECTING ROD |    |
| 1-10    | 062061606 | 2    | ナベコ6X16     | SCREW, PAN M6X16            |    |
| 1-11    | 025060236 | 2    | ヒラザガネチユウ6   | WASHER, PLAIN M 6           |    |
| 1-12    | 028060242 | 2    | バネザガネ2-6    | WASHER, SPRING 2-6          |    |
| 1-13    | 021060206 | 2    | 2シユナツト6     | NUT, 2 M6                   |    |
| 1-14    | 109268001 | 1    | フミイタカバー     | TREADLE COVER               |    |
| 1-15    | 146358001 | 3    | クリツフ6       | CLIP, 6                     |    |

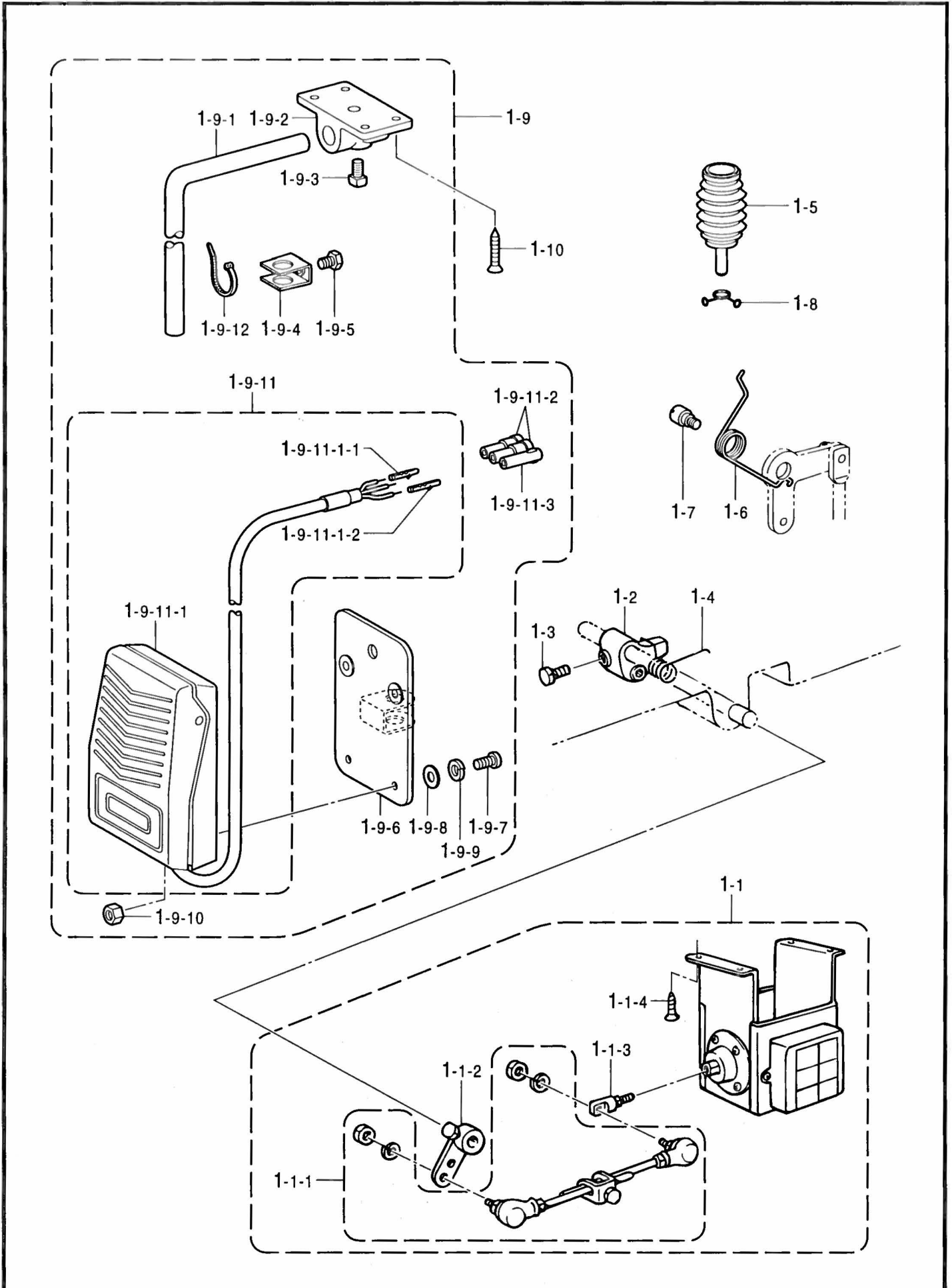
117-722-651

V1. 電磁押エ上げ関係 (B722, B724輸出用) / Presser foot lifting solenoid set (B722, B724: -90□)  
/ Solenoidsatz für die anhebung des stoffdrückerfußes (B722, B724: -90□)  
/ Conjunto aéreo del levantador del pie (B722, B724: -90□)  
/ Conjunto solenoide del levantador (B722, B724: -90□)

| REF.NO. | CODE      | Q'TY | ヒンメイ                                      | NAME OF PARTS   | RM |
|---------|-----------|------|---|---|----|
| 1       | 183962151 | 1    | <輸出用 B722-90□><br><輸出用 B724-90□><br>----- | <For "B722-90□ of export"><br><For "B724-90□ of export"><br>P-FOOT LIFTER SOLENOID SET, 4 |    |
| 1-1     | S42198051 | 1    | -----                                     | PRESSER FOOT LIFTER ROD ASSY  |    |
| 1-2     | S42199051 | 1    | -----                                     | P-FOOT LIFTER LEVER ASSY  |    |
| 1-3     | S41955051 | 1    | -----                                     | ROD JOINT ASSY  |    |
| 1-4     | S42200051 | 4    | -----                                     | WOOD SCREW  |    |
| 1       | 183963151 | 1    | <B722エフカモータ用><br>-----                    | <For "EFKA motor of B722"><br>P-FOOT LIFTER SOLENOID SET, 5                               |    |
| 1-1     | S42198051 | 1    | -----                                     | PRESSER FOOT LIFTER ROD ASSY  |    |
| 1-2     | S42199051 | 1    | -----                                     | P-FOOT LIFTER LEVER ASSY  |    |
| 1-3     | S41955051 | 1    | -----                                     | ROD JOINT ASSY  |    |
| 1-4     | S42200051 | 4    | -----                                     | WOOD SCREW  |    |

117-722-943

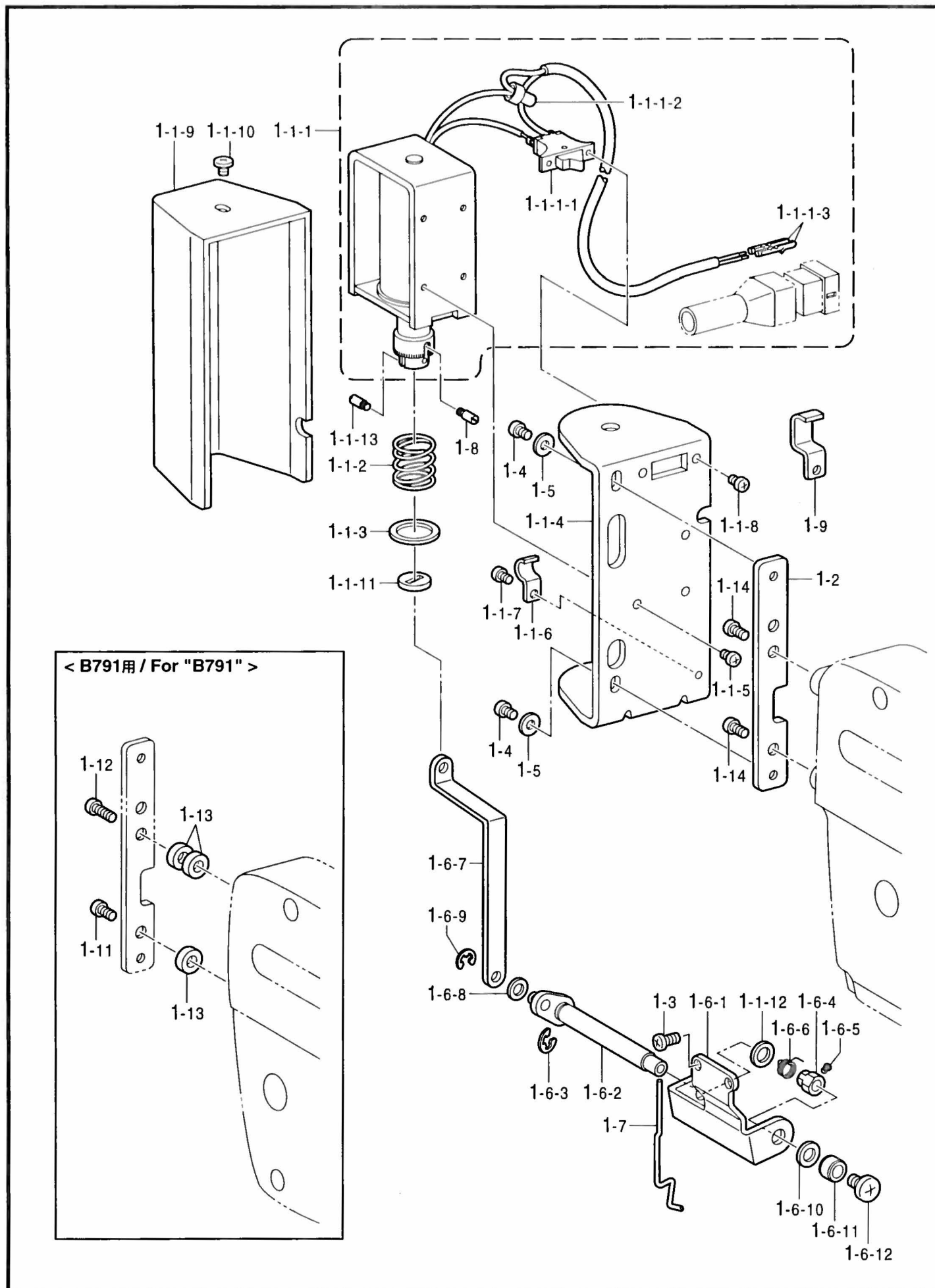
V2 . 電磁押エ上げ関係 (B722, B724: オプション部品) / Presser foot lifting solenoid set (B722, B724: Option parts)  
 / Solenoidsatz für anhebung des stoffdrückerfußes (B722, B724: Sonderzubehör)  
 / Conjunto aéreo del levantador del pie (B722, B724: Pièces en option)  
 / Conjunto solenoide del levantador (B722, B724: Piezas opcionales)





V2. 電磁押エ上ゲ関係 (B722, B724: オプション部品) / Presser foot lifting solenoid set (B722, B724: Option parts)  
 / Solenoidsatz für die anhebung des stoffdrückerfußes (B722, B724: Sonderzubehör)  
 / Conjunto aéreo del levantador del pie (B722, B724: Pièces en option)  
 / Conjunto solenoide del levantador (B722, B724: Piezas opcionales)

| REF.NO.    | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|------------|-----------|------|---------------|--------------------------------|----|
|            |           |      | <国内立作業用>      | <For use in Japanese>          |    |
| 1          | 183969001 | 1    | デンジオサエセット1T   | -----                          |    |
| 1-1        | 183961151 | 1    | デンジオサエセットT    | -----                          |    |
|            |           |      | <輸出用>         | <For Export>                   |    |
| 1          | 183967001 | 1    | -----         | P-FOOT LIFTER SOLENOID SET, 1D |    |
| 1-1        | 183962151 | 1    | -----         | P-FOOT LIFTER SOLENOID SET, 4  |    |
|            |           |      | <B722エフカモータ用> | <For "EFKA motor of B722">     |    |
| 1          | 183968001 | 1    | -----         | P-FOOT LIFTER SOLENOID SET, 1E |    |
| 1-1        | 183963151 | 1    | -----         | P-FOOT LIFTER SOLENOID SET, 5  |    |
| 1-1-1      | S42198051 | 1    | オサエアゲロッドクミ    | PRESSER FOOT LIFTER ROD ASSY   |    |
| 1-1-2      | S42199051 | 1    | オサエアゲレバークミ    | P-FOOT LIFTER LEVER ASSY       |    |
| 1-1-3      | S41955051 | 1    | ロッドツギテクミ      | ROD JOINT ASSY                 |    |
| 1-1-4      | S42200051 | 4    | モクネジ          | WOOD SCREW                     |    |
| 1-2        | S02595101 | 1    | オサエアゲリンク      | PRESSER FOOT LIFTER LINK       |    |
| 1-3        | 146367001 | 1    | ボルト5.95       | BOLT, SM5.95                   |    |
| 1-4        | S02596001 | 1    | ネジリバネ         | SPRING, TWIST                  |    |
| 1-5        | S16250001 | 1    | ヒザアゲオシホウクミ    | KNEE LIFTER COMPLYING BAR ASSY |    |
| 1-6        | 154347001 | 1    | ヒザアゲレバーバネ     | SPRING                         |    |
| 1-7        | S31010001 | 1    | ダンジク6.35      | SHOULDER SCREW, SM6.35         |    |
| 1-8        | S07015001 | 1    | ブーツクリップ       | CLIP                           |    |
|            |           |      | <国内用膝スイッチ付>   | <For use in Japanese>          |    |
| 1          | 183970001 | 1    | デンジオサエセット1S   | -----                          |    |
| 1-1        | 183961151 | 1    | デンジオサエセットT    | -----                          |    |
| 1-1-1      | S42198051 | 1    | オサエアゲロッドクミ    | -----                          |    |
| 1-1-2      | S42199051 | 1    | オサエアゲレバークミ    | -----                          |    |
| 1-1-3      | S41955051 | 1    | ロッドツギテクミ      | -----                          |    |
| 1-1-4      | S42200051 | 4    | モクネジ          | -----                          |    |
| 1-2        | S02595101 | 1    | オサエアゲリンク      | -----                          |    |
| 1-3        | 146367001 | 1    | ボルト5.95       | -----                          |    |
| 1-4        | S02596001 | 1    | ネジリバネ         | -----                          |    |
| 1-5        | S16250001 | 1    | ヒザアゲオシホウクミ    | -----                          |    |
| 1-6        | 154347001 | 1    | ヒザアゲレバーバネ     | -----                          |    |
| 1-7        | S31010001 | 1    | ダンジク6.35      | -----                          |    |
| 1-8        | S07015001 | 1    | ブーツクリップ       | -----                          |    |
| 1-9        | S07045009 | 1    | ヒザスイッチクミ      | -----                          |    |
| 1-1-1      | 142026003 | 1    | ヒザスイッチタテジク    | -----                          |    |
| 1-9-2      | 142027001 | 1    | ヒザスイッチタテジクウケ  | -----                          |    |
| 1-9-3      | 100463001 | 1    | カクボルト7.94     | -----                          |    |
| 1-9-4      | 114967001 | 1    | ヒザアテストツハ      | -----                          |    |
| 1-9-5      | 110087001 | 1    | ボルト5.95       | -----                          |    |
| 1-9-6      | S07027001 | 1    | ヒザスイッチトリツケイタ  | -----                          |    |
| 1-9-7      | 062401006 | 4    | ナベコ4X10       | -----                          |    |
| 1-9-8      | 025040233 | 4    | ヒラザガネチユウ4     | -----                          |    |
| 1-9-9      | 028040243 | 4    | バネザガネ2-4      | -----                          |    |
| 1-9-10     | 021400164 | 4    | ナツト1シユ4       | -----                          |    |
| 1-9-11     | S07030009 | 1    | スイッチコードクミ     | -----                          |    |
| 1-9-11-1   | S07031009 | 1    | フツトスイッチクミ     | -----                          |    |
| 1-9-11-1-1 | 143549000 | 2    | ヒンターミナルオス     | -----                          |    |
| 1-9-11-1-2 | 143548000 | 1    | ヒンターミナルメス     | -----                          |    |
| 1-9-11-2   | 146046000 | 2    | ナイロンコネクタ      | -----                          |    |
| 1-9-11-3   | 146194000 | 1    | ナイロンコネクター     | -----                          |    |
| 1-9-12     | 149799000 | 1    | タイラツフS        | -----                          |    |
| 1-10       | 034422503 | 4    | +サラモクネジ4.1X25 | -----                          |    |

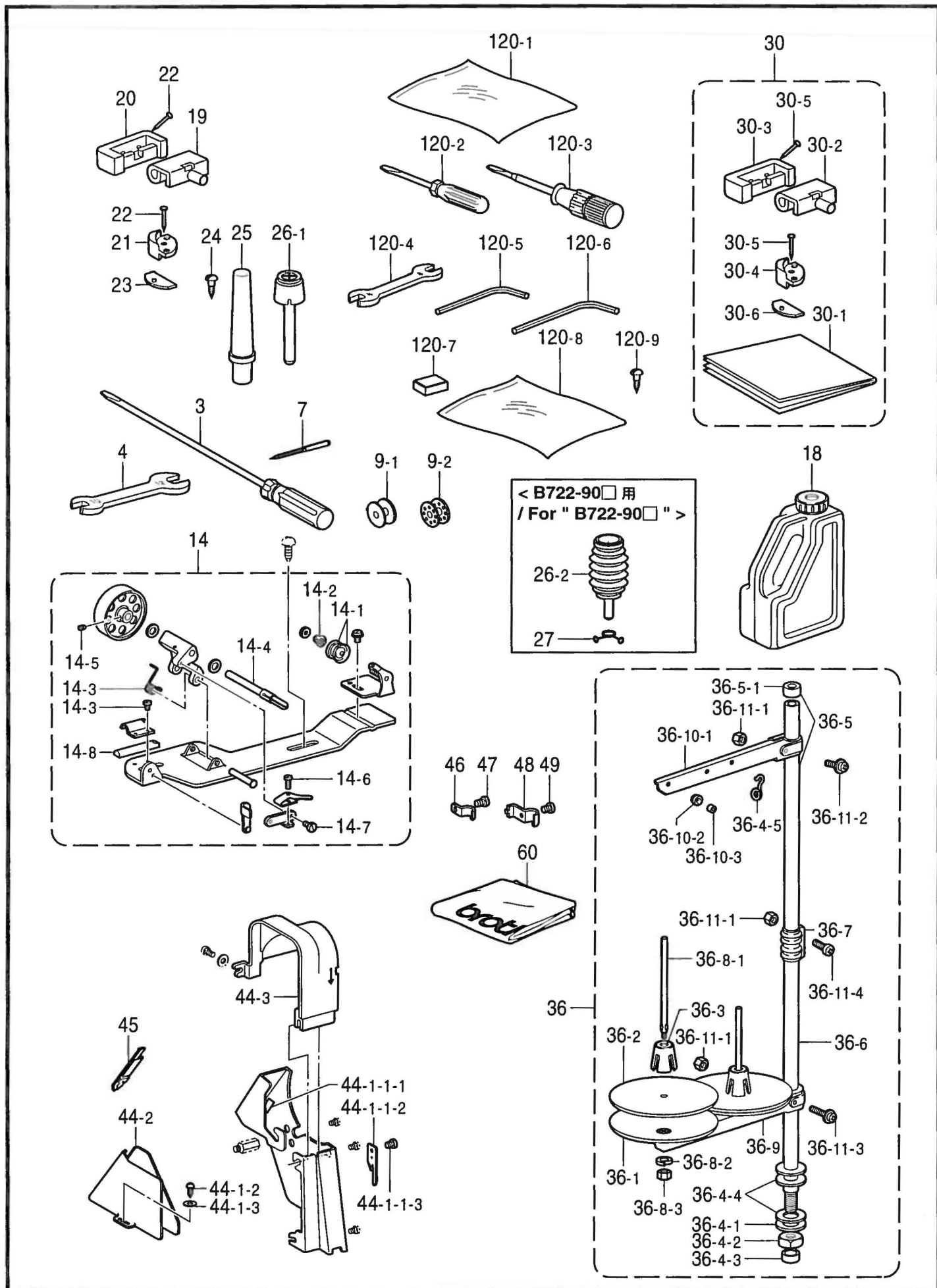




W.糸払イセット関係 (B722, B724: オプション部品) / Thread wiper set (B722, B724: Option parts)  
 / Fadenspannvorrichtung (B722, B724: Sonderzubehör) / Mécanisme de tire-fil (B722, B724: Pièces en option)  
 / Mecanismo del limpiador de hilo (B722, B724: Piezas opcionales)

| REF.NO. | CODE      | Q'TY | ヒンメイ                         | NAME OF PARTS                                 | RM |
|---------|-----------|------|------------------------------|---|----|
| 1       | 183887301 | 1    | イトハライセット                     | THREAD WIPER SET                              |    |
| 1-1     | 183882101 | 1    | イトハライクミ                      | THREAD WIPER ASSY                             |    |
| 1-1-1   | S41202051 | 1    | イトハライソレノイドクミ                 | THREAD WIPER SOLENOID ASSY                    |    |
| 1-1-1-1 | S02664051 | 1    | イトハライスイツチ                    | THREAD WIPER SWITCH                           |    |
| 1-1-1-2 | S02665050 | 1    | ヘイタンセツゾクシ                    | CONNECTOR                                     |    |
| 1-1-1-3 | 143549050 | 2    | ヒンターミナルオス                    | TERMINAL PIN, MALE                            |    |
| 1-1-2   | S41206001 | 1    | イトハライバネ                      | SPRING, THREAD WIPER                          |    |
| 1-1-3   | S41205001 | 1    | ヒラザガネ                        | WASHER, PLAIN                                 |    |
| 1-1-4   | S25449201 | 1    | ソレノイドトリツケイタ                  | SETTING PLATE, SOLENOID                       |    |
| 1-1-5   | 062300616 | 3    | ナベコM3X6                      | SCREW, PAN M3X6                               |    |
| 1-1-6   | 140647101 | 1    | コードオサエ                       | CORD HOLDER                                   |    |
| 1-1-7   | 062300616 | 1    | ナベコM3X6                      | SCREW, PAN M3X6                               |    |
| 1-1-8   | 062300616 | 2    | ナベコM3X6                      | SCREW, PAN M3X6                               |    |
| 1-1-9   | S33610001 | 1    | ソレノイドカバー                     | SOLENOID COVER                                |    |
| 1-1-10  | 060400516 | 1    | バインドM4X5                     | SCREW, BIND M4X5                              |    |
| 1-1-11  | S41207000 | 1    | スペーサゴム                       | SPACER RUBBER                                 |    |
| 1-1-12  | 149097000 | 1    | シヨウオンシート                     | SILENT SHEET                                  |    |
| 1-1-13  | S25456001 | 2    | フランジャピン                      | PLUNGER PIN                                   |    |
| 1-2     | S33609101 | 1    | ソレノイドトリツケダイ                  | SETTING PLATE, SOLENOID                       |    |
| 1-3     | 062681012 | 2    | ナベコ437-40X10                 | SCREW, PAN SM4.37-40X10                       |    |
| 1-4     | 062400616 | 2    | ナベコM4X6                      | SCREW, PAN M4X6                               |    |
| 1-5     | 026040236 | 2    | ヒラザガネミガキ4                    | WASHER, PLAIN 4                               |    |
| 1-6     | 183888001 | 1    | イトハライジククミ                    | THREAD WIPER SHAFT ASSY                       |    |
| 1-6-1   | S03299009 | 1    | イトハライジクウケイタ                  | THREAD WIPER SHAFT PLATE                      |    |
| 1-6-2   | S34123101 | 1    | イトハライクランククミ                  | THREAD WIPER CRANK ASSY                       |    |
| 1-6-3   | 048040342 | 1    | トメワE4                        | RETAINING RING, E4                            |    |
| 1-6-4   | S25454001 | 1    | セツトカラー                       | SET SCREW COLLAR                              |    |
| 1-6-5   | S25279001 | 1    | アタマトメクホミ M35-5               | SET SCREW, (CP) M3.5-5                        |    |
| 1-6-6   | S02678001 | 1    | ワイパーバネ                       | SPRING  |    |
| 1-6-7   | S03302009 | 1    | イトハライロツド                     | THREAD WIPER ROD                              |    |
| 1-6-8   | 110735002 | 1    | ザガネ                          | WASHER  |    |
| 1-6-9   | 048030342 | 1    | ドメワE3                        | RETAINING RING, E3                            |    |
| 1-6-10  | S03677001 | 1    | ザガネ                          | WASHER  |    |
| 1-6-11  | 146288001 | 1    | イトハライジクカラー                   | COLLAR, THREAD WIPER STUD                     |    |
| 1-6-12  | 060400516 | 1    | バインドM4X5                     | SCREW, BIND M4X5                              |    |
| 1-7     | S45916000 | 1    | イトハライ                        | THREAD WIPER                                  |    |
| 1-8     | S25456001 | 1    | フランジャピン                      | PLUNGER PIN                                   |    |
| 1-9     | 142268001 | 3    | コードオサエL                      | CORD HOLDER, L                                |    |
| 1-10    | 062681012 | 1    | <B791用><br>ナベコ437-40X10      | <For "B791"><br>SCREW, PAN SM4.37-40X10       |    |
| 1-11    | 062681612 | 1    | ナベコ437-40X16                 | SCREW, PAN SM4.37-40X16                       |    |
| 1-12    | S03303001 | 3    | カラー                          | COLLAR  |    |
| 1-13    | 062680812 | 2    | <B722, B724用><br>ナベコ437-40X8 | <For "B722 & B724"><br>SCREW, PAN SM4.37-40X8 |    |





Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO. | CODE      | Q'TY | ヒンメイ  | NAME OF PARTS  | RM |
|---------|-----------|------|---|--|----|
| 3       | S17774001 | 1    | ネジマワシ4.7X250  | SCREW DRIVER, 4.7X250  |    |
| 4       | 107780001 | 1    | スハナ10X12  | WRENCH, 10X12  |    |
| 7       | 100265434 | 1    | <B721-3, B722-□03用><br>ミシンハリDBX1#14クミ   | <For "B721-3 & B722-□03"><br>NEEDLE ASSY, DBX1 (#14)   |    |
| 7       | 107415414 | 1    | ミシンハリDPX5#14クミ  | NEEDLE ASSY, DPX5 (#14)  |    |
| 7       | 100265442 | 1    | <B721-5, B722-□05用><br><B723, B724-□05用><br>ミシンハリDBX1#22クミ                      | <For "B721-5 & B722-□05"><br><For "B723 & B724-□05"><br>NEEDLE ASSY, DBX1 (#22)                                    |    |
| 7       | 107415422 | 1    | ミシンハリDPX5#22クミ  | NEEDLE ASSY, DPX5 (#22)  |    |
| 9-1     | 146290001 | 3    | <B721-3用><br><B722-□03, -□05用><br>ボビン   | <For "B721-3"><br><For "B722-□03 & B722-□05"><br>BOBBIN  |    |
| 9-2     | 117132001 | 3    | <B721-5用><br>ボビン  | <For "B721-5"><br>BOBBIN   |    |
| 9-3     | 117061001 | 3    | <B723用><br>ボビン  | <For "B723"><br>BOBBIN   |    |
| 9-4     | 159794001 | 3    | <B724用><br>ボビン  | <For "B724"><br>BOBBIN   |    |
| 14      | S14420110 | 1    | イトマキクミ  | BOBBIN WINDER ASSY   |    |
| 14-1    | 145446003 | 2    | イトチヨウシサラ  | TENSION DISC   |    |
| 14-2    | 100401001 | 1    | イトチヨウシバネ  | TENSION SPRING   |    |
| 14-3    | S14423001 | 1    | イトマキジクウケカエリバネ   | SPRING   |    |
| 14-4    | S15133001 | 1    | イトマキジク  | BOBBIN WINDER SHAFT  |    |
| 14-5    | 151602002 | 1    | トメネジ4.37  | SET SCREW, SM4.37  |    |
| 14-6    | 100657001 | 1    | シメネジ3.18  | SCREW, SM3.18  |    |
| 14-7    | 100659001 | 1    | ダンネジ3.18  | SHOULDER SCREW, SM3.18   |    |
| 14-8    | 100662001 | 1    | イトマキクルマカイテンドメ   | STOPPER, B-WINDER WHEEL  |    |
| 14-9    | S39086001 | 1    | ナベコ357-40X3.5   | SCREW, PAN SM3.57-40X3.5   |    |
| 18      | 154702101 | 1    | オイルタンク  | OIL TANK   |    |
| 19      | 143882001 | 2    | <国内用><br>トウブヒンジ   | <For use in Japanese><br>-----   |    |
| 20      | 146003109 | 4    | トウブシキゴム   | -----  |    |
| 21      | 143910009 | 2    | トウブヒンジウケゴム  | -----  |    |
| 22      | 109714000 | 8    | クギ  | -----  |    |
| 23      | 146004001 | 4    | オイルハンクシヨン   | -----  |    |
| 24      | 100666002 | 2    | マルモクネジ5.5X20  | -----  |    |
| 25      | 100477009 | 1    | マクラ   | HEAD REST  |    |
| 26-1    | S09634000 | 1    | <B721, B723用><br><B722-10□, -30□, -40□用><br><B724-10□, -30□, -40□用><br>ヒザアゲオシボウ | <For "B721 & B723"><br><For "B722-10□, -30□ & -40□"><br><For "B724-10□, -30□ & -40□"><br>KNEE LIFTER COMPLYING BAR |    |
| 26-2    | S16250001 | 1    | <B722-90□, B724-90□用><br>ヒザアゲオシボウクミ   | <For "B722-90□ & B724-90□"><br>KNEE LIFTER COMPLYING BAR ASSY  |    |
| 27      | S07015001 | 1    | ブーツクリツフ   | CLIP   |    |

117-722-910

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◎ Los detalles des accesorios incluidos pueden variar.



## Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS                 | RM |
|---------|-----------|------|--------------|-------------------------------|----|
|         |           |      | <輸出用>        | <For Export>                  |    |
| 30      | 181294009 | 1    | ラバーヒンジクミ     | RUBBER & HINGE ASSY           |    |
| 30-1    | 144615001 | 1    | テーブルアナカコウズ   | TABLE SHEET                   |    |
| 30-2    | 143882001 | 2    | トウブヒンジ       | HEAD HINGE                    |    |
| 30-3    | 143910009 | 2    | トウブヒンジウケゴム   | RUBBER CUSHION                |    |
| 30-4    | 146003109 | 4    | トウブシキゴム      | HEAD CUSHION                  |    |
| 30-5    | 109714000 | 8    | クギ           | NAIL                          |    |
| 30-6    | 146004001 | 4    | オイルハンクシヨン    | OIL PAN CUSHION               |    |
| 36      | S02763302 | 1    | イトタテダイクミ2DR  | COTTON STAND ASSY, 2DR        |    |
| 36-1    | 150180001 | 2    | ウケザラ         | SPOOL STAND BASE              |    |
| 36-2    | 150182000 | 2    | スフールマット      | SPOOL MAT                     |    |
| 36-3    | 126863001 | 2    | スフールクツシヨン    | SPOOL CUSHION                 |    |
| 36-4    | S02777001 | 1    | ハイフDネジセットB   | PIPE (D) SCREW SET, B         |    |
| 36-4-1  | 150206002 | 1    | ヒラザガネ16      | WASHER, PLAIN 16              |    |
| 36-4-2  | S38648001 | 1    | 6カクナツトU5/8   | NUT, U5/8-28                  |    |
| 36-4-3  | 150174000 | 1    | コラムキャツフ      | COLUMN CAP                    |    |
| 36-4-4  | S01005000 | 2    | イトタテゴム       | RUBBER WASHER                 |    |
| 36-4-5  | S02747101 | 1    | イトカケバネ       | SPRING                        |    |
| 36-5    | S40640001 | 1    | コラムハイフキャツフツキ | COLUMN PIPE W/CAP             |    |
| 36-5-1  | 150174000 | 1    | コラムキャツフ      | COLUMN CAP                    |    |
| 36-6    | 156112003 | 1    | コラムハイフD      | COLUMN PIPE, D                |    |
| 36-7    | 150173003 | 1    | コラムジョイント     | COLUMN JOINT                  |    |
| 36-8    | S21798001 | 2    | スフールネジセット    | SPOOL SCREW SET               |    |
| 36-8-1  | 150179002 | 2    | スフールジクB      | SPOOL SHAFT, B                |    |
| 36-8-2  | 028050246 | 2    | バネザガネ2.5     | WASHER, SPRING 2-5            |    |
| 36-8-3  | 021500106 | 2    | 1シユナツト5      | NUT, 1 M5                     |    |
| 36-9    | S02778002 | 1    | スフールホルダー2    | SPOOL HOLDER, 2               |    |
| 36-10   | S02786002 | 1    | スレツドハンガークミ2  | THREAD HANGER ASSY, 2         |    |
| 36-10-1 | S02787002 | 1    | スレツドハンガー2    | THREAD HANGER, 2              |    |
| 36-10-2 | 150183000 | 2    | イトカケハンガーダイ   | THREAD HANGER BASE            |    |
| 36-10-3 | 142990001 | 2    | スレツドブツシュ     | THREAD BUSH                   |    |
| 36-11   | S40641001 | 1    | スフールジクネジセットA | SPOOL SCREW SET, A            |    |
| 36-11-1 | 021500106 | 4    | 1シユナツト5      | NUT, 1 M5                     |    |
| 36-11-2 | S37038001 | 1    | ナベコヒラザ5X14   | SCREW, PAN (S/P WASHER) M5X14 |    |
| 36-11-3 | S37037001 | 1    | ナベコヒラザ5X32   | SCREW, PAN (S/P WASHER) M5X32 |    |
| 36-11-4 | 062501406 | 2    | ナベコ5X14      | SCREW, PAN M5X14              |    |
| 44-1    | 183658309 | 1    | ベルトカバークミA    | BELT COVER ASSY, A            |    |
| 44-1-1  | S15172109 | 1    | ベルトカバー       | BELT COVER                    |    |
| 44-1-2  | 100257010 | 1    | シメネジ3.57     | SCREW, SM3.57X6               |    |
| 44-1-3  | 100666002 | 2    | マルモクネジ5.5X20 | WOOD SCREW, ROUND M5.5X20     |    |
| 44-1-4  | 025750132 | 2    | ヒラザガネシヨウ5.56 | WASHER, PLAIN S 5.56          |    |
| 44-2    | S14428009 | 1    | ベルトカバーD      | BELT COVER, D                 |    |
| 44-3    | S37161021 | 1    | ベルトカバーUC     | BELT COVER, UC                |    |
| 45      | S37264001 | 1    | ベルトカバーDフタS   | LID, S B-COVER (S)            |    |

117-722-910

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◎ Los detalles de accesorios incluidos pueden variar.



Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO. | CODE      | Q'TY | ヒンメイ                | NAME OF PARTS                    | RM |
|---------|-----------|------|---------------------|----------------------------------|----|
| 48      | 145597001 | 1    | <B722エフカモータ用>       | <For "EFKA motor of B722" >      |    |
| 49      | 062680812 | 1    | -----               | CORD STOPPER                     |    |
|         |           |      | -----               | SCREW, PAN SM4.37-40X8           |    |
| 60      | 144222001 | 1    | <輸出用>               | <For Export>                     |    |
|         |           |      | -----               | HEAD COVER                       |    |
| 63      | 157170101 | 1    | <B722, B724 DCモータ用> | <For "DC motor of B722 & B724" > |    |
|         |           |      | コードホルダC             | CORD HOLDER, C                   |    |
| 120     | 183753101 | 1    | <国内用>               | <For use in Japanese>            |    |
| 120-1   | 142443001 | 1    | ハーツクミ               | -----                            |    |
| 120-2   | 118837001 | 1    | ネジマワシ1.9X52         | -----                            |    |
| 120-3   | 100887001 | 1    | ネジマワシ3.4X70         | -----                            |    |
| 120-4   | 146049001 | 1    | スバナ8X9              | -----                            |    |
| 120-5   | 142721001 | 1    | 6カクボウスハナ2           | -----                            |    |
| 120-6   | 112525000 | 1    | 6カクボウスハナ3           | -----                            |    |
| 120-7   | 100666002 | 2    | シユウジンマグネット          | -----                            |    |
|         |           |      | マルモクネジ5.5X20        | -----                            |    |
| 120     | 183846101 | 1    | <輸出用>               | <For Export>                     |    |
| 120-1   | 142443001 | 1    | -----               | PARTS ASSY                       |    |
| 120-2   | 118837001 | 1    | -----               | SCREW DRIVER, 1.9X52             |    |
| 120-3   | 100887001 | 1    | -----               | SCREW DRIVER, 3.4X70             |    |
| 120-4   | 146049001 | 1    | -----               | WRENCH, 8X9                      |    |
| 120-6   | 112525000 | 1    | -----               | HEXAGONAL WRENCH, 2              |    |
| 120-7   | 100666002 | 2    | -----               | MAGNET                           |    |
|         |           |      |                     | WOOD SCREW, ROUND M5.5X20        |    |

117-722-910

◎ 付属品の明細は変更することがあります。

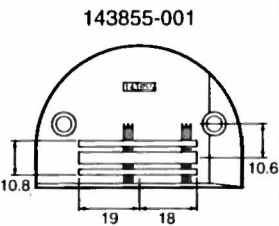
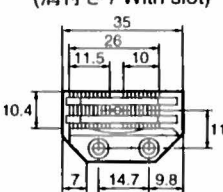
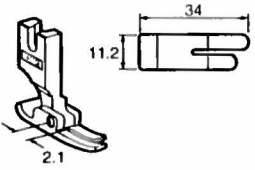
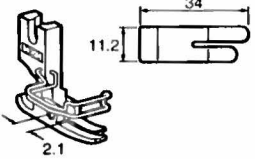
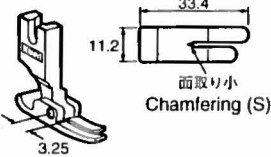
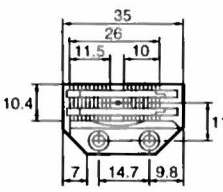
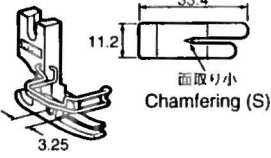
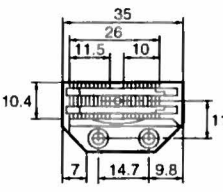
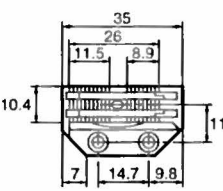
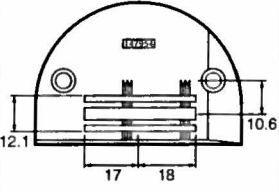
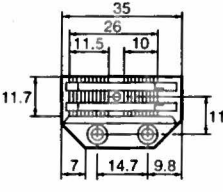
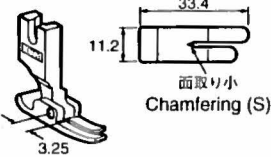
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Ga1 . ゲージ部品一覧表 (B721, B722) / Gauge parts List (B721, B722) / Lehrenliste (B721, B722) / Liste des Pièces decartment (B721, B722) / Lista d'ePiezas de calibradores (B721, B722)

| 仕様<br>Specification  | 針板<br>Needle plate   |  | 送り歯<br>Feed dog   | 押工組<br>Presser foot assy  |   |  |   |
|--|--|--|---|---|---|--|---|
|  | Mark   | T  |   | P   | o   | H  |   |
| 中厚物用<br>Medium-weight materials  | 143855   | <br>143855-001                              | ★ S01158-001<br>(溝付き / With slot)  | <br>141158-101 | <br>S36910-001 | <br>147703-101<br>面取り小<br>Chamfering (S) |   |
|  |  |  | S03357-001                         |   |   |  | <br>S36911-001<br>面取り小<br>Chamfering (S) |
|  |  |  | 159521-001                        |   |   |  |   |
|  |  |  | 159522-001                       |   |   |  |   |
| 147954 <br>147954-001 | 159914-001  | <br>147703-101<br>面取り小<br>Chamfering (S) |   |   |   |  |   |

177-721. 722

- ◎★印はスタンダード専用の送り歯です。  
糸切り用を使用すると、固定歯が送り歯にあたりますので使用しないで下さい。
- ◎Parts marked with a star are feed dogs for standard machines only.  
Use with thread trimming machines will cause the fixed knife to strike the feed dog. Avoid such use.
- ◎Die mit einem Asteriskus bezeichneten Transporteure sind nur für Standardmaschinen geeignet.  
Bei Maschinen mit Fadenabschneider berührt das feststehende Messer den Transporteur.
- ◎Les pièces portant une astérisque correspondent aux griffes d'entraînement pour les machines standard uniquement.  
Si elles sont utilisés avec une machine avec coupe-fils, le couteau fixe heurtera le griffe d'entraînement. Eviter une telle utilisation.
- ◎Las piezas con asterisco corresponden a los alimentadores para máquinas de coser básicas.  
Si se las usa en máquinas con cortahilos la cuchilla fija golpeará el alimentador. No se debe usar en estos casos.

Ga2 . ゲージ部品一覧表 (B721, B722) / Gauge parts List (B721, B722) / Lehrenliste (B721, B722) / Liste des Pièces decartment (B721, B722) / Lista d'ePiezas de calibradores (B721, B722)

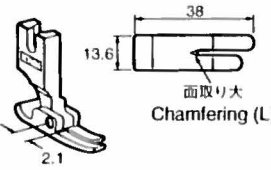
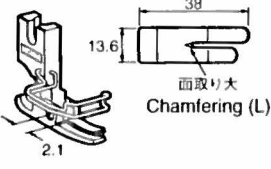

| 仕様<br>Specification             | 針板<br>Needle plate |            | 送り歯<br>Feed dog                 | 押工組<br>Presser foot assy          |      |            |   |            |
|---------------------------------|--------------------|------------|---------------------------------|-----------------------------------|------|------------|---|------------|
|                                 | Mark               | T          |                                 | P                                 | φ    | H          |   |            |
| 中厚物用<br>Medium-weight materials | 143857             | 143857-001 | 3.2                             | ★ S01159-001<br>(溝付き / With slot) | 1.15 | φ2         | 7 | 141158-101 |
|                                 |                    |            |                                 |                                   |      |            |   |            |
|                                 | 159523-001         |            | S01160-001<br>(溝付き / With slot) |                                   |      | S36910-001 |   |            |
|                                 | 148300             | 148300-001 | 3.2                             | S01160-001<br>(溝付き / With slot)   |      | φ2         |   | 147703-101 |
|                                 |                    |            |                                 |                                   |      |            |   | S36911-001 |

177-721, 722

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- ◎Parts marked with a star are feed dogs for standard machines only.  
Use with thread trimming machines will cause the fixed knife to strike the feed dog. Avoid such use.
- ◎Die mit einem Asteriskus bezeichneten Transporteure sind nur für Standardmaschinen geeignet.  
Bei Maschinen mit Fadenabschneider berührt das feststehende Messer den Transporteur.
- ◎Les pièces portant une astérisque correspondent aux griffes d'entraînement pour les machines standard uniquement.  
Si elles sont utilisés avec une machine avec coupe-fils, le couteau fixe heurtera le griffe d'entraînement. Eviter une telle utilisation.
- ◎Las piezas con asterisco corresponden a los alimentadores para máquinas de coser básicas.  
Si se las usa en máquinas con cortahilos la cuchilla fija golpeará el alimentador. No se debe usar en estos casos.

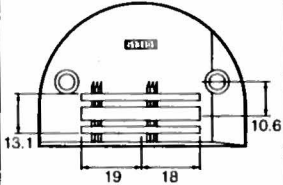
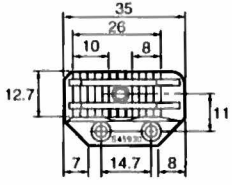
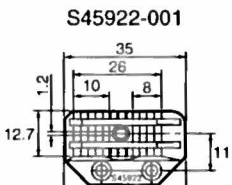


Ga3 . ゲージ部品一覧表 (B721, B722) / Gauge parts List (B721, B722) / Lehrenliste (B721, B722) / Liste des Pièces decartment (B721, B722) / Lista d'ePiezas de calibradores (B721, B722)

| 仕様<br>Specification           | 針板<br>Needle plate |            |     | 送り歯<br>Feed dog |      |  | 押工組<br>Presser foot assy  |   |
|-------------------------------|--------------------|------------|-----|-----------------|------|--|---|---|
|                               | Mark               |            | T   |                 | P    | σ  |   | H   |
| 厚物用<br>Heavy-weight materials | 148842             | 148842-001 | 3.2 | 159525-001      | 1.25 | φ2.8   | 140717-101<br><br>面取り大<br>Chamfering (L) |   |
|                               |                    |            |     | 159526-001      | 1.6  |  |   | <br>面取り大<br>Chamfering (L) |
|                               | S13101             | S13101-001 | 3.2 | S13102-101      | 2.0  | <br>面取り大<br>Chamfering (L) |   |   |
|                               | S01988             | S01988-001 | 3.2 | S01989-001      | 2.0  | φ2.4   |   |   |
|                               |                    |            |     |                 |      |  |   | 7   |
|                               |                    |            |     |                 |      |  |   |   |




177-721, 722

Ga4 . ゲージ部品一覧表 (B723, B724) / Gauge parts List (B723, B724) / Lehrenliste (B723, B724) / Liste des Pièces decartment (B723, B724) / Lista d'ePiezas de calibradores (B723, B724)

| 仕様<br>Specification           | 針板<br>Needle plate |   | 送り歯<br>Feed dog | 押工組<br>Presser foot assy  |     |            |   |   |                        |
|-------------------------------|--------------------|---|-----------------|---|-----|------------|---|---|------------------------|
|                               | Mark               | T   |                 | P   | σ   | H          |   |   |                        |
| 厚物用<br>Heavy-weight materials | S13101             | S13101-001  | 3.2             | S45903-001  | 2.0 | 2.4<br>3.6 | 7 | S45919-001  | 面取り大<br>Chamfering (L) |
|                               |                    |  |                 |  |     |            |   |  |                        |

117-723, 724

Wa. 警告ラベル / Warning labels / Warnschilder / Etiquettes d'avertissement / Etiquetas de advertencia

| 警告ラベル / Warning labels  | 品名 / Name of Parts         | Size(mm) | Code       |
|---|----------------------------|----------|------------|
|  | 操作注意ラベル・和                  | 52X84    | S38350-001 |
|  | Label, operation Eng.      | 52X84    | S38349-001 |
|  | アースマーク<br>Label, grounding | φ 12     | S37060-001 |



索引 / INDEX / VERZEICHNIS  
/ INDEX / INDICE

| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| J80749001 | R - 1-4    | 48   |
| J80750001 | R - 1-3    | 48   |
| J80751001 | R - 1-2    | 48   |
| J80754001 | R - 1-5    | 48   |
| S00857001 | H - 9-3    | 22   |
| S01005000 | Z - 36-4-4 | 59   |
| S01158001 | E - 53     | 16   |
|           | Ga1- 53-8  | 61   |
| S01159001 | E - 53     | 16   |
|           | Ga2- 53-9  | 62   |
| S01160001 | Ga2- 53-10 | 62   |
| S01327001 | G - 19     | 20   |
| S01328001 | G - 20     | 20   |
| S01416000 | A - 7      | 2    |
| S01419000 | K - 5      | 32   |
| S01753001 | E - 76     | 16   |
| S01988001 | B - 16     | 6    |
|           | Ga3- 16-9  | 63   |
| S01989001 | E - 53     | 18   |
|           | Ga3- 53-11 | 63   |
| S01998001 | D - 15     | 10   |
| S02499009 | A - 27     | 2    |
| S02524001 | B - 6      | 4    |
| S02538109 | B - 20-2   | 6    |
| S02539109 | B - 20-3   | 6    |
| S02548001 | D - 20     | 10   |
| S02556001 | E - 24     | 12   |
| S02562001 | E - 68     | 16   |
| S02563001 | E - 69     | 16   |
| S02568101 | E - 41     | 14   |
| S02574101 | E - 55     | 16   |
| S02575000 | E - 61     | 16   |
| S02576001 | E - 66-1   | 16   |
| S02595101 | M - 55     | 44   |
|           | J2 - 2-2   | 30   |
|           | V2 - 1-2   | 54   |
|           | V2 - 1-2   | 54   |
| S02596001 | M - 57     | 44   |
|           | J2 - 2-4   | 30   |
|           | V2 - 1-4   | 54   |
|           | V2 - 1-4   | 54   |
| S02605000 | J1 - 3     | 26   |
| S02606000 | J1 - 5     | 26   |
| S02608001 | J1 - 77-1  | 28   |
| S02609100 | J1 - 42    | 26   |
| S02611001 | K - 1-2-1  | 32   |
| S02612001 | K - 1-2-2  | 32   |
| S02614124 | K - 15-1   | 34   |
| S02617001 | K - 19     | 34   |
| S02620001 | K - 8-4    | 32   |
|           | K - 8-4    | 32   |
| S02647001 | L1 - 21    | 36   |
|           | L2 - 21    | 40   |
| S02648001 | L1 - 43    | 36   |
|           | L2 - 43    | 40   |
| S02652001 | L1 - 38    | 36   |
|           | L2 - 38    | 40   |
| S02654001 | L1 - 37-1  | 36   |
|           | L2 - 37-1  | 40   |
| S02655002 | L1 - 40    | 36   |
|           | L2 - 40    | 40   |
| S02657101 | L1 - 42    | 36   |
|           | L2 - 42    | 40   |

| CODE      | REF.NO.     | Page |
|-----------|-------------|------|
| S02658000 | N - 1       | 44   |
| S02659101 | N - 2       | 44   |
| S02660101 | N - 8       | 44   |
| S02664051 | P - 50-1    | 46   |
|           | P - 50-1    | 46   |
|           | P - 50-1    | 46   |
|           | W - 1-1-1-1 | 56   |
| S02665050 | P - 50-2    | 46   |
|           | P - 50-2    | 46   |
|           | P - 50-2    | 46   |
|           | W - 1-1-1-2 | 56   |
| S02678001 | P - 72      | 46   |
|           | W - 1-6-6   | 56   |
| S02682001 | L1 - 71-1   | 38   |
|           | L2 - 71-1   | 42   |
| S02684101 | Q - 1       | 48   |
| S02685001 | Q - 2       | 48   |
| S02687201 | Q - 7       | 48   |
| S02704001 | T - 5       | 50   |
| S02745001 | L1 - 72     | 38   |
|           | L2 - 72     | 42   |
| S02747101 | Z - 36-4-5  | 59   |
| S02763302 | Z - 36      | 59   |
| S02777001 | Z - 36-4    | 59   |
| S02778002 | Z - 36-9    | 59   |
| S02786002 | Z - 36-10   | 59   |
| S02787002 | Z - 36-10-1 | 59   |
| S02805001 | B - 2       | 4    |
| S02815009 | L1 - 34     | 36   |
|           | L2 - 34     | 40   |
| S03254001 | K - 8-1     | 32   |
|           | K - 8-1     | 32   |
| S03299009 | P - 67      | 46   |
|           | W - 1-6-1   | 56   |
| S03302009 | P - 73      | 46   |
|           | W - 1-6-7   | 56   |
| S03303001 | W - 1-12    | 56   |
| S03327000 | Q - 6       | 48   |
| S03328000 | L1 - 71-1-1 | 38   |
|           | L2 - 71-1-1 | 42   |
| S03357001 | E - 53      | 18   |
|           | Ga1- 53-12  | 61   |
| S03670101 | N - 15      | 44   |
| S03677001 | P - 82      | 46   |
|           | W - 1-6-10  | 56   |
| S03815001 | L1 - 69-2   | 38   |
|           | L2 - 69-2   | 42   |
| S04630000 | J1 - 2      | 26   |
| S04632001 | K - 8-7     | 32   |
| S05981000 | S - 4       | 50   |
| S05982000 | S - 5       | 50   |
| S06004001 | L1 - 71-2   | 38   |
| S06684001 | J1 - 77     | 28   |
| S06999101 | E - 38-1-1  | 14   |
|           | E - 38-1-1  | 14   |
|           | E - 38-1-1  | 14   |
| S07015001 | Z - 27      | 58   |
|           | V2 - 1-8    | 54   |
|           | V2 - 1-8    | 54   |
| S07027001 | S - 1-6     | 50   |
|           | V2 - 1-9-6  | 54   |
| S07030009 | S - 1-11    | 50   |
|           | V2 - 1-9-11 | 54   |

| CODE      | REF.NO.       | Page |
|-----------|---------------|------|
| S07031009 | S - 1-11-1    | 50   |
|           | V2 - 1-9-11-1 | 54   |
| S07045009 | S - 1         | 50   |
|           | V2 - 1-9      | 54   |
| S07327001 | T - 3-2       | 50   |
| S07656001 | E - 19        | 12   |
| S07818009 | L1 - 34       | 36   |
| S07885000 | Q - 9         | 48   |
| S07959001 | E - 14        | 12   |
| S07972001 | K - 7         | 32   |
| S08003000 | J1 - 45       | 28   |
| S08004001 | J1 - 46       | 28   |
| S09621151 | A - 23        | 2    |
| S09634000 | Z - 26-1      | 58   |
| S09635001 | J2 - 1-2      | 30   |
| S10437000 | K - 5         | 32   |
| S11170001 | E - 33        | 14   |
| S11172101 | E - 49        | 14   |
| S11174001 | G - 13        | 20   |
| S11210000 | L1 - 74       | 38   |
|           | L2 - 74       | 42   |
| S11683000 | L1 - 75       | 38   |
|           | L2 - 75       | 42   |
| S11684000 | L1 - 74-1     | 38   |
|           | L2 - 74-1     | 42   |
| S12441001 | K - 8-8       | 32   |
|           | K - 8-8       | 32   |
| S12699000 | K - 5         | 32   |
| S12717009 | A - 18        | 2    |
| S13101001 | B - 16        | 6    |
|           | Ga3- 16-10    | 63   |
|           | Ga4- 16-10    | 64   |
| S13102101 | E - 53        | 16   |
|           | Ga3- 53-13    | 63   |
| S13385001 | D - 29        | 10   |
| S13654001 | G - 7         | 20   |
| S13665001 | G - 16        | 20   |
| S13688009 | G - 5         | 20   |
| S13690009 | G - 5         | 20   |
| S13691009 | G - 5         | 20   |
| S14420110 | Z - 14        | 58   |
| S14423001 | Z - 14-3      | 58   |
| S14428009 | Z - 44-2      | 59   |
| S15133001 | Z - 14-4      | 58   |
| S15172109 | Z - 44-1-1    | 59   |
| S15889001 | J2 - 1-6      | 30   |
| S16250001 | Z - 26-2      | 58   |
|           | V2 - 1-5      | 54   |
|           | V2 - 1-5      | 54   |
| S16299001 | C - 1         | 8    |
| S16325001 | E - 1         | 12   |
| S16327001 | E - 2         | 12   |
| S16330101 | E - 9         | 12   |
| S16331001 | E - 17        | 12   |
| S16332001 | E - 18        | 12   |
| S16333100 | E - 13        | 12   |
| S16334001 | E - 21        | 12   |
| S16397100 | J1 - 15       | 26   |
| S16432001 | E - 42        | 14   |
| S17774001 | Z - 3         | 58   |
| S19056001 | K - 12        | 34   |
| S19135001 | E - 1         | 12   |
| S19137001 | E - 66-1      | 16   |



| CODE      | REF.NO.   | Page |
|-----------|-----------|------|
| S20553001 | H -21-1   | 24   |
| S21514101 | E -38-1-3 | 14   |
|           | E -38-1-3 | 14   |
|           | E -38-1-3 | 14   |
| S21798001 | Z -36-8   | 59   |
| S23836001 | L1 -37    | 36   |
|           | L2 -37    | 40   |
| S25279001 | P -71     | 46   |
|           | W -1-6-5  | 56   |
| S25349021 | E -50     | 14   |
| S25375001 | N -9      | 44   |
| S25437000 | L1 -18    | 36   |
|           | L2 -18    | 40   |
| S25449201 | P -54     | 46   |
|           | W -1-1-4  | 56   |
| S25454001 | P -70     | 46   |
|           | W -1-6-4  | 56   |
| S25456001 | P -78     | 46   |
|           | P -85     | 46   |
|           | W -1-1-13 | 56   |
|           | W -1-8    | 56   |
| S31006001 | D -23     | 10   |
| S31010001 | D -33     | 10   |
|           | V2 -1-7   | 54   |
|           | V2 -1-7   | 54   |
| S31012001 | D -3      | 10   |
| S31013001 | D -4      | 10   |
| S31014000 | E -43     | 14   |
|           | E -56     | 16   |
| S31015101 | E -38-1   | 14   |
| S31016001 | E -38-1-2 | 14   |
| S31018101 | E -38-1   | 14   |
| S31019001 | E -38-1-2 | 14   |
| S31026000 | H -6-1    | 22   |
| S31027000 | H -13     | 22   |
| S31031001 | K -8      | 32   |
| S31032001 | K -8-9    | 32   |
|           | K -8-9    | 32   |
| S31034001 | K -8      | 32   |
| S31885001 | F -8-8    | 20   |
| S32348001 | J1 -39-1  | 26   |
| S32349001 | J1 -43    | 28   |
| S32903000 | T -1-2    | 50   |
| S32904000 | T -1-3    | 50   |
| S32905000 | T -1-4    | 50   |
| S32906000 | T -1-5    | 50   |
|           | T -1-5    | 50   |
| S32910000 | T -1-5    | 50   |
| S32916000 | T -1-5    | 50   |
| S32919000 | E -73     | 16   |
| S32922001 | E -26-1   | 12   |
| S32926001 | J1 -11    | 26   |
| S32930000 | J1 -10    | 26   |
| S33609101 | P -59     | 46   |
|           | W -1-2    | 56   |
| S33610001 | P -65     | 46   |
|           | W -1-1-9  | 56   |
| S33680001 | E -30-2   | 12   |
| S33681001 | E -26-2   | 12   |
| S33689002 | B -21     | 6    |
| S34123101 | P -68     | 46   |
|           | W -1-6-2  | 56   |
| S34295001 | B -12-1   | 4    |

| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| S34448001 | A -201     | 2    |
|           | R -2       | 48   |
| S34756001 | F -8-5     | 20   |
| S34758001 | F -8       | 20   |
| S36909001 | D -28      | 10   |
|           | D -28      | 10   |
|           | Ga3-28-4   | 63   |
| S36910001 | D -28      | 10   |
|           | Ga1-28-5   | 61   |
|           | Ga2-28-5   | 62   |
| S36911001 | D -28      | 10   |
|           | Ga1-28-6   | 61   |
|           | Ga2-28-6   | 62   |
| S37037001 | Z -36-11-3 | 59   |
| S37038001 | Z -36-11-2 | 59   |
| S37060001 | Wa         | 65   |
| S37161021 | Z -44-3    | 59   |
| S37264001 | Z -45      | 59   |
| S37333001 | E -35      | 14   |
| S38349001 | Wa         | 65   |
| S38350001 | Wa         | 65   |
| S38648001 | Z -36-4-2  | 59   |
| S39086001 | Z -14-9    | 58   |
| S39829001 | E -85      | 18   |
| S39830001 | E -86      | 18   |
| S40016001 | J1 -28     | 26   |
| S40017000 | J1 -27     | 26   |
| S40640001 | Z -36-5    | 59   |
| S40641001 | Z -36-11   | 59   |
| S41202051 | P -50      | 46   |
|           | W -1-1-1   | 56   |
| S41205001 | P -53      | 46   |
|           | W -1-1-3   | 56   |
| S41206001 | P -52      | 46   |
|           | W -1-1-2   | 56   |
| S41207000 | P -83      | 46   |
|           | W -1-1-11  | 56   |
| S41955051 | M -50-3    | 44   |
|           | V1 -1-3    | 52   |
|           | V1 -1-3    | 52   |
|           | V2 -1-1-3  | 54   |
|           | V2 -1-1-3  | 54   |
| S42195051 | P -50      | 46   |
| S42196051 | P -50      | 46   |
| S42198051 | M -50-1    | 44   |
|           | V1 -1-1    | 52   |
|           | V1 -1-1    | 52   |
|           | V2 -1-1-1  | 54   |
|           | V2 -1-1-1  | 54   |
| S42199051 | M -50-2    | 44   |
|           | V1 -1-2    | 52   |
|           | V1 -1-2    | 52   |
|           | V2 -1-1-2  | 54   |
|           | V2 -1-1-2  | 54   |
| S42200051 | M -50-4    | 44   |
|           | V1 -1-4    | 52   |
|           | V1 -1-4    | 52   |
|           | V2 -1-1-4  | 54   |
|           | V2 -1-1-4  | 54   |
| S43669000 | J1 -29     | 26   |
| S45671001 | L2 -64     | 40   |
| S45801109 | K -17-1    | 34   |
| S45806001 | B -1       | 4    |

| CODE      | REF.NO.   | Page |
|-----------|-----------|------|
| S45808001 | B -9-1    | 4    |
| S45809000 | B -9-1-1  | 4    |
| S45810001 | B -9-2    | 4    |
| S45811000 | B -9-2-1  | 4    |
| S45815001 | B -12-2   | 4    |
| S45816001 | C -2      | 8    |
| S45817101 | C -5      | 8    |
| S45818101 | C -10     | 8    |
| S45819001 | C -18     | 8    |
| S45820001 | C -18-1   | 8    |
| S45821001 | C -31     | 8    |
| S45822001 | C -31     | 8    |
| S45823101 | C -19     | 8    |
| S45828001 | C -31     | 8    |
| S45829001 | C -31     | 8    |
| S45830001 | C -31     | 8    |
| S45831001 | C -31     | 8    |
| S45832000 | E -72     | 16   |
| S45833001 | C -20     | 8    |
| S45834001 | C -21     | 8    |
| S45835000 | C -22     | 8    |
| S45836000 | C -26     | 8    |
| S45837001 | D -21     | 10   |
| S45838001 | E -34-1   | 14   |
| S45840101 | E -34-2   | 14   |
| S45842001 | E -3      | 12   |
| S45843001 | G -1      | 20   |
| S45844000 | J1 -1     | 26   |
| S45845000 | J1 -13    | 26   |
| S45846000 | J1 -14    | 26   |
| S45848001 | J1 -51    | 28   |
| S45849000 | J1 -65    | 28   |
| S45850001 | J1 -48    | 28   |
| S45851000 | J1 -53    | 28   |
| S45854000 | J1 -48-2  | 28   |
| S45856001 | J1 -54    | 28   |
| S45857109 | K -17-2   | 34   |
| S45860001 | T -1      | 50   |
| S45861001 | T -1-1    | 50   |
| S45862001 | T -1      | 50   |
| S45863001 | T -1      | 50   |
| S45876001 | J1 -48-1  | 28   |
| S45877001 | A -200    | 2    |
| S45887001 | B -9-3    | 4    |
| S45888000 | B -9-3-1  | 4    |
| S45889001 | C -31     | 8    |
| S45890001 | C -31     | 8    |
| S45895001 | R -1-1    | 48   |
| S45897001 | B -12-3   | 4    |
| S45899001 | L2 -8     | 40   |
| S45900001 | L1 -60    | 38   |
|           | L2 -60    | 40   |
| S45903001 | E -53     | 16   |
|           | Ga4-53-2  | 64   |
| S45904101 | E -38-1   | 14   |
| S45905001 | E -38-1-2 | 14   |
| S45908001 | D -16     | 10   |
| S45911901 | H -20-1   | 24   |
| S45912901 | H -20-1   | 24   |
| S45914001 | E -66-1   | 16   |
| S45916000 | P -79     | 46   |
|           | W -1-7    | 56   |
| S45918901 | H -20-2   | 24   |

| CODE      | REF.NO.     | Page |
|-----------|-------------|------|
| S45919001 | D - 28      | 10   |
|           | Ga4- 28-1   | 64   |
| S45920001 | D - 28      | 10   |
|           | Ga4- 28-2   | 64   |
| S45922001 | Ga4- 53-3   | 64   |
| S46734001 | D - 10      | 10   |
| S46736001 | D - 12      | 10   |
| 013660612 | L1 - 62     | 38   |
|           | L2 - 62     | 40   |
| 013760610 | B - 5       | 4    |
|           | C - 12      | 8    |
|           | H - 5       | 22   |
| 013761410 | E - 1-1     | 12   |
|           | E - 1-1     | 12   |
|           | H - 7       | 22   |
| 013781012 | B - 13      | 6    |
| 014500536 | C - 25      | 8    |
| 014680422 | C - 17      | 8    |
|           | C - 19-1    | 8    |
|           | E - 16      | 12   |
|           | J1 - 77-2   | 28   |
| 014680622 | A - 202     | 2    |
|           | C - 7       | 8    |
|           | E - 3-2     | 12   |
|           | E - 12      | 12   |
|           | E - 20      | 12   |
|           | H - 12      | 22   |
|           | K - 3       | 32   |
|           | R - 3       | 48   |
|           | L1 - 37-2   | 36   |
|           | L2 - 37-2   | 40   |
| 014760622 | E - 8       | 12   |
| 014761030 | E - 23      | 12   |
| 014770622 | L1 - 27     | 36   |
|           | L2 - 27     | 40   |
| 014771022 | B - 11      | 4    |
|           | L1 - 3      | 36   |
|           | L2 - 3      | 40   |
| 014780622 | C - 9       | 8    |
|           | E - 10      | 12   |
| 017762013 | F - 8-3     | 20   |
| 021060206 | U - 1-13    | 52   |
| 021400164 | S - 1-10    | 50   |
|           | V2 - 1-9-10 | 54   |
| 021500104 | U - 1-4     | 52   |
| 021500106 | Z - 36-8-3  | 59   |
|           | Z - 36-11-1 | 59   |
| 025040233 | S - 1-8     | 50   |
|           | V2 - 1-9-8  | 54   |
| 025050233 | U - 1-5     | 52   |
| 025060236 | U - 1-11    | 52   |
| 025100132 | E - 29      | 12   |
| 025350132 | D - 31      | 10   |
| 025750132 | Z - 44-1-4  | 59   |
| 026040236 | P - 64      | 46   |
|           | W - 1-5     | 56   |
| 028040243 | S - 1-9     | 50   |
|           | U - 1-8     | 52   |
|           | V2 - 1-9-9  | 54   |
| 028050240 | E - 37      | 14   |
| 028050246 | Z - 36-8-2  | 59   |
| 028060242 | U - 1-12    | 52   |
| 034422503 | S - 2       | 50   |

| CODE      | REF.NO.     | Page |
|-----------|-------------|------|
| 034422503 | V2 - 1-10   | 54   |
| 047200642 | E - 66-1-2  | 16   |
|           | E - 66-1-2  | 16   |
|           | E - 66-1-2  | 16   |
| 048030342 | P - 75      | 46   |
|           | W - 1-6-9   | 56   |
| 048040342 | D - 14      | 10   |
|           | G - 10      | 20   |
|           | P - 69      | 46   |
|           | W - 1-6-3   | 56   |
| 048060342 | L1 - 33     | 36   |
|           | L2 - 33     | 40   |
| 048070342 | E - 25      | 12   |
| 048080342 | E - 28      | 12   |
| 048120142 | C - 15      | 8    |
| 048150142 | E - 45      | 14   |
|           | E - 58      | 16   |
| 048180142 | L2 - 10     | 40   |
| 060300606 | T - 1-6     | 50   |
| 060400516 | P - 66      | 46   |
|           | P - 80      | 46   |
|           | W - 1-1-10  | 56   |
|           | W - 1-6-12  | 56   |
| 060670612 | K - 20      | 34   |
|           | N - 7       | 44   |
| 062061606 | U - 1-10    | 52   |
| 062061616 | C - 18-2    | 8    |
| 062300616 | P - 55      | 46   |
|           | P - 57      | 46   |
|           | P - 58      | 46   |
|           | W - 1-1-5   | 56   |
|           | W - 1-1-7   | 56   |
|           | W - 1-1-8   | 56   |
| 062351216 | D - 24      | 10   |
| 062400616 | P - 63      | 46   |
|           | W - 1-4     | 56   |
| 062401006 | S - 1-7     | 50   |
|           | V2 - 1-9-7  | 54   |
| 062401416 | N - 10      | 44   |
| 062500602 | G - 18      | 20   |
| 062500812 | G - 6       | 20   |
| 062501406 | Z - 36-11-4 | 59   |
| 062501616 | C - 23      | 8    |
| 062630712 | Q - 8       | 48   |
| 062670412 | E - 82      | 16   |
| 062670612 | A - 24      | 2    |
|           | Q - 13      | 48   |
|           | Q - 18      | 48   |
|           | T - 2       | 50   |
|           | T - 4       | 50   |
|           | J1 - 12     | 26   |
|           | J1 - 52     | 28   |
| 062670616 | J1 - 50     | 28   |
| 062670712 | E - 31      | 14   |
| 062670812 | N - 5       | 44   |
|           | J1 - 39-5   | 26   |
|           | L1 - 44     | 36   |
|           | L2 - 44     | 40   |
| 062671612 | D - 34      | 10   |
| 062672012 | C - 27      | 8    |
|           | K - 18      | 34   |
|           | N - 13      | 44   |
| 062680663 | L1 - 73     | 38   |

| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| 062680663 | L2 - 73    | 42   |
| 062680812 | A - 128    | 2    |
|           | E - 77     | 16   |
|           | K - 16     | 34   |
|           | P - 60     | 46   |
|           | R - 5      | 48   |
|           | W - 1-13   | 56   |
|           | Z - 49     | 60   |
|           | J1 - 41    | 26   |
|           | L1 - 66    | 38   |
|           | L2 - 66    | 40   |
| 062681012 | A - 28     | 2    |
|           | P - 76     | 46   |
|           | W - 1-3    | 56   |
|           | W - 1-10   | 56   |
| 062681212 | E - 48     | 14   |
|           | H - 19-2   | 24   |
|           | L1 - 11    | 36   |
| 062681412 | E - 59-1   | 16   |
| 062681612 | Q - 4      | 48   |
|           | W - 1-11   | 56   |
| 062711012 | Q - 11     | 48   |
| 062711212 | E - 62     | 16   |
| 062711412 | Q - 20     | 48   |
|           | L1 - 19    | 36   |
|           | L2 - 19    | 40   |
| 062760812 | A - 129    | 2    |
| 062781412 | G - 2      | 20   |
| 081001670 | J1 - 26    | 26   |
| 081004070 | J1 - 44    | 28   |
| 081007070 | J1 - 60    | 28   |
|           | J2 - 1-11  | 30   |
|           | J2 - 2-9   | 30   |
| 081014670 | J1 - 6     | 26   |
| 100022004 | J2 - 1-5   | 30   |
| 100032004 | B - 17     | 6    |
| 100080003 | E - 54     | 16   |
| 100251001 | B - 8-1    | 4    |
|           | B - 9-1-2  | 4    |
|           | B - 9-2-2  | 4    |
|           | B - 9-3-2  | 4    |
|           | H - 1-1-1  | 22   |
|           | H - 1-2-1  | 22   |
|           | H - 2-1-1  | 22   |
|           | H - 2-2-1  | 22   |
| 100257010 | Z - 44-1-2 | 59   |
| 100265434 | Z - 7      | 58   |
| 100265442 | Z - 7      | 58   |
| 100328001 | E - 40     | 14   |
| 100367001 | H - 18-1   | 22   |
| 100400000 | K - 5      | 32   |
| 100401001 | Z - 14-2   | 58   |
| 100402004 | K - 8-3    | 32   |
|           | K - 8-3    | 32   |
| 100463001 | F - 8-2    | 20   |
|           | S - 1-3    | 50   |
|           | V2 - 1-9-3 | 54   |
| 100477009 | Z - 25     | 58   |
| 100511003 | E - 83     | 18   |
| 100645003 | A - 131    | 2    |
|           | Q - 3      | 48   |
|           | L1 - 10    | 36   |
|           | L1 - 65    | 38   |



| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| 100645003 | L2 - 65    | 40   |
| 100657001 | Z - 14-6   | 58   |
| 100659001 | Z - 14-7   | 58   |
| 100662001 | Z - 14-8   | 58   |
| 100666002 | Z - 24     | 58   |
|           | Z - 44-1-3 | 59   |
|           | Z - 120-7  | 60   |
|           | Z - 120-7  | 60   |
| 100887001 | Z - 120-3  | 60   |
|           | Z - 120-3  | 60   |
| 101487000 | J1 - 21    | 26   |
| 101706001 | E - 46-1   | 14   |
|           | E - 60-1   | 16   |
|           | H - 17-1   | 22   |
| 102571003 | L1 - 16    | 36   |
|           | L2 - 16    | 40   |
| 102630001 | B - 15     | 6    |
| 102707001 | D - 25     | 10   |
| 102716004 | K - 4-1-3  | 32   |
| 102843004 | L1 - 61    | 38   |
|           | L2 - 61    | 40   |
| 103950003 | K - 6      | 32   |
| 104449009 | A - 17     | 2    |
|           | J1 - 4     | 26   |
| 104450109 | A - 12     | 2    |
| 104451109 | A - 14     | 2    |
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| 104520000 | H - 15     | 22   |
| 104525001 | K - 8-7    | 32   |
| 104564001 | E - 30-1   | 12   |
| 104619002 | F - 8-4    | 20   |
| 104689002 | E - 64     | 16   |
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| 104829101 | A - 2      | 2    |
| 104830101 | A - 3      | 2    |
| 104832009 | A - 13     | 2    |
| 104885101 | J2 - 1-4   | 30   |
| 105234003 | L1 - 26    | 36   |
|           | L2 - 26    | 40   |
| 106436001 | J1 - 31    | 26   |
| 107155001 | J1 - 34    | 26   |
| 107407003 | H - 19-1   | 24   |
| 107415414 | Z - 7      | 58   |
| 107415422 | Z - 7      | 58   |
| 107780001 | Z - 4      | 58   |
| 108520009 | A - 15     | 2    |
| 108549001 | E - 38-1-4 | 14   |
|           | E - 38-1-4 | 14   |
|           | E - 38-1-4 | 14   |
| 108960002 | E - 80     | 16   |
| 109160001 | H - 9-1    | 22   |
| 109173101 | H - 10     | 22   |
| 109268001 | U - 1-14   | 52   |
| 109714000 | Z - 22     | 58   |
|           | Z - 30-5   | 59   |
| 109763002 | D - 13     | 10   |
| 110087001 | F - 8-7    | 20   |
|           | S - 1-5    | 50   |
|           | V2 - 1-9-5 | 54   |
| 110161004 | N - 3      | 44   |
| 110201001 | L1 - 39    | 36   |
|           | L2 - 39    | 40   |
| 110367001 | B - 14     | 6    |

| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| 110367001 | L1 - 32    | 36   |
|           | L2 - 32    | 40   |
| 110735002 | P - 74     | 46   |
|           | W - 1-6-8  | 56   |
| 110744002 | C - 4      | 8    |
| 111466101 | D - 1      | 10   |
| 111468001 | B - 12-1-3 | 4    |
|           | B - 12-2-3 | 4    |
|           | B - 12-3-3 | 4    |
| 111863001 | J1 - 2     | 26   |
| 111865009 | A - 29     | 2    |
|           | J1 - 64    | 28   |
| 112467002 | J1 - 39-8  | 26   |
| 112525000 | Z - 120-6  | 60   |
|           | Z - 120-6  | 60   |
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| 114294001 | K - 8-10   | 32   |
|           | K - 8-10   | 32   |
| 114561001 | B - 18-1   | 6    |
| 114931001 | K - 1-1    | 32   |
| 114967001 | F - 8-6    | 20   |
|           | S - 1-4    | 50   |
|           | V2 - 1-9-4 | 54   |
| 116112001 | K - 9      | 32   |
| 116735000 | B - 12-2-4 | 4    |
|           | B - 12-3-4 | 4    |
| 116794001 | J1 - 33    | 26   |
| 116922001 | K - 8-2    | 32   |
|           | K - 8-2    | 32   |
| 117061001 | H - 22-3   | 24   |
|           | Z - 9-3    | 58   |
| 117132001 | H - 22-2   | 24   |
|           | Z - 9-2    | 58   |
| 117936009 | A - 20     | 2    |
| 118672001 | A - 5      | 2    |
| 118681001 | B - 16     | 6    |
| 118734001 | E - 4      | 12   |
| 118735001 | E - 5      | 12   |
| 118758001 | E - 65     | 16   |
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| 118768001 | B - 12-3-6 | 6    |
| 118837001 | Z - 120-2  | 60   |
|           | Z - 120-2  | 60   |
| 120023001 | C - 14     | 8    |
| 120990001 | E - 51     | 14   |
| 121007001 | H - 16     | 22   |
| 122771051 | B - 18-2   | 6    |
| 126863001 | Z - 36-3   | 59   |
| 140004001 | B - 12-1-2 | 4    |
|           | B - 12-2-2 | 4    |
|           | B - 12-3-2 | 4    |
| 140092001 | C - 16     | 8    |
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|           | J2 - 1-10  | 30   |
|           | J2 - 2-8   | 30   |
| 140553102 | C - 29     | 8    |
| 140647101 | P - 56     | 46   |
|           | Q - 12     | 48   |
|           | T - 3-1    | 50   |
|           | W - 1-1-6  | 56   |
| 140704001 | A - 4      | 2    |
| 140715001 | B - 16     | 6    |
| 140717101 | D - 28     | 10   |

| CODE      | REF.NO.        | Page |
|-----------|----------------|------|
| 140717101 | Ga3- 28-1      | 63   |
| 140726000 | B - 4          | 4    |
| 140882901 | H - 20-1       | 24   |
| 140947002 | U - 1-6        | 52   |
| 140953001 | U - 1-3        | 52   |
| 140954002 | U - 1-9        | 52   |
| 141156001 | B - 16         | 6    |
| 141158101 | D - 28         | 10   |
|           | Ga1- 28-2      | 61   |
|           | Ga2- 28-2      | 62   |
| 141208001 | D - 7          | 10   |
| 141542001 | J1 - 72        | 28   |
| 141728001 | D - 5          | 10   |
| 142026003 | S - 1-1        | 50   |
|           | V2 - 1-1-1     | 54   |
| 142027001 | S - 1-2        | 50   |
|           | V2 - 1-9-2     | 54   |
| 142268001 | W - 1-9        | 56   |
| 142274009 | A - 21         | 2    |
|           | L1 - 63        | 38   |
|           | L2 - 63        | 40   |
| 142403001 | D - 8-1        | 10   |
| 142443001 | Z - 120-1      | 60   |
|           | Z - 120-1      | 60   |
| 142708000 | H - 4          | 22   |
| 142721001 | Z - 120-5      | 60   |
| 142746002 | E - 38-1-5     | 14   |
|           | E - 38-1-5     | 14   |
|           | E - 38-1-5     | 14   |
| 142990001 | Z - 36-10-3    | 59   |
| 143548000 | S - 1-11-1-2   | 50   |
|           | S - 5-2        | 50   |
|           | L1 - 74-2      | 38   |
|           | L2 - 74-2      | 42   |
|           | V2- 1-9-11-1-2 | 54   |
| 143549000 | G - 5-2        | 20   |
|           | G - 5-2        | 20   |
|           | S - 1-11-1-1   | 50   |
|           | S - 4-1        | 50   |
|           | S - 5-1        | 50   |
|           | L1 - 74-3      | 38   |
|           | L2 - 74-3      | 42   |
|           | V2- 1-9-11-1-1 | 54   |
| 143549050 | P - 50-3       | 46   |
|           | P - 50-3       | 46   |
|           | W - 1-1-1-3    | 56   |
| 143855001 | B - 16         | 6    |
|           | Ga1- 16-4      | 61   |
| 143857001 | B - 16         | 6    |
|           | Ga2- 16-5      | 62   |
| 143882001 | Z - 19         | 58   |
|           | Z - 30-2       | 59   |
| 143910009 | Z - 21         | 58   |
|           | Z - 30-3       | 59   |
| 144222001 | Z - 60         | 60   |
| 144458001 | E - 75         | 16   |
| 144502001 | K - 4-1        | 32   |
| 144504001 | K - 1-2-3      | 32   |
|           | K - 4-1-1      | 32   |
| 144505000 | K - 4-1-2      | 32   |
| 144615001 | Z - 30-1       | 59   |
| 144869002 | J1 - 39-2      | 26   |
| 144872101 | J1 - 40        | 26   |



| CODE      | REF.NO.      | Page |
|-----------|--------------|------|
| 144874001 | J1 - 39-4    | 26   |
| 144875001 | J1 - 39-6    | 26   |
| 144876001 | J1 - 39-7    | 26   |
| 144878001 | J1 - 39-9    | 26   |
| 145446001 | K - 8-5      | 32   |
|           | K - 8-5      | 32   |
| 145446003 | Z - 14-1     | 58   |
| 145465001 | B - 12-1-1   | 4    |
|           | B - 12-2-1   | 4    |
|           | B - 12-3-1   | 4    |
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|           | B - 12-2-5   | 4    |
|           | B - 12-3-5   | 4    |
| 145751001 | J1 - 31      | 26   |
| 146003109 | Z - 20       | 58   |
|           | Z - 30-4     | 59   |
| 146004001 | Z - 23       | 58   |
|           | Z - 30-6     | 59   |
| 146036101 | J2 - 1-1     | 30   |
|           | J2 - 2-1     | 30   |
| 146039001 | F - 8-1      | 20   |
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|           | J2 - 1-9     | 30   |
|           | J2 - 2-7     | 30   |
| 146046000 | S - 1-11-2   | 50   |
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| 146064000 | J1 - 30      | 26   |
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| 146176002 | U - 1-1      | 52   |
| 146178001 | U - 1-2      | 52   |
| 146194000 | S - 1-11-3   | 50   |
|           | S - 5-3      | 50   |
|           | V2- 1-9-11-3 | 54   |
| 146196001 | J1 - 37      | 26   |
| 146253000 | J1 - 38      | 26   |
| 146288001 | P - 81       | 46   |
|           | W - 1-6-11   | 56   |
| 146290001 | H - 22-1     | 24   |
|           | Z - 9-1      | 58   |
| 146293001 | J2 - 1-7     | 30   |
|           | J2 - 2-5     | 30   |
| 146327001 | J1 - 23      | 26   |
| 146331001 | B - 6        | 4    |
| 146333001 | J1 - 22      | 26   |
| 146358001 | U - 1-15     | 52   |
| 146367001 | M - 56       | 44   |
|           | J2 - 1-3     | 30   |
|           | J2 - 2-3     | 30   |

| CODE      | REF.NO.     | Page |
|-----------|-------------|------|
| 146367001 | V2 - 1-3    | 54   |
|           | V2 - 1-3    | 54   |
| 147337001 | H - 18-3    | 24   |
| 147338109 | K - 15-2    | 34   |
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| 147557101 | K - 4-2     | 32   |
| 147703101 | D - 28      | 10   |
|           | Ga1- 28-3   | 61   |
|           | Ga2- 28-3   | 62   |
| 147777000 | B - 12-1-4  | 4    |
| 147790001 | H - 21-2    | 24   |
| 147954001 | B - 16      | 6    |
|           | Ga1- 16-6   | 61   |
| 148300001 | B - 16      | 6    |
|           | Ga2- 16-7   | 62   |
| 148350101 | H - 21-1    | 24   |
| 148537101 | L1 - 13     | 36   |
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|           | Ga3- 16-8   | 63   |
| 148846901 | H - 20-1    | 24   |
| 148849001 | J1 - 39-3   | 26   |
| 148967101 | H - 21-1-4  | 24   |
|           | H - 21-1-4  | 24   |
|           | H - 21-2-4  | 24   |
| 149094001 | G - 14      | 20   |
| 149095001 | G - 15      | 20   |
| 149097000 | P - 84      | 46   |
|           | W - 1-1-12  | 56   |
| 149578000 | J1 - 57-1-1 | 28   |
|           | J2 - 1-8-1  | 30   |
|           | J2 - 2-6-1  | 30   |
| 149580571 | J1 - 57-1   | 28   |
|           | J2 - 1-8    | 30   |
|           | J2 - 2-6    | 30   |
| 149799000 | S - 1-12    | 50   |
|           | V2 - 1-9-12 | 54   |
| 150173003 | Z - 36-7    | 59   |
| 150174000 | Z - 36-4-3  | 59   |
|           | Z - 36-5-1  | 59   |
| 150179002 | Z - 36-8-1  | 59   |
| 150180001 | Z - 36-1    | 59   |
| 150182000 | Z - 36-2    | 59   |
| 150183000 | Z - 36-10-2 | 59   |
| 150206002 | Z - 36-4-1  | 59   |
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| 150551000 | K - 5       | 32   |
| 151308101 | C - 24      | 8    |
|           | E - 15      | 12   |
| 151429001 | J1 - 49     | 28   |
| 151439002 | E - 7       | 12   |
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| 151602002 | Z - 14-5    | 58   |
| 151604001 | E - 66-1-1  | 16   |
|           | E - 66-1-1  | 16   |
|           | E - 66-1-1  | 16   |
| 151607001 | L1 - 23     | 36   |
|           | L2 - 23     | 40   |
| 151844001 | H - 21-2-4  | 24   |
| 151845001 | H - 21-2    | 24   |
|           | H - 21-2-1  | 24   |

| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| 151987002 | L1 - 15    | 36   |
|           | L2 - 15    | 40   |
| 153132000 | E - 70     | 16   |
| 153138001 | G - 9      | 20   |
| 153245001 | G - 8      | 20   |
| 153483001 | K - 10     | 34   |
| 153484001 | E - 36     | 14   |
| 153969000 | L1 - 68    | 38   |
|           | L2 - 68    | 40   |
| 153970001 | L1 - 69-1  | 38   |
|           | L2 - 69-1  | 40   |
| 154347001 | D - 32     | 10   |
|           | V2 - 1-6   | 54   |
|           | V2 - 1-6   | 54   |
| 154552001 | H - 9-2    | 22   |
| 154562001 | K - 1-2-4  | 32   |
| 154566021 | L1 - 1     | 36   |
|           | L2 - 1     | 40   |
| 154567000 | L1 - 2     | 36   |
|           | L2 - 2     | 40   |
| 154569001 | L1 - 64    | 38   |
| 154570001 | L1 - 8     | 36   |
| 154571001 | L1 - 9     | 36   |
| 154576003 | L1 - 14    | 36   |
|           | L2 - 14    | 40   |
| 154579001 | L2 - 20    | 40   |
| 154581001 | L1 - 22    | 36   |
|           | L2 - 22    | 40   |
| 154582021 | L1 - 24    | 36   |
|           | L2 - 24    | 40   |
| 154590001 | L1 - 25    | 36   |
|           | L2 - 25    | 40   |
| 154593201 | L1 - 28    | 36   |
|           | L2 - 28    | 40   |
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|           | L2 - 29    | 40   |
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|           | L2 - 30    | 40   |
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|           | L2 - 31    | 40   |
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|           | L2 - 35    | 40   |
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|           | L2 - 36    | 40   |
| 154606001 | N - 4      | 44   |
| 154607101 | N - 6      | 44   |
| 154702101 | Z - 18     | 58   |
| 154730001 | G - 5-1    | 20   |
|           | G - 5-1    | 20   |
|           | G - 5-1    | 20   |
| 155347001 | N - 14-2   | 44   |
| 155488000 | B - 12-1-6 | 4    |
|           | B - 12-2-6 | 4    |
| 155559001 | L1 - 47    | 36   |
|           | L2 - 47    | 40   |
| 156112003 | Z - 36-6   | 59   |
| 156217009 | A - 19     | 2    |
|           | J1 - 76    | 28   |
| 156244020 | E - 47     | 14   |
| 156264001 | C - 6      | 8    |
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| 156626009 | L1 - 34    | 36   |

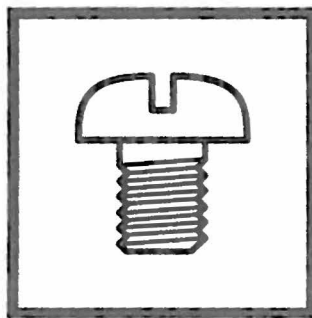
| CODE      | REF.NO.    | Page |
|-----------|------------|------|
| 156641001 | J1 - 24    | 26   |
| 156948001 | E - 79     | 16   |
| 156951001 | E - 3-1    | 12   |
| 156956001 | E - 74     | 16   |
| 156958001 | E - 11     | 12   |
| 156967001 | E - 6      | 12   |
| 156970001 | E - 22     | 12   |
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|           | L2 - 41    | 40   |
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| 158722001 | E - 52     | 14   |
| 158727001 | B - 12-1-7 | 4    |
|           | B - 12-2-7 | 4    |
|           | B - 12-3-7 | 6    |
| 159318001 | Q - 16     | 48   |
| 159319001 | Q - 17     | 48   |
| 159324001 | H - 18-2   | 22   |
| 159486001 | C - 3      | 8    |
| 159487000 | C - 8      | 8    |
| 159489101 | C - 11     | 8    |
| 159490001 | C - 13     | 8    |
| 159521001 | E - 53     | 16   |
|           | Ga1- 53-1  | 61   |
| 159522001 | E - 53     | 18   |
|           | Ga1- 53-2  | 61   |
| 159523001 | E - 53     | 18   |
|           | Ga2- 53-3  | 62   |
| 159524001 | E - 53     | 18   |
| 159525001 | E - 53     | 16   |
|           | E - 53     | 16   |
|           | Ga3- 53-5  | 63   |
| 159526001 | E - 53     | 18   |
|           | Ga3- 53-6  | 63   |
| 159534000 | J1 - 69    | 28   |
| 159535000 | J1 - 70    | 28   |
| 159536101 | J1 - 71    | 28   |
| 159541001 | L1 - 12-1  | 36   |
| 159542201 | L1 - 17    | 36   |
| 159690001 | E - 81     | 16   |
| 159789001 | H - 3-2    | 22   |
| 159790000 | H - 6-2    | 22   |
| 159791001 | H - 9-4    | 22   |
| 159792000 | H - 11-2   | 22   |
| 159793901 | H - 20-2   | 24   |
| 159794001 | H - 22-4   | 24   |
|           | Z - 9-4    | 58   |
| 159799001 | L2 - 12    | 40   |
| 159800001 | L2 - 17    | 40   |
| 159805001 | K - 8-6    | 32   |
|           | K - 8-6    | 32   |
| 159914001 | E - 53     | 18   |
|           | Ga1- 53-7  | 61   |
| 159915001 | L1 - 12-2  | 36   |
| 180018151 | B - 18     | 6    |
| 180322001 | E - 59     | 16   |
| 180885001 | H - 2-1    | 22   |
| 180886001 | H - 2-2    | 22   |
| 180891001 | H - 1-1    | 22   |
| 180892001 | H - 1-2    | 22   |
| 181294009 | Z - 30     | 59   |

| CODE      | REF.NO.     | Page |
|-----------|-------------|------|
| 181916101 | B - 8       | 4    |
| 181919101 | D - 8       | 10   |
| 181937001 | H - 21-2-2  | 24   |
| 181938001 | H - 21-2-3  | 24   |
| 181995001 | H - 17      | 22   |
| 183291001 | H - 21-1-1  | 24   |
|           | H - 21-1-1  | 24   |
|           | H - 21-2-1  | 24   |
| 183292001 | H - 21-1-2  | 24   |
|           | H - 21-1-2  | 24   |
|           | H - 21-2-2  | 24   |
| 183293001 | H - 21-1-3  | 24   |
|           | H - 21-1-3  | 24   |
|           | H - 21-2-3  | 24   |
| 183378001 | K - 1-2     | 32   |
| 183379301 | J2 - 2      | 30   |
| 183493001 | E - 46      | 14   |
|           | E - 60      | 16   |
| 183496471 | J2 - 1      | 30   |
| 183658309 | Z - 44-1    | 59   |
| 183753101 | Z - 120     | 60   |
| 183846101 | Z - 120     | 60   |
| 183850001 | J1 - 39     | 26   |
| 183882101 | W - 1-1     | 56   |
| 183887301 | W - 1       | 56   |
| 183888001 | W - 1-6     | 56   |
| 183961151 | M - 50      | 44   |
|           | V2 - 1-1    | 54   |
|           | V2 - 1-1    | 54   |
| 183962151 | V1 - 1      | 52   |
|           | V2 - 1-1    | 54   |
| 183963151 | V1 - 1      | 52   |
|           | V2 - 1-1    | 54   |
| 183967001 | V2 - 1      | 54   |
| 183968001 | V2 - 1      | 54   |
| 183969001 | V2 - 1      | 54   |
| 183970001 | V2 - 1      | 54   |
| 204569001 | L1 - 71-1-2 | 38   |
|           | L1 - 71-2-1 | 38   |
|           | L2 - 71-1-2 | 42   |
| 212251001 | U - 1-7     | 52   |
| 213765001 | E - 32      | 12   |
| 224485000 | E - 44      | 14   |
|           | E - 57      | 16   |
| 291079001 | Q - 5       | 48   |
| 340400001 | L1 - 70     | 38   |
|           | L2 - 70     | 42   |

| CODE | REF.NO. | Page |
|------|---------|------|
|------|---------|------|



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